

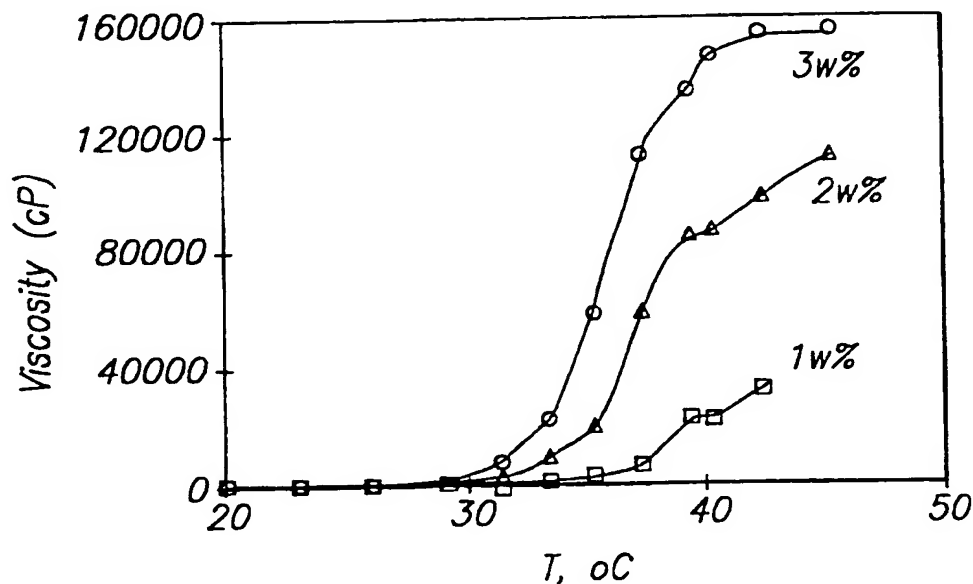
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(54) Title: COMPOSITIONS FOR COSMETIC APPLICATIONS



(57) Abstract

A cosmetic composition is described having a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.

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COMPOSITIONS FOR COSMETIC APPLICATIONS

This application is a continuation-in-part application of copending application U.S.S.N. 60/034,805 filed January 2, 1997, and entitled "Responsive Polymer
5 Networks and Methods of Their Use", which is a continuation-in-part application of copending application PCT/US96/10376 filed June 14, 1996, designating the United States, and entitled "Responsive Polymer Networks and Methods of Their Use", which is a continuation-in-part application of copending application U.S.S.N. 08/580, 986
10 filed January 3, 1996, and entitled "Responsive Polymer Networks and Methods of Their Use", each of which is incorporated entirely by reference.

Field of the Invention

The present invention relates to a cosmetic composition useful in a variety of topical and personal care products, including treatments of disorders and imperfections
15 of the skin or other areas of the body. More particularly, the present invention is directed to a cosmetic composition comprising a poloxamer:poly(acrylic acid) polymer network that can be designed to reversibly gel over a wide range of conditions to provide a composition having a controllable range of viscosities, making it useful in a variety of cosmetic and personal care applications.

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Background of the Invention

Many examples are known of cosmetic compositions intended for treatment of the skin or elsewhere on the body, where it is desired to have certain properties of viscosity. Hydrogels, such as cellulose, have been included as thickeners in cosmetic
25 compositions. A hydrogel is a polymer network which absorbs a large quantity of water without the polymer dissolving in water. The hydrophilic areas of the polymer chain absorb water and form a gel region. The extent of gelation depends upon the volume of the solution which the gel region occupies.

Reversibly gelling solutions are known in which the solution viscosity increases
30 and decreases with an increase and decrease in temperature, respectively. Such

reversibly gelling systems are useful wherever it is desirable to handle a material in a fluid state, but performance is preferably in a gelled or more viscous state.

A known material with these properties is a thermal setting gel using block copolymer polyols, available commercially as Pluronic® polyols (BASF, Ludwigshafen, Germany), which is described in U.S. Patent No. 4, 188, 373. Adjusting the concentration of the polymer gives the desired liquid-gel transition. However, concentrations of the polyol polymer of at least 18-20% by weight are needed to produce a composition which exhibits such a transition at commercially or physiologically useful temperatures. Also, solutions containing 18-20% by weight of responsive polymer are typically very viscous even in the "liquid" phase, so that these solutions can not function under conditions where low viscosity, free-flowing is required prior to transition. In addition, these polymer concentrations are so high that the material itself may cause unfavorable interactions during use.

Another known system which is liquid at room temperature, but forms a semi-solid when warmed to about body temperature is formed from tetrafunctional block polymers of polyoxyethylene and polyoxypropylene condensed with ethylenediamine, commercially available at Tetronic® polyols. These compositions are formed from approximately 10% to 5-% by weight of the polyol in an aqueous medium. See, U.S. Patent No. 5,252,318.

Joshi, et al. in U.S. Patent No. 5,252,318 reports reversible gelling compositions which are made up of a physical blend of a pH-sensitive gelling polymer (such as a cross-linked poly(acrylic acid) and a temperature-sensitive gelling polymer (such as methyl cellulose or block copolymers of poly(ethyleneoxide) and poly(propyleneoxide)). In compositions including methylcellulose, 5- to 8-fold increases in viscosity are observed upon a simultaneous change in temperature and pH for very low methylcellulose levels (1-4% by weight). See, Figs. 1 and 2 of Joshi, et al. In compositions including Pluronic® and Tetronic® polyols, commercially available forms of poly(ethyleneoxide)/poly(propyleneoxide) block copolymers, significant increases in viscosity (5- to 8-fold) upon a simultaneous change in temperature and pH are observed only at much higher polymer levels. See, Figs. 3-6 of Joshi, et al.

Hoffman, et al. in WO95/24430 disclose block and graft copolymers comprising a pH-sensitive polymer component and a temperature-sensitive polymer component. The block and graft copolymers are well-ordered and contain regularly repeating units of the pH-sensitive and temperature-sensitive polymer components. The copolymers are described as having a lower critical solution temperature (LCST), at which both solution-to-gel transition and precipitation phase transition occur. Thus, the transition to a gel is accompanied by the clouding and opacification of the solution. Light transmission is reduced, which may be undesirable in many applications, where the aesthetic characteristics of the composition are of some concern.

Thus, the known systems which exhibit reversible gelation are limited in that they require large solids content and/or in that the increase in viscosity is less than 10-fold. In addition, some known systems exhibit an increase in viscosity which is accompanied with the undesirable opacification of the composite.

Summary of the Invention

It is an object of the present invention to provide a cosmetic composition which includes a component capable of reversible gelation or viscosification.

It is a further object of the invention to provide a cosmetic composition which includes an ingredient capable of gelation or viscosification at very low solids content.

It is another object of the present invention to provide a cosmetic composition which possesses improved flow and gelation characteristics as compared to properties possessed by conventional reversible gelation compositions.

It is a further object of the invention to provide a polymer network composition for use in cosmetic compositions useful as a surfactant or emulsifier in the solubilization of additives and, in particular, hydrophobic additives.

It is a further object of the invention to provide a cosmetic composition which possesses the appropriate thickness, emolliency and cosmetic effect with a minimum of solids content.

It is a further object of the invention to provide a polymer network for use in cosmetic compositions useful as a suspending agent for otherwise insoluble additives.

It is yet a further object of the present invention to provide a composition capable of solubilizing emulsions at elevated temperatures.

It is yet a further object of the invention to provide new and useful cosmetic compositions incorporating the reversibly gelling polymer network composition of the present invention, which take advantage of its unique advantageous properties.

It is yet another object of the present invention to provide reversibly gelling polymer network compositions which are composed of biocompatible polymers.

These and other objects of the invention are achieved with a cosmetic compositions which incorporates a poloxamer:poly(acrylic acid) polymer network as a cosmetically acceptable carrier. The polymer network comprises a poloxamer component randomly bonded to a poly(acrylic acid), or PAA, component in and aqueous-based medium, the polymer network being capable of aggregating in response to an increase in temperature. The reverse thermal viscifying poloxamer:poly(acrylic acid) polymer network includes random covalent bonding between the poly(acrylic acid) component and the poloxamer component of the network. The polymer network may also include some unbound or "free" poloxamer or other additives which contribute to or modify the characteristic properties of the polymer composition.

In addition, the cosmetic composition includes a cosmetic agent selected to provide a preselected cosmetic effect. By "cosmetic agent", as that term is used herein, it is meant that the additive imparts a cosmetic effect. A cosmetic effect is distinguishable from a pharmaceutical effect in that a cosmetic effect relates to the promoting bodily attractiveness or masking the physical manifestation of a disorder or disease. In contrast, a pharmaceutical seeks to treat the source or symptom of a disease or physical disorder. It is noted however, that the same additives may have either a cosmetic or pharmaceutical effect, depending upon the amounts used and the manner of administration.

By "cosmetic", as that term is used herein, it is meant the cosmetic and personal-care applications intended to promote bodily attractiveness or to cover or mask the physical manifestations of a disorder or disease. Cosmetics include those products subject to regulation under the FDA cosmetic guidelines, as well as sunscreen products,

acne products, skin protectant products, anti-dandruff products, and deodorant and antiperspirant products.

By "gelation" or viscosification, as that term is used herein, it is meant a drastic increase in the viscosity of the polymer network solution. Gelation is dependent on the initial viscosity of the solution, but typically a viscosity increase in the range of 2- to 100-fold, and preferably 5- to 50-fold, and more preferably 10- to 20-fold is observed in the polymer network which is used in the preparation of the cosmetic compositions of the invention. Such effects are observed in a simple polymer network solution and the effect may be modified by the presence of other components in the cosmetic composition.

By "reversibly gelling" as that term is used herein, it is meant that the process of gelation takes place upon an *increase* in temperature rather than a decrease in temperature. This is counter-intuitive, since it is generally known that solution viscosity *decreases* with an increase in temperature.

As used herein, "poloxamer" is a triblock copolymer derived from poly(ethyleneoxide)-poly(propyleneoxide)-poly(ethyleneoxide) blocks. The poloxamer is capable of responding to a change in temperature by altering its degree of association and/or agglomeration. The aggregation may be in the form of micelle formation, precipitation, labile cross-linking or other factors. The poloxamer has the general formula of a triad ABA block copolymer, $(P_1)_a(P_2)_b(P_1)_a$ where P_1 = poly(ethyleneoxide) and P_2 = poly(propyleneoxide) blocks, where a is in the range of 10-50 and where b is in the range of 50-70.

The poly(acrylic acid) component includes poly(acrylic acid) and its salts. The poly(acrylic acid) supports and interacts with the poloxamer component so that a multi-material, responsive polymer network is formed. The interaction of the poloxamer and poly(acrylic acid) exhibits a synergistic effect, which magnifies the effect of the poloxamer component in viscosifying and/or gelling the solution.

The novel interaction between the constituent polymers components of the polymer network permits formation of gels at very low solids content. Gelation and/or viscosification is observed in aqueous solutions having about 0.01 to 20 wt% of the

poloxamer component and about 0.01 to 20 wt% of the poly(acrylic acid) component. A typical reversibly gelling polymer network may be comprised of less than about 4 wt% of total polymer solids (e.g., poloxamer and poly(acrylic acid)) and even less than 1 wt% total polymer solids while still exhibiting reverse thermal viscosification. Of course, the total solids content including additives of a reversibly gelling polymer network composition may be much higher. The viscosity of the gel increases at least ten-fold with an increase in temperature of about 5°C at pH 7 and 1 wt% polymer. Viscosity increases may be even greater over a larger temperature range at pH 7 and 1% polymer network content.

10 The relative proportion of poloxamer and poly(acrylic acid) may vary dependent upon the desired properties of the polymer composition. In one embodiment, the poloxamer is present in a range of about 1 to 20 wt% and the poly(acrylic acid) is present in a range of about 99 to 80 wt%. In another embodiment, the poloxamer component is present in a range of about 79 to 60 wt%. In another embodiment, the poloxamer component is present in a range of about 41 to 50 wt%. In another embodiment, the poloxamer component is present in a range of about 51 to 60 wt% and the poly(acrylic acid) component is present in a range of about 49 to 40 wt%. In yet another embodiment, the poloxamer component is present in a range of about 61 to 90 wt% and the poly(acrylic acid) component is present in a range of about 39 to 20 wt%. In another embodiment, the poloxamer component is present in a range of about 81 to 99 wt% and the poly(acrylic acid) component is present in a range of about 10 to 1 wt%.

25 The poloxamer:poly(acrylic acid) polymer network described above is included in a cosmetic composition to improve the flow characteristics, thickness and other properties of the composition. The composition includes additional cosmetic agents, such as are needed for the cosmetic purpose of the composition. Additives also may be included to modify the polymer network performance, such as to increase or decrease the temperature of the liquid-to-gel transition and/or to increase or decrease the viscosity of the responsive polymer composition.

In one aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to impart thickening properties to the cosmetic composition at the use and/or application temperature. Such thickening properties include enhanced overall viscosity, as well as a desirable viscosity response with temperature. The polymer network may be useful as a thickener in pH ranges where other thickeners are not effective.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network is incorporated into a cosmetic composition to stabilize and solubilize hydrophobic agents in the cosmetic composition. The polymer network may be included to increase emulsion stability. Many emulsions, i.e., suspension of small droplets or particles of a first material in a second material, lose viscosity upon heating. As will be demonstrated herein, the poloxamer:poly(acrylic acid) polymer network retains its emulsifying properties even with temperature increase.

In addition, it may be included in the composition to impart emolliency to the composition. The composition may also act as a film-forming agent after it has been applied to the skin. This film-forming agent may be used as a barrier to prevent water loss from the skin which contributes to the moisturization of the skin.

In another aspect of the invention, the poloxamer:poly(acrylic acid) polymer network may be included as an additive in cosmetic applications to prevent viscosity loss at elevated temperatures.

Brief Description of the Drawing

The invention is described with reference to the Drawing, which is presented for the purpose of illustration and is in no way intended to be limiting, and in which:

FIG. 1 is a graph of viscosity vs. temperature for a 1 wt%, 2 wt%, and 3 wt% responsive polymer network aqueous composition of a poloxamer:poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 0.44 sec^{-1} ;

FIG. 2 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition demonstrating reversibility of the viscosity response;

FIG. 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates;

FIG. 4 shows a viscosity response curve for a 2 wt% poloxamer:poly(acrylic acid) polymer network composition prepared with nominal mixing and stirring and prepared using high shear homogenization (8000 rpm, 30 min);

FIG. 5 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition at various pHs;

FIG. 6 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition with and without addition of 0.25 wt% KCl;

FIG. 7 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition with and without addition of 0.5 wt% acetamide MEA;

FIG. 8 is a graph of viscosity vs. temperature for a 1 wt% poloxamer:poly(acrylic acid) polymer network composition without and with 5 wt%, 10 wt% and 20 wt% added ethanol, respectively;

FIG. 9 is an illustration of a reversibly gelling polymer network used as an emulsifier and stabilizer for a hydrophobic agent;

FIG. 10 is a schematic illustration of the poloxamer:poly(acrylic acid) polymer network below and above the transition temperature illustrating the aggregation of the hydrophobic poloxamer regions;

FIG. 11 is a graph of viscosity vs. pH for a 1 wt% responsive polymer network aqueous composition of a poloxamer/poly(acrylic acid) (1:1) measured at a shear rate of 0.44 sec^{-1} ;

FIG. 12 is a plot of viscosity vs. temperature for (a) a 1 wt% responsive polymer network aqueous composition of Pluronic® F127 poloxamer:poly(acrylic acid) (1:1) and (b) a 1 wt% physical blend of Pluronic® F127 poloxamer:poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate 0.22 sec^{-1} ;

FIG. 13 is a plot of viscosity vs. temperature for a 1 wt% responsive polymer network aqueous composition of Pluronic® F88 poloxamer:poly(acrylic acid) (1:1) in deionized water at pH 7.0 measured at shear rate of 22 sec^{-1} ;

FIG. 15 is a plot of viscosity vs. temperature for a responsive polymer network composition of 2 wt% Pluronic® F123 poloxamer:poly(acrylic acid) (1:1) at pH 7.0 measured at a shear rate of 22 sec^{-1} ;

FIG. 16 is a plot of viscosity vs. temperature for 1 wt% made of series of poloxamers and poly(acrylic acid) (1:1) in deionized water at a shear rate of 132 sec^{-1} ;

FIG. 17 is a plot showing release of hemoglobin from a poloxamer:poly(acrylic acid) polymer network of the invention;

FIG. 18 is a plot showing the release of lysozyme from the poloxamer:poly(acrylic acid) polymer complex of the invention;

FIG. 19 is a plot showing release of insulin from a poloxamer:poly(acrylic acid) polymer network composition of the invention;

FIG. 20 is a plot of viscosity vs. temperature for a poloxamer:poly(acrylic acid) polymer network composition (a) before and (b) after sterilization by autoclave;

FIG. 21 is a plot of viscosity vs. temperature for an oil-free moisturizing formulation prepared from (a) a responsive polymer network composition of the invention and (b) a convention oil-in-water formulation;

FIG. 22 is a plot of equilibrium solubility of estradiol (A, B) and progesterone (C, D) in aqueous solutions (pH 7) of Pluronic® F127 (A, C) and responsive polymer network (B, D) vs. temperature;

FIG. 23 is a plot of the ratio of equilibrium solubilities of estradiol in responsive polymer network and water vs. polymer concentration in the responsive polymer network solutions;

FIG. 24 is a plot of the effect of loading fluorescein on the onset of gelation of responsive polymer network vs. total polymer concentration in responsive polymer network solution (pH 7.0);

FIG. 25 is a plot of the percentage of (a) estradiol and (b) progesterone release from responsive polymer network vs. time;

FIG. 26 is a plot of the rate of progesterone release and macroscopic viscosity vs. polymer concentration;

FIG. 27 is a plot of the percentage of progesterone release vs. polymer concentration in responsive polymer network; and

5 FIG. 28 is a plot of the relative diffusivity of poly(styrene) latex particles in water and responsive polymer network.

Detailed Description of the Invention

The present invention is directed to a cosmetic composition comprising a
10 cosmetically acceptable carrier comprising a novel poloxamer:poly(acrylic acid) polymer network. The polymer network functions as a temperature sensitive thickening agent, and in addition possesses surfactant and emulsifying capabilities which may be beneficial to the cosmetic composition. The polymer network composition according to the invention includes a poloxamer component randomly bonded to a poly(acrylic acid)
15 component. The two polymer component may interact with one another on a molecular level. The polymer network contains about 0.01 - 20 wt% each of poloxamer and poly(acrylic acid). Exemplary polymer network compositions range from about 1:10 to about 10:1 poloxamer:poly(acrylic acid). Polymer network gel compositions which exhibit a reversible gelation at body temperature (25-40°C) and/or at physiological pH
20 (ca. pH 3.0-9.0) and even in basic environment up to pH 13 (hair care) are particularly preferred for cosmetic applications.

In one embodiment of the invention, a 1:1 poloxamer:poly(acrylic acid) polymer network at appropriate pH exhibits flow properties of a liquid at about room temperature, yet rapidly thickens into a gel consistency of at least about five times
25 greater, preferably at least about 10 times greater, and even more preferably at least about 30 times and up to 100 times greater, viscosity upon increase in temperature of about 10°C and preferably about 5°C. The reversibly gelling polymer network of the present invention exhibit gelation even at very low polymer concentrations. For example, polymer network compositions at pH 7 comprising about 0.5 wt% poloxamer
30 component and about 0.5 wt% PAA exhibits a significant increase in viscosity from a

free-flowing liquid (50 cps) to a gel (6000 cps). The observed gelation takes place at low solids contents, such as less than 20 wt% or preferably less than about 10 wt%, or more preferably less than about 2.5 wt% or most preferably less than about 0.1 wt%. Thus, only a small amount by weight of the polymer network need be incorporated into
5 a cosmetic composition in order to provide the desired thickening or viscosifying effect.

The reverse viscosification effect at low polymer concentrations provides clear, colorless gels which are particularly well-suited to cosmetic applications. For example, very little residue is formed upon dehydration which may be important in some applications, such as in topically applied cosmetics. An additional advantage of the
10 polymer network of the invention is that it remains clear and translucent above and below the critical temperature or pH. These characteristics of the reversibly gelling polymer network make it well suited for use in cosmetic compositions.

The polymer network of the present invention technology may be added to cosmetic formulations to increase the thickness and viscosity of the composition. The
15 poloxamer:poly(acrylic acid) polymer network possesses hydrophobic regions capable of aggregation. Unlike conventional thickeners, the aggregation of the polymer network of the present invention is temperature sensitive. Thus the inventive polymer network of the present invention may have a transition temperature (i.e., temperature of aggregation) above room temperature so that the cosmetic composition is of low
20 viscosity at or below room temperature and is of high viscosity at or around body temperature (body temperature includes both surface and internal body temperature). Thus, a composition may be prepared at low temperatures while the polymer network is in a low viscosity state. Mixing of ingredients under low viscosity is expected to be easier, thus simplifying the manufacturing process. Yet, the resultant mixture would be
25 of increased viscosity at use temperatures. As a further advantage, a cosmetic composition comprising poloxamer:poly(acrylic acid) polymer network may be spread thinly to allow for even application, due to its low viscosity at room temperature, but will thicken and "fill" the skin contours upon warming up to body surface temperature.

In another aspect of the invention, the composition may be applied through a
30 nozzle that provides high shear to reduce viscosity, yet the composition regains its

viscosity after application to the skin. This contrasts with conventional formulations which permanently lose viscosity after being subjected to high shear.

In another aspect of the invention, the composition may be formulated and applied as a liquid, spray, semi-solid gel, cream, ointment, lotion, stick, roll-on
5 formulation, mousse, pad-applied formulation, and film-forming formulation.

The poloxamer:poly(acrylic acid) polymer network may also be included in a cosmetic composition for use as a stabilizing, solubilizing or emulsifying agent for a hydrophobic component of the cosmetic formulation. The strong hydrophilic regions of the poloxamer resulting from aggregation and micelle formation create hydrophobic
10 domains which may be used to solubilize and control release of hydrophobic agents. Similar micelle-based systems have been shown to protect trapped peptides against enzymatic degradation from surface enzymes.

The reversibly gelling polymer network of the present invention is a unique polymer composition designed to abruptly change its physical characteristics or the
15 characteristics and properties of materials mixed therewith with a change in temperature. Without intending to be bound by any particular mechanism or chemical structure, it is believed that the structure of the polymer network involves a random bonding of the poloxamer onto the backbone of the poly(acrylic acid). A portion of the poloxamer which is present during the polymerization reaction which forms the
20 poly(acrylic acid) is bonded to the backbone of the forming poly(acrylic acid) through hydrogen abstraction and subsequent reaction. See detailed discussion of the mechanism, below. The combination of the poly(acrylic acid) and randomly bonded poloxamer gives the composition its unique properties. Any free poloxamer remaining after polymerization of PAA remains associated with the random co-polymer, resulting
25 in a miscible composition. Free poloxamer may also be present in the polymer network composition; however, its presence is not required in order to observe reverse thermal viscosification.

The poly(acrylic acid) may be linear, branched and/or cross-linked. Poly(acrylic acid) is capable of ionization with a change in pH of the solution. By
30 ionization, as that term is used with respect to poly(acrylic acid), it is meant the

formation of the conjugate base of the acrylic acid, namely acrylate. As used herein, poly(acrylic acid) includes both ionized and non-ionized versions of the polymer. Changes in ionic strength may be accomplished by a change in pH or by a change in salt concentration. The viscosifying effect of the polymer network is partly a function of the ionization of the poly(acrylic acid); however, reverse thermal gelling may occur without ionization. Changes to the ionic state of the polymer causes the polymer to experience attractive (collapsing) or repulsive (expanding) forces. Where there is no need or desire for the composition to be applied in a high viscosity state, it may be possible to prepare the composition as non-ionized poly(acrylic acid). The body's natural buffering ability will adjust the pH of the applied composition to ionize the poly(acrylic acid) and thereby develop its characteristic viscosity.

The poloxamer possesses regions of hydrophobic character, e.g., poly(propyleneoxide) blocks, and hydrophilic character, e.g., poly(ethyleneoxide) blocks. The poloxamer may be linear or branched. Suitable poloxamers include triad block copolymers of poly(ethyleneoxide) and poly(propyleneoxide) having the general formula $(P_1)_a(P_2)_b(P_1)_a$, where P_1 = poly(ethyleneoxide), and P_2 = poly(propyleneoxide) blocks, where a is in the range of 10-50 and where b is in the range of 50-70, where poly(propyleneoxide) represents the hydrophobic portion of the polymer and poly(ethyleneoxide) represents the hydrophilic portion of the polymer. Pluronic® polymers (BASF) are commercially available for (a) in the range of 16 to 48 and (b) ranging from 54-62. One or more poloxamers may be used in the reversibly gelling polymer network composition of the present invention.

The reversibly gelling responsive polymer networks compositions of the present invention are highly stable and do not exhibit any phase separation upon standing or upon repeated cycling between a liquid and a gel state. Samples have stood at room temperature for more than three months without any noticeable decomposition, clouding, phase separation or degradation of gelation properties. This is in direct contrast to polymer blends and aqueous mixed polymer solutions, where phase stability and phase separation is a problem, particularly where the constituent polymers are immiscible in one another.

And example of the dramatic increase in viscosity and of the gelation of the reversibly gelling polymer network compositions of the invention is shown in Figure 1. Figure 1 is a graph of viscosity vs. temperatures for 1 wt%, 2 wt%, and 3 wt% polymer network compositions comprising 1:1 poloxamer:poly(acrylic acid) hydrated and neutralized. The viscosity measurements were taken on a Brookfield viscometer at a shear rate of 0.44 sec^{-1} at pH 7.0. All solutions had an initial viscosity of about 1080 cP and exhibited a dramatic increase in viscosity to gel point at about 35°C . This is not typical of all polymer network compositions since polymerization condition will affect initial viscosity. Final viscosities were approximately 33,000 cP, 100,000 cP and 155,000 cP for the 1 wt%, 2 wt% and 3 wt% compositions, respectively. This represents viscosity increases of about 30-, 90- and 140-fold, respectively. This effect is entirely reversible. Upon cooling, the composition regains its initial viscosity. This is demonstrated in Figure 2, where a 1 wt% poloxamer:poly(acrylic acid) composition is warmed through the transition temperature up to 35°C (simple curve), cooled to room temperature (24°C , ticked curve) and then warmed again up to above the transition temperature (open box curve). The viscosity response was virtually identical in all three instances.

As would be expected with a non-Newtonian system, the solution viscosity differs with different shear rates. Figure 3 shows the viscosity response of a 2 wt% poloxamer:poly(acrylic acid) polymer composition at various shear rates. The viscosity response is consistent between 24°C and 34°C ; however, the final viscosity is reduced with increasing shear rate.

However, unlike many prior art hydrogels, e.g., carbomers, the poloxamer:poly(acrylic acid) polymer network composition does not permanently lose viscosity after being subjected to high shear conditions. The poloxamer:poly(acrylic acid) polymer network composition remains unaffected by such shear conditions as homogenization. Figure 4 compares the viscosity response curve of a 2 wt% poloxamer:poly(acrylic acid) polymer composition prepared with nominal mixing (simple line) and stirring with that of a polymer composition of similar composition

prepared using high shear homogenization designated by a ticked line (8000 rpm, 30 min): No significant decrease in viscosity is observed.

A number of factors influence the viscosity and transition temperature of the composition. The more important factors include polymer concentration, pH, and presence and nature of additives.

The effect of pH on the viscosity of reversibly gelling polymer networks is shown in Figure 5. Increasing pH from the starting pH has a lesser effect on the viscosity than decreasing the pH. This may relate to the extent of ionization of the poly(acrylic acid) component of the polymer network as discussed above. This may be clearly seen in Figure 5 when comparing the viscosity response of a 1 wt% poloxamer:poly(acrylic acid) polymer composition at pH 5 and pH 11. Satisfactory viscosities can be obtained at high pHs indicating the potential value of the reversibly gelling polymer network in products such as depilatories, hair straighteners and hair relaxers.

The responsive polymer network may also include additives for influencing the performance of the polymer composition, such as the transition temperature and the viscosity of the polymer composition above the transition temperature. The following list is not intended to be exhaustive but rather illustrative of the broad variety of additives which can be used.

These materials include solvents (e.g., 2-propanol, ethanol, acetone, 1,2-pyrrolidinone, N-methylpyrrolidinone), salts (e.g., calcium chloride, sodium chloride, potassium chloride, sodium or potassium phosphates, borate buffers, sodium citrate), preservatives (benzalkonium chloride, phenoxyethanol, sodium hydroxymethylglycinate, ethylparaben, benzoyl alcohol, methylparaben, propylparaben, butylparaben, Germaben II), humectant/moisturizers (acetamide MEA, lactimide MEA, hydrolyzed collagen, mannitol, panthenol, glycerin), lubricants (hyaluronic acid, mineral oil, PEG-60-lanolin, PPG-12-PEG-50-lanolin, PPG-2 myristyl ether propionate) and surfactants.

Surfactants may be divided into three classes: cationic, anionic, and non-ionics. An example of a cationic surfactant used is ricinoleamidopropyl ethyldimonium

ethosulfate (Lipoquat R). Anionic surfactants include sodium dodecyl sulfate and ether sulfates such as Rhodapex CO-436. Nonionic surfactants include Surfynol CT-111, TG, polyoxyethylene sorbitan fatty acid esters such as Tween 65 and 80, sorbitan fatty acid esters such as Span 65, alkylphenol ethoxylates such as Igepal CO-210 and 430, 5 dimethicone copolyols such as Dow Corning 190, 193, and Silwet L7001.

The addition of polymers has been studied including xanthan gum, cellulose such as hydroxyethylcellulose (HEC), carbomethoxycellulose (CMC), lauryldimonium hydroxypropyl oxyethyl cellulose (Crodacel QL), hydroxypropylcellulose (HPC), and hydroxypropylmethylcellulose (HPMC), poly(acrylic acid), cyclodextrins, methyl 10 acrylamido propyl triammonium chloride (MAPTAC), polyethylene oxide, polyvinylpyrrolidone, polyvinyl alcohol, and propylene oxide/ethylene oxide random copolymers. Poloxamers may also be used as additives. Examples include both the Pluronic® polyols having an $(P_1)_a(P_2)_b(P_1)_a$ structure such as Pluronic® F38, L44, P65, F68, F88, L92, P103, P104, P105, F108, L122, and F127, as well as the reverse 15 Pluronic® R series $(P_2)_a(P_1)_b(P_2)_a$ structure such as Pluronic® 17R2 and 25R8. Other miscellaneous materials include propyleneoxide, urea, triethanolamine, alkylphenol ethoxylates (Iconol series), and linear alcohol alkoxyates (Plurafac series).

Additives affect the viscosity of the compositions differently depending upon the nature of the additive and its concentration. Some additives will affect the initial or 20 final viscosity, whereas others will affect the temperature range of the viscosity response, or both.

Potassium chloride and acetamide MEA are two examples of additives which decrease the final viscosity of the composition (see Example 30). KCl (0.25%) added to a 1 wt% reversibly gelling polymer composition reduces the viscosity by about 3000 25 cps. See Figure 6. The humectant, acetamide MEA, lowers the viscosity of a 1 wt% solution by approximately 1,500 cps (see Figure 7).

Glycerin, ethanol and dimethicone copolymer have been shown to affect the temperature range over which the viscosity response occurs. Glycerin shifts the transition temperature to a slightly lower range from an initial 24-34°C to about 24- 30 30°C, but does not affect the final viscosity (see Example 44). The effect of ethanol on

the viscosity is different at different concentration levels. At 5 wt% and 10 wt% added ethanol, the transition temperature is shifted to lower ranges, e.g., 24-29°C and 20-29°C, respectively. At 20 wt% added ethanol, the composition not only exhibits a lowering of the transition temperature, but also a marked increase in initial and final
5 viscosity. See Figure 8. Dimethicone copolymer (1 wt%) also changed the transition temperature, but in this instance the transition temperature range was raised to 28-41°C. Thus, proper selection of additives permits the formulator to adjust the transition temperature to various ranges.

Those skilled in the art will appreciate that the polymer network compositions of
10 the present invention may be utilized for a wide variety of cosmetic and personal care applications. To prepare a cosmetic composition, an effective amount of cosmetically active agent(s) which imparts the desirable cosmetic effect is incorporated into the reversibly gelling polymer network composition of the present invention. Preferably the selected agent is water soluble, which will readily lend itself to a homogeneous
15 dispersion through out the reversibly gelling polymer network composition; however, the polymer network has been demonstrated to significantly solubilize or suspend hydrophilic agents in order to improve formulation homogeneity (see Example 36). It is also preferred that the agent(s) is nonreactive with the polymer network composition. For materials which are not water soluble, it is also within the scope of the invention
20 to disperse or suspend powders or oil (lipophilic materials) throughout the polymer network composition. It will also be appreciated that some applications may require a sterile environment. It is contemplated as within the scope of the invention that the reversibly gelling polymer network compositions of the present invention may be prepared under sterile conditions. An additional feature of the reversibly gelling
25 polymer composition is that it is prepared from constituent polymers that have known accepted toxicological profiles.

The poloxamer:poly(acrylic acid) polymer network has been evaluated under Good Laboratory Practice (GLP) standard protocols known in the art for toxicity in animal models and found to exhibit no toxic effects. The results of the toxicity study

are summarized in the following Table 1. The non-toxicity of the polymer network makes it an ideal candidate for use in cosmetic compositions.

Table 1. Toxicity data for 6% poloxamer:poly(acrylic acid) solution at pH 7.

| Reaction Tests | Mode of Testing | Results |
|---------------------------|---------------------------|---|
| Skin sensitization | guinea pig - topical | not a sensitizer |
| Eye irritation | rabbit - eye instillation | negative |
| Primary dermal irritation | rabbit - topical | very slight edema (1 on a scale of 1-8) |
| Acute dermal toxicity | rat - single dose (2g/kg) | no toxicity |
| Acute oral toxicity | rat - single dose (5g/kg) | no toxicity |
| AMES test | | negative |

Exemplary cosmetic and personal care applications, for which the reversibly gelling polymer network composition may be used include, but are not limited to, baby products, such as baby shampoos, lotions, powders and creams; bath preparations, such as bath oils, tablets and salts, bubble baths, bath fragrances and bath capsules; eye makeup preparations, such as eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover and mascara; fragrance preparations, such as colognes and toilet waters, powders and sachets; noncoloring hair preparations, such as hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations such as hair dye, hair tints, hair shampoos, hair color sprays, hair lighteners and hair bleaches; makeup preparations such as face powders, foundations, leg and body paints, lipstick, makeup bases, rouges and makeup fixatives; manicuring preparations such as basecoats and undercoats, cuticle softeners, nail creams and lotions, nail extenders, nail polish and enamel, and nail polish and enamel remover; oral hygiene products such as dentrifices and mouthwashes; personal cleanliness, such as bath soaps and detergents, deodorants, douches and feminine hygiene products; shaving preparations such as aftershave lotion, beard softeners, men's talcum, shaving cream, shaving soap and preshave lotions; skin care preparations such as cleansing preparations, skin antiseptics, depilatories, face and

neck cleansers, body and hand cleansers, foot powders and sprays, moisturizers, night preparations, paste masks, and skin fresheners; and suntan preparations such as suntan creams, gels and lotions, indoor tanning preparations.

Preparation of the above-named cosmetic compositions and others may be accomplished with reference to any of the cosmetic formulation guidebooks and industry journals which are available in the cosmetic industry. These references supply standard formulations which may be modified by the addition or substitution of the reversible viscosifying polymer network of the present invention into the formulation. Suitable guidebooks include Cosmetics and Toiletries Magazine, Vo. 111 (March, 1996); Formulary: Ideas for Personal Care, Croda, Inc., Parsippany, NJ (1993); and Cosmeticon: Cosmetic Formulary, BASF, which are hereby incorporated in their entirety by reference.

The cosmetic composition may be in any form. Suitable forms include but are not limited to lotions, creams, sticks, roll-on formulations, mousses, aerosol sprays, pad-applied formulations, and film-forming formulations.

As those skilled in the art will appreciate, the foregoing list is exemplary only. Because the reversibly gelling polymer network composition of the present invention is suited for application under a variety of physiological conditions, a wide variety of cosmetically active agents may be incorporated into and administered from the polymer network composition. In addition to the poloxamer:poly(acrylic acid) polymer network, additional cosmetically acceptable carriers may be included in the composition, such as by way of example only, emollients, surfactant, humectants, powders and other solvents. By way of example only, the cosmetic composition also may include additional components, which serve to provide additional aspects of the cosmetic affect or to improve the stability and/or administration of the cosmetic. Such additional components include, but are not limited to, preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, antiperspirants, antiseptics, antistatic agents, astringents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents,

conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers, powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or fragrances. Suitable materials which serve the additive functions listed here are well known in the cosmetic industry. a listing of the additive function and materials suitable for incorporation into the cosmetic composition may be found in Appendix A, which is appended hereto at the end of the specification. Further information may be obtained by reference to The Cosmetic Bench Handbook, Cosmetics & Toiletries, C.C. Urbano, editor, Allured Publ. Corp., 1996, which is hereby incorporated in its entirety by reference.

A brief description of some preferred additives and cosmetically active agents follows. The compositions of the invention include a safe and effective amount of a cosmetically active agent. "Safe and effective", as it is used herein, means an amount high enough to significantly positively modify the condition to be treated or the cosmetic effect to be obtained, but low enough to avoid serious side effects.

Preservative can be desirably incorporated into the cosmetic compositions of the invention to protect against the growth of potentially harmful microorganisms. Suitable preservatives include, but are not limited to, alkyl esters of parahydroxybenzoic acid, hydantoin derivatives, parabens, propionate salts, triclosan tricarbonyl ether, tea tree oil, alcohols, farnesol, farnesol acetate, hexachlorophene and quaternary ammonium salts, such as benzaldehyde, and a variety of zinc and aluminum salts. Cosmetic chemists are familiar with appropriate preservatives and may select that which provides the

required product stability. Preservatives are preferably employed in amounts ranging from about 0.0001 % to 2 % by weight of the composition.

Emollients can be desirably incorporated into the cosmetic compositions of the invention to provide lubricity to the formulation. Suitable emollients may be in the form of volatile and nonvolatile silicone oil, highly branched hydrocarbons and synthetic esters. Amounts of emollients may be in the range of about 0.1-30 wt%, and preferably about 1-20 wt%. By way of example only, suitable silicones include cyclic or linear polydimethylsiloxanes, polyalkylsiloxanes, polyalkylarylsiloxanes and polyether siloxanes. By way of example only, suitable ester emollients include alkenyl esters of fatty acids, polyhydric alcohols, such as ethyleneoxide mono and di-fatty acid esters, polyethyleneoxide and the like, ether-esters, such as fatty acid esters of ethoxylated fatty alcohols, wax esters, such as beeswax, spermaceti, myristyl myristate and stearyl stearate, and sterol esters such as cholesterol fatty acids.

A variety of oily emollients may be employed in the compositions of this invention. These emollients may be selected from one or more of the following classes:

1. Triglyceride esters such as vegetable and animal fats and oils. Examples include castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil, almond oil, avocado oil, palm oil, sesame oil, squalene, Kikui oil and soybean oil;
2. Acetoglyceride esters, such as acetylated monoglycerides;
3. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate;
4. alkyl esters of fatty acids having 10 to 20 carbon atoms, such as, methyl, isopropyl, and butyl esters of fatty acids, and including hexyl laurate, isohexyl laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate, hexadecyl stearate, decyl stearate, isopropyl isostearate, diisopropyl adipate, diisohexyl adipate, dihexyldecyl adipate, diisopropyl sebacate, lauryl lactate, myristyl lactate, and cetyl lactate;
5. Alkenyl esters of fatty acids having 10 to 20 carbon atoms, such as oleyl myristate, oleyl stearate, and oleyl oleate and the like;
6. Fatty acids having 10 to 20 carbon atoms, such as pelargonic, lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic, arachidic, behenic, and erucic acids and the like;
7. Fatty alcohols having 10 to 20 carbon atoms, such as, lauryl, myristyl, cetyl, hexadecyl, stearyl, isostearyl, hydroxystearyl, oleyl,

- ricinoleyl, behenyl, erucyl, and 2-octyl dodecanyl alcohols are examples of satisfactory fatty alcohols and the like; 8. Fatty alcohol ethers, such as ethoxylated fatty alcohols of 10 to 20 carbon atoms including the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols, having attached thereto from 1 to 50 propylene oxide groups; 9.
- 5 Ether-esters such as fatty acid esters of ethoxylated fatty alcohols; 10. lanolin and derivative, such as lanolin, lanolin oil, lanolin wax, lanolin alcohols, lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin alcohols ricinoleate, acetate of
- 10 ethoxylated alcohols-esters, hydrogenolysis of lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid and semisolid lanolin absorption bases and the like; 11. Polyhydric alcohol esters, such as, ethylene glycol mono and di-fatty acid esters, diethylene glycol mono- and di-fatty acid esters, polyethylene glycol (200-6000) mono- and di-fatty acid ester, propylene glycol mono- and di-fatty acid esters,
- 15 polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate, ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters, polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,2-butylene glycol monostearate, 1,2-butylene glycol distearate, polyoxyethylene polyol fatty acid ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are satisfactory
- 20 polyhydric alcohol esters; 12. Wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate; 13. Beeswax derivatives, e.g., polyoxyethylene sorbitol beeswax; 14. Vegetable waxes including carnauba and candelilla waxes; 15. Phospholipids such as lecithin and derivatives; 16. Sterol including cholesterol and cholesterol fatty acid esters; 17. Amides such as fatty acid amides, ethoxylated fatty
- 25 acid amides, solid fatty acid alkanolamides.

Humectants may be added to the composition to increase the effectiveness of the emollient, to reduce scaling, to stimulate removal of built-up scale and improve skin feel. By way of example only, suitable humectants include polyhydric alcohols, such a glycerol, polyalkylene glycols, alkylene polyols, their derivatives, propyleneoxide,

30 dipropyleneoxide, polypropyleneoxide, polyethyleneoxide, sorbitol, hydroxypropyl

sorbitol, hexylene glycol, 1,3-butylene glycol, 1,2,6-hexanetriol, ethoxylated glycerol, propoxylated glycerol and the like. The amount of humectant may be in the range of about 0.5-30 wt% and preferably between 1-15 wt%.

In topical skin care applications, a variety of active substances may be advantageously employed. By way of example, only suitable active agents which may be incorporated into the cosmetic composition include anti-aging active substances, anti-wrinkle active substances, hydrating or moisturizing or slimming active substances, depigmenting active substances, substances active against free radicals, anti-irritation active substances, sun protective active substances, anti-acne active substances, firming-up active substances, exfoliating active substances, emollient active substances, and active substances for the treating of skin disorders such as dermatitis and the like.

By way of example only, in the case of hydration, one or more moisturizers may be used, such as glycerin or urea, in combination with one or more precursor agents for the biosynthesis of structural proteins, such as hydroxyproline, collagen peptides, and the like.

By the way of example only, in case of slimming, at least one ketolytic agent or an alpha-hydroxyacid such as a salicylic acid or 5-n-octanoic salicylic acid may be used in combination with at least one liporegulating agent such as caffeine.

By way of example only, in the case of depigmentation, at least one keratolytic agent is used in combination with a depigmenting agent such as hydroquinone, tyrosinase inhibitor (koscic acid), kojic acid and sodium metabisulfite and the like.

By way of example only, in the case of protection against free radical agents, vitamin E (against CO_2 radicals), superoxide dismutase (against O_2 free radicals) and sugar and caffeine (against OH free radicals).

By way of example only, in the case of anti-aging, moisturizers, sunscreens, alpha-hydroxyacids, salicylic acid or surface restructuring agents may be used in combination with enzymes for the repair of DNA, vascular protective agents or phospholipids rich in oligoelements and polyunsaturated fatty acids.

By way of example only, in the case of anti-acne agents, keratolytics, such as salicylic acid, sulfur, lactic acid, glycolic, pyruvic acid, urea, resorcinol and N-acetylcysteine, and retinoids, such as retinoic acid and its derivatives may be used.

By way of example only, in the case of anti-inflammation, non-steroidal anti-inflammatory agents (NSAIDS) may be used, such as propionic acid derivatives, acetic acid, fenamic acid derivatives, biphenylcarboxylic acid derivatives, oxicams, including but not limited to aspirin, acetaminophen, ibuprofen, naproxen, benoxaprofen, flurbiprofen, fenbufen, ketoprofen, indoprofen, piroprofen, carprofen, and bucloxic acid and the like.

By way of example only, in the case of antibiotic and antimicrobials may be included in the composition of the invention. Antimicrobial drugs preferred for inclusion in compositions of the present invention include salts of β -lactam drugs, quinolone drugs, ciprofloxacin, norfloxacin, tetracycline, erythromycin, amikacin, triclosan, doxycycline, capreomycin, chlorhexidine, chlortetracycline, oxytetracycline, clindamycin, ethambutol, hexamidine isethionate, metronidazole, pentamidine, gentamicin, kanamycin, lineomycin, methacycline, methanamine, minocycline, neomycin, netilmicin, paromomycin, streptomycin, tobramycin, miconazole and amantadine and the like.

By way of example only, in the case of sunscreen protection, suitable agents include 2-ethylhexyl p-methoxycinnamate, 2-ethylhexy N,N-dimethyl-p-aminobenzoate, p-aminobenzoic acid, 2-phenyl p-methoxycinnamate, 2-ethylhexyl octocrylene, oxybenzone, homomenthyl salicylate, octyl salicylate, 4,4'-methoxy-t-butylidibenzoylmethane, 4-isopropyl dibenzoylmethane, 3-benzylidene camphor, 3-(4-methylbenzylidene) camphor, titanium dioxide, zinc oxide, silica, iron oxide, and mixtures thereof and the like. The sunscreens disclosed therein have, in a single molecule, two distinct chromophore moieties which exhibit different ultra-violet radiation absorption spectra. One of the chromophore moieties absorbs predominantly in the UVB radiation range and the other absorbs strongly in the UVA radiation range. These sunscreens provide higher efficacy, broader UV absorption, lower skin penetration and longer lasting efficacy relative to conventional sunscreens. Generally,

the sunscreens can comprise from about 0.5% to about 20% of the compositions useful herein. Exact amounts will vary depending upon the sunscreen chosen and the desired Sun Protection Factor (SPF). SPF is a commonly used measure of photoprotection of a sunscreen against erythema.

5 By way of example only, in the case of sunless tanning agents include, dihydroxyacetone, glyceraldehyde, indoles and their derivatives, and the like.

The composition may include cleansing surfactants. Cleansing surfactants are cationic, anionic, amphoteric or non-ionic surfactants which are water-soluble and produce a consumer-acceptable amount of foam. Non-ionic surfactants are well-known materials and have been used in cleansing compositions. Therefore, suitable non-ionic surfactants include, but are not limited to, compounds in the classes known as alkanolamides, block copolymers of ethylene and propylene, ethoxylated alcohols, ethoxylated alkylphenols, alkyl polyglycosides and mixtures thereof. In particular, the non-ionic surfactant can be an ethoxylated alkylphenol, i.e., a condensation product of an alkylphenol having an alkyl group containing from about 6 to about 12 carbon atoms in either a straight chain or branched chain configuration with ethylene oxide, the ethylene oxide being present in an amount equal to at least about 8 moles ethylene oxide per mole of alkylphenol. Examples of compounds of this type include nonylphenol condensed with about 9.5 moles of ethylene oxide per mole of phenol; dodecylphenol condensed with about 12 moles of ethylene oxide per mole of phenol; dinonylphenol condensed with about 15 moles of ethylene oxide per mole of phenol; octylphenol condensed with about ten moles of ethylene oxide per mole of phenol; and diisooctyl phenol condensed with about 15 moles of ethylene oxide per mole of phenol.

A wide variety of acids, bases, buffers, and sequestrants can be utilized to adjust and/or maintain the pH and ionic strength of the compositions useful in the instant invention. Materials useful for adjusting and/or maintaining the pH and/or the ionic strength include sodium carbonate, sodium hydroxide, hydrochloric acid, phosphoric acid, sulfuric acid, acetic acid, sodium acetate, sodium hydrogen phosphate, sodium dihydrogen phosphate, citric acid, sodium citrate, sodium bicarbonate, triethanolamine, EDTA, disodium EDTA, tetrasodium EDTA, and the like.

The polymer network may be useful as a solubilization agent in cosmetic and personal care applications. A self-assembling system comprising the reversibly gelling polymer network exhibits thermogelation, pH sensitivity, and the ability to solubilize hydrophobic agents in aqueous media. When poloxamer is copolymerized with poly(acrylic acid) (PAA) according to the invention, the resulting copolymer network is bioadhesive and can be applied in a number of therapies. The materials described in this invention combine "reverse" thermoviscosification mucoadhesion, solubilization of hydrophobic and difficult to manage moieties, easy formulation, and protection of agents from degradation to provide a superior medium for cosmetic and personal care products.

The reversible viscousification of the polymer network at elevated temperatures makes the materials idea for use as thickening agents in cosmetic and personal care products at any temperature above the transition. Another use of the "thickening" of solutions containing the polymer network as a thickener supplement in emulsions. Currently, emulsifiers are often negatively affected by increased temperatures. An additive with reverse thermal viscousification properties, however, would react in exactly the opposite way, increasing its ability to emulsify as it gained three-dimensional structure upon heating above its transition temperature.

In the applications where the reversibly gelling polymer composition can act as a surfactant, the polymer network will have the ability to act as a primary emulsifier without any (or with very little) addition of traditional surfactant. The responsive polymer network will also act as a stabilizer for oil soluble ingredients that would conventionally need to be solubilized by oils in formulation. The hydrophobic portion of the polymer network (PPO) forms domains which act as reservoirs for an oil-soluble or hydrophobic additive, such as an oil droplet, as is illustrated in Figure 9. These two features of the material of the invention would enable it to be used as a base in a cosmetic formulation that would be non-greasy due to lack of oils, such as petrolatum and mineral oil. The increase in viscosity above the transition temperature adds structure and yield value to the water phase and results in a highly stable emulsion.

Thus, poloxamer:poly(acrylic acid) polymer network compositions are valuable materials in the formulation of cosmetic and personal care products. In particular, they may be useful as rheology modifiers, provide a cushioning effect on the skin, offer barrier properties and controlled release of actives. In addition, the polymer composition may serve as a surfactant and is compatible with most ingredients used in the cosmetic industry.

The above properties of the poloxamer:poly(acrylic acid) polymer network provides a cosmetic composition that spreads evenly and smoothly and which leaves a lubricious feel to the skin. A sensory evaluation was conducted with seven random volunteers in order to determine the sensory effect of a cream formulation on the skin. An oil-free cosmetic formulation was prepared substantially as set forth in Example 33(b) and was compared to Nivea Oil Free, a product of Beiersdorf of Germany. Volunteers placed unmarked samples on the skin and evaluated the formulation based upon its feel and texture. The samples were rated on a scale of 1 (bad) to 5 (good). The oil-free cosmetic formulation of the present invention scored equally to the Nivea Oil Free moisturizing product. Both samples scored a 3.5 on the rating scale.

The observed thermal behavior of the reversibly gelling polymer network suggests that the increase in viscosity is due to aggregation of the hydrophobic portion of the poloxamer at the transition temperature which, because of bonding with the poly(acrylic acid) component, serve as temporary cross-links which physically bridge adjacent chains of poly(acrylic acid) to provide a viscous gel-like extended polymer structure. The aggregation process may be understood as occurring as shown in Figure 10, in which a backbone 20 represent poly(acrylic acid), a thin band 24 represents the hydrophobic poly(propylene) glycol region of the poloxamer and a thick band 26 represents the hydrophilic poly(ethylene glycol) region of the poloxamer. Below the transition temperature, the polymer network is randomly arranged, as is shown in Figure 10(a). At or above the transition temperature, the hydrophobic regions 24 associate to form aggregations or micelles 28, as is shown in Figure 10(b). The association increases the effective molecular weight of the polymer network composition with the corresponding increase in viscosity.

A general method of making the poloxamer:PAA polymer network compositions of the present invention comprises solubilization of the poloxamer in acrylic acid monomer, followed by polymerization of the monomer to PAA. Polymerization may be accomplished by addition of a polymerization initiator or by irradiation techniques.

5 The initiator may be a free radical initiator, such as chemical free radical initiators and UV or gamma radiation initiators. Conventional free radical initiators may be used according to the invention, including, but in no way limited to ammonium persulfate, benzoin ethyl ether, benzyl peroxide, 1, 2'-azobis(2,4-dimethylpentanitrile) (Vazo 52) and azobisisobutyronitrile (AIBN). Initiation may also be accomplished using cationic

10 or ionic initiators. many variations of this method will be apparent to one skilled in the art and are contemplated as within the scope of the invention. For example, the poloxamer component may be dissolved in an acrylic acid/water mixture instead of pure monomer. It may be desirable to remove unreacted monomer and/or free poloxamer from the resultant polymer network. This may be accomplished using conventional

15 techniques, such as, by way of example, dialysis or sohxlet extraction.

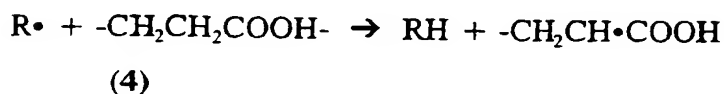
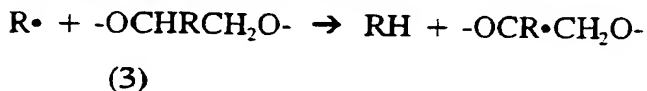
Without intending to be bound by a particular mechanism or structure, the following scheme represents a possible chemical mechanism for the formulation of the system here described. These mechanisms are presented by way of explanation and are no way limiting of the invention. It is contemplated that these or other mechanistic

20 routes may in fact occur in the formation of the polymer network of the present invention.

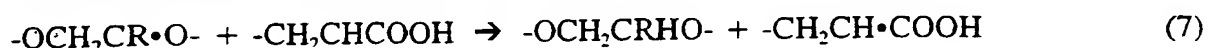
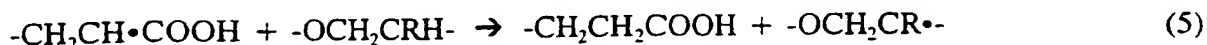
I. Initiation



25 II. Hydrogen Abstraction



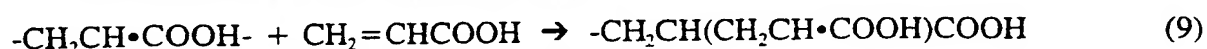
30 III. Chain Transfer



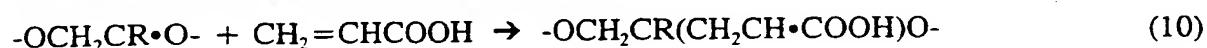
IV. Propagation



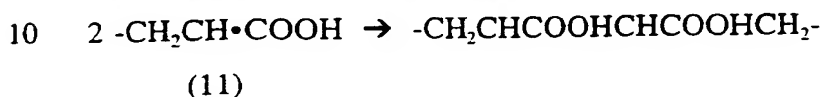
5 V. Side Chain Branching Off AA Backbone



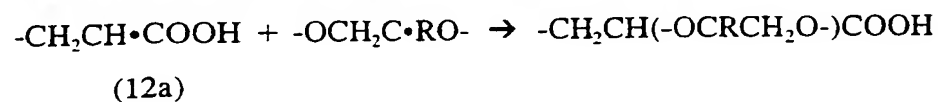
VI. AA Branching Off Poloxamer Backbone



VII. Homogenous Termination



VIII. Heterogenous Termination with Bonding of Pluronic to PAA



15

The scheme for bonding of poloxamer to acrylic acid may involve initiation (Eq. 1), hydrogen abstraction from the propylene or ethylene moiety of the poloxamer (Eq. 3), and attachment to acrylic acid via addition across the unsaturated bond (Eq. 10). Propagation (Eq. 8) leads to the final PAA.

20

Alternatively, the mechanism may proceed by initiation according to Eqs. (1) and (2), propagation to form PAA (Eq. 8), a chain transfer reaction to generate a reactive poloxamer moiety (Eq. 5), followed by addition of the reactive poloxamer moiety to the unsaturated bond of acrylic acid (Eq. 10) and subsequent propagation of the PAA chain.

25

Thus, the polymer network may include a plurality of poly(acrylic acid) units bounded to a single poloxamer unit, or alternatively, a plurality of poloxamer units bound to a single PAA backbone. Combinations of these alternatives are also a possibility.

30

Reverse phase polymerization may be used to prepare polymer network beads by dispersion of the poloxamer and acrylic acid monomer mixture in a nonpolar solvent

such as hexane or heptane. The aggregating polymer/monomer solution is dispersed with agitation in the nonpolar solvent in order to suspend droplets of the solution. Polymerization of the monomer is initiated by conventional means (i.e., addition of an initiator or irradiation) in order to polymerize the monomer and form responsive
5 polymer network beads. See U.S.S.N. 08/276,532 filed July 18, 1995 and entitled "Useful Responsive Polymer Gel Beads" for further information on the preparation of polymer gel beads, herein incorporated by reference. Such a method may be particularly desirable to provide a heat sink for the heat generated in the exothermic polymerization reaction.

10 The polymer network complexes and aqueous gelling solutions of the present invention may be understood with reference to the following examples, which are provided for the purposes of illustration and which are in no way limiting of the invention.

Example 1. This example describes the synthesis of a polymer network and an
15 aqueous responsive polymer network solution prepared using a triblock polymer of poly(ethyleneoxide) and poly(propyleneoxide), Pluronic® F27 polyol, and poly(acrylic acid). This example also characterizes the gelation and the physical properties of the resultant polymer network.

Synthesis. Block copolymer of poly(propyleneoxide) (PPO) and
20 poly(ethyleneoxide) (PEO) having triad ABA structure $(\text{PEO})_A(\text{PPO})_B(\text{PEO})_A$ (Pluronic® F127 NF polyol, Poloxamer 407 NF polyol, where "F" means Flakes, "12" means 12X300=3600 - MW of the PPO section of the block copolymer, "7" PEO in the copolymer is 70 wt%, and nominal molecular weight is 12,600) from BASF (3.0 g) was dissolved in 3.0 g acrylic acid (Aldrich). This represents a substantially 1:1 weight
25 ratio of Pluronic® F127 polyol and poly(acrylic acid). The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 ml of freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer.

Viscosity measurements. A known amount of the resultant polymer was
30 suspended in 100 ml deionized water into which NaOH was added. Following swelling

for 3 days while stirring, the pH of the resulting fine suspension was adjusted to 7. Samples of 15 ml each were taken, and pH in each vial was adjusted to desired value by addition of 1 M HCl or NaOH. Samples were then kept overnight and their viscosities were measured at different temperatures using Brookfield viscometer using either an
5 SC4-18 or an SC4-25 spindle.

A control experiment was done with a physical blend of Pluronic® F127 polyol and poly(acrylic acid) (MW 450,000) available from Aldrich. Pluronic® F127 polyol and poly(acrylic acid) were dissolved together in deionized water at 1 wt% total polymer concentration and the resultant solution was adjusted to pH 7, stirred and kept
10 in refrigerator. The responsiveness of the polymer network composition and the physical blend to temperature and pH is illustrated in figs. 1, 11, and 12. Figs. 1 and 2 clearly demonstrate that the synthetic route outlined above resulted in a polymer network system that is sensitive to pH and temperature of the environment. Note that the liquid-gel transition is very sharp, occurring over a very small temperature change of pH (see Figure 11). Figure 12 is a viscosity vs. temperature graph comparing the
15 gelling characteristics of the responsive polymer network composition and the physical blend. The blend prepared by physically mixing the triblock PEG/PPG/PEG polymer and poly(acrylic acid) did not exhibit viscosifying effect either as a function of temperature or pH.

20 It was generally observed that 0.5 - 5 wt% polymer network compositions made of Pluronic® F127 polyol and poly(acrylic acid) viscosify at temperatures of around 30°C and higher if pH is adjusted to 6 or higher. The gelling effect was observed in polymer network compositions standing 3 months or longer. Repeated heating and cooling of responsive polymer network compositions did not cause deterioration of the
25 polymer network or the gelling effect. Solutions of either Pluronic® F127 polyol or poly(acrylic acid) (1-5 wt% in water, adjusted to pH 6 or higher) or physical blends of the two lacked the reverse thermal gelling effects found for polymer network compositions.

Example 2. this example describes a standard operating procedure for the
30 manufacture of the reversible gelling polymer network.

The procedure is based upon a 50 liter production. A NaOH solution was prepared by dissolving 131.8 g NaOH pellets in 131.8 mL DI water (50% solution). The NaOH was allowed to dissolve completely. The NaOH solution will be used to convert a percentage of the acrylic acid to sodium acrylate in situ. Acrylic acid monomer (4 kg) is charged into a monomer feed tank and agitated at 250 rpm. NaOH is added slowly. The precipitate formed as the acrylic acid is neutralized to sodium acrylate is allowed to dissolve. Pluronic® F 127 (3.5 kg) is slowly added to the monomer feed tank. Pluronic® F127 is dissolved under continued agitation. Norpar 12 (a refined C-12 alkane) is added to the reaction vessel (37 L). The mixture is agitated at 100 rpm. Stabilizer solution of Ganex V-126 is prepared in 2L Norpar 12 and added to the reactor under agitation.

A reaction vessel was degassed using a nitrogen sparge introduced from the bottom of reactor and was continued throughout the reaction. Initiator (13.63 g Lauryl peroxide and 4.23 g Vazo 52 in 0.7 kg acrylic acid monomer) is introduced into the monomer solution. the monomer solution was transferred to the reaction vessel. Agitation was increased to 150 rpm. Nitrogen sparging continued for an additional 20 minutes, and then heating began. heating began at a rate of 0.5 -1.0°C/min up to 75°C. The reaction began to exotherm at about 45-50°C and is allowed to continue without cooling until a maximum is reached. It is then cooled to 75°C using forced cooling. The reaction continued for 12 hours and was then cooled to 35°C. The slurry was transferred into pails and the polymer beads were allowed to settle.

The slurry was filtered through Buchner Funnels with filter paper (11 µm pore size) until the bulk of the Norpar had been removed from the beads. The beads were washed three times with heptane. The filtered beads were transferred to a Pyrex drying tray and spread on the tray in a uniform layer. The beads were dried under vacuum for 4 hours at 40-50°C. The dried beads were analyzed as follows.

Elemental analysis. The elemental analysis was performed by Quantitative Technologies, Inc., Whitehouse, NJ using a Perkin Elmer 2400 CHN Elemental Analyzer. Analysis provided C (52.49%), H (7.50%), N (<0.05%), the balance assumed to be oxygen (39.96%).

Thermal Gravimetric Analysis (TGA). The TGA method was performed by Massachusetts Material Research, Inc., West Boylston, MA using a Dupont TGA model 295. The assay was run using a temperature ramp from 30 to 500°C/min. The resolution for the system was set to 4 (1.0°C/min for all slope changes). The data was analyzed using the first derivative of the curve and using maxima and minima to mark transitions. The moisture content was also calculated in this manner. The first derivative yielded three maxima. The first transition (moisture) was 3.0% by weight, the second transition was 14.0% by weight, and the third was 67.02% by weight. Residue (15.98%) remained.

10 Molecular weight determination by gel permeation chromatography (GPC). The molecular weight was determined by GPC on a Hewlet Packard 1100 Liquid Chromatography system with a Viscotech T60 Triple Detector system. Three Waters Ultrahydrogel columns, 1000, 500 and 250 Å, were used for the separation. The mobile phase was 0.1 M NaNO₃ and 0.01 M K₂HPO₄ salt solution, pH adjusted with phosphoric acid to a pH of 8.0 ± 0.1. the flow rate for the separation was 0.9 mL/min. The column temperature was maintained at 15°C. The injection volume for the assay was 50 µL. A PEG molecular weight standard of 23,000 Daltons was used to align the detectors. The result for the assay were:

20 M_n: 341,700 Daltons
 M_p: 1,607,000 Daltons
 M_w: 2,996,000 Daltons

25 Free poloxamer determination by GPC. The amount of free (unbound) poloxamer in the polymer matrix was determined using the above GPC method and comparing the poloxamer peaks to that of a standard poloxamer solution. The typical result is approximately 18-22% free poloxamer by weight.

30 The effect of both the bonded and non-bonded poloxamer on the gelation properties of the responsive polymer network has been determined by extraction of the non-bonded poloxamer from the material. Such extraction studies have established that the graft co-polymer alone exhibits the characteristic reverse thermal gelation of the composition; however, the presence of non-bonded poloxamer component modulates

the gelation process. The non-bonded poloxamer component can affect the temperature of transition (from liquid to gel) and the degree of transition and assists in a more controlled and reproducible transition.

Bound poloxamer determination by ethylene oxide (EO) titration. The EO titration was performed as follows. A 5 gm sample of the product polymer was extracted in dichloroethane for three hours at reflux temperatures. The solid is removed and dried under a vacuum for 12 hours at room temperature. The dry material is then analyzed using ASTM method D 2959-95, "Standard Test Method for Ethylene Oxide Content". The amount of EO in the sample is related to the amount of poloxamer bound to the polymer. The typical result is approximately 15% by weight of EO.

The relative amount of free poloxamer may be varied dependent upon the relative proportions of starting materials and the method of polymerization. Although the residual solids presumably contain only poloxamer which is bounded to the poly(acrylic acid), i.e., a graft co-polymer, the material still shows strong viscosification when it is neutralized and dissolved in water. However, the temperature of viscosification is increased substantially and the degree of viscosification per gram of total solids is increased by removal of free poloxamer. Thus, the free poloxamer plays a role in modifying the extent and temperature of viscosification. The poloxamer undergoes conformational changes and changes to the critical micelle concentration as a function of temperature. The poloxamer will change from an open, non-aggregated form to a micellular, aggregated form with changes in temperature.

Residual acrylic monomer determination by gas chromatography (GC). The residual acrylic acid monomer was determined by GC analysis using a Hewlet Packard GC 5890A, using a HP-FFDAP-TPA 10 m x 0.52 mm x 1 μ m column. The sample was extracted and run in methanol. Using an internal standard ratio, the sample was compared to a one point calibration. The typical results for this assay were below 70 ppm acrylic acid monomer.

Residual Norpar solvent by GC. The residual Norpar in the sample was determined by GC using the above method and comparing the Norpar peaks to that of a standard. The typical results were below 1.5 wt%.

UV-vis spectrum. Optical clarity data of UV-vis spectrophotometer was obtained. A 1.0% solution in water was prepared and measured at 420 nm. Transmittance (%) was typically greater than 90%.

Differential scanning calorimetry (DSC). The DSC was performed by
5 Massachusetts Material Research, Inc., West Boylston, MA using a temperature ramp from 30 to 350°C at 5°C/min. The resolution for the system was set to 4 (1.0°C/min for all slope changes). The assay yielded one endothermic event at 265°C, typically 270 J/g.

Examples 3-9. These examples describe the synthesis of several reversible
10 thermal gelling polymer networks prepared using a variety of poloxamers and poly(acrylic acid). The gelation and the physical properties of the resultant polymer network compositions are reported in Table 2.

Table 2

| Example | Poloxamer | Poloxamer Composition | Polox- amer: PAA | Trans. Temp. | Comments |
|---------|--|---|------------------------|-----------------|--|
| 15 3 | Pluronic® F88 Prill polyol | 2400 MW PPO; 80 wt% PEO; nominal MW 11,400 | 1:1 | 48°C | viscosity response curve shown in Figure 13 |
| 4 | Pluronic® F127 NF polyol | 3600 MW PPO; 70 wt% PEO; nominal MW 12,600 | 1:1 | 30°C | pentaerythritol triallyl ether crosslink agent used |
| 5 | Pluronic® P104 polyol | 3000 MW PPO; 40 wt% PEO; nominal MW 5,900 | 1:1 | 28°C | viscosity response curve shown in Figure 14 |
| 6 | Pluronic® P123 polyol | 3600 MW PPO; 30 wt% PEO; nominal MW 5,750 | 1:1 | 25°C | viscosity response curve shown in Figure 15 |
| 7 | Pluronic® F127/ Pluronic® F108 polyol blend (1:1) | as above | 1:1.7 | 42°C | polymer solid formed, dried; resolubilized in neutralizing solution |
| 20 8 | Pluronic® F88 polyol | as above | 1:1.7 | 80°C | polymer solid formed, dried; resolubilizing in neutralizing solution |
| 9 | Pluronic® F127/ Pluronic® F88 polyol blend (1:1) | as above | 1:1.7 | 85°C | polymer solid formed, dried; resolubilizing in neutralizing solution |

Example 10. The following example demonstrates the effect of hydrophilic/hydrophobic ratio on the gelling temperature. Polymer network compositions were prepared from the following poloxamers shown in Table 3.

Table 3. Composition of Poloxamers Investigated.

| triblock polyol polymer composition | MW of PPO block | wt% of PEO block |
|---|-----------------|------------------|
| P103 (PEO) ₃₇ (PPO) ₅₆ (PEO) ₃₇ | 3250 | 50 |
| P104 (PEO) ₂₅ (PPO) ₅₆ (PEO) ₂₅ | 3250 | 40 |
| P105 (PEO) ₁₆ (PPO) ₅₆ (PEO) ₁₆ | 3250 | 30 |

Table 3 shows that in this series, the fraction of PEO is reduced when the molecular weight of the PPO block is kept constant. Linse (*Macromol.* 26:4437-4449 (1993)) report phase diagrams for these copolymers in water were calculated and it was shown that two-phase boundaries corresponding to the beginning of aggregation are almost unaffected by the molecular mass, given a constant PEO/PPO ratio, whereas these boundaries shifted to lower temperature as the PEO content of the polymer is reduced at constant mass. The strong dependence of the PEO/PPO ratio is a consequence of the differing solubilities of PEO and PPO in water at the elevated temperatures. Thus, one would suppose that aggregation that causes viscosification in the responsive polymer network composition should shift to lower temperature as PEO fraction decreases.

The poloxamer (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 20 min. and following addition of the 100:1 of freshly prepared saturated solution of ammonium persulfate in deionized water was kept at 70°C for 16 h resulting in a strong whitish polymer. A sample of the polymer obtained (0.4 g) was suspended in 40 ml deionized water into which NaOH was added. Suspended responsive polymer network particles were allowed to dissolve under constant stirring. The resulting 1 wt% polymer network solution were subjected to the

viscosity measurement at shear rate of 132 or 13.2 sec⁻¹ using a SC4-18 spindle. It can be seen from Figure 16 that, firstly, viscosity of the 1 wt% responsive polymer network solutions before viscosification (at 20-24°C) decreases in the series

- (PEO)₃₇(PPO)₅₆(PEO)₃₇(F103) > (PEO)₂₅(PPO)₅₆(PEO)₂₅(F104) >
5 (PEO)₁₆(PPO)₅₆(PEO)₁₆(F105) and, secondly, the temperature at which gelation shifts from about 45°C for (PEO)₃₇(PPO)₅₆(PEO)₃₇ to about 35°C for (PEO)₂₅(PPO)₅₆(PEO)₂₅ and (PEO)₁₆(PPO)₅₆(PEO)₁₆. Both results are in excellent agreement with the theory set forth in Linse.

- Example 11. The following example is related to release of and active agent
10 from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein hemoglobin from poloxamer:poly(acrylic acid) polymer network is described.

- Synthesis. Pluronic® F127 (3.0 g) was dissolved in 3.0 g acrylic acid. The solution was deaerated by N₂ bubbling for 0.5 h and following addition of 100 Fl of
15 freshly prepared saturated solution of ammonium persulfate (Kodak) in deionized water was kept at 70°C for 16 h resulting in a transparent polymer. The resultant responsive polymer network obtained (5 g) was suspended in 95 ml deionized water into which NaOH was added. The resulting suspension was allowed to swell for 7 days.

- Hemoglobin loading and release. A 5 wt% responsive polymer network
20 composition (3 g) was allowed to swell for 16 h in 10 ml of 0.25 mg/ml solution of human hemoglobin (Sigma) in deionized water adjusted to pH 8. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (#2063). The receiver chamber was
25 continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the hemoglobin-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 0.25 mg/ml hemoglobin solution. After the feed solution had been loaded into the cell,
30 the kinetic time commenced. Samples of the receiver phase was withdrawn from time

to time and their absorbance was measured spectrophotometrically at 400 nm. To calculate hemoglobin concentrations, corresponding calibration curves (absorbance in PBS versus hemoglobin concentration) were generated. The results of the kinetic experiment are presented in Figure 17. It can be seen that the rate of hemoglobin release from the polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in the polymer network at elevated temperatures (see Figure 1). The protein released from the polymer network composition still retained its native structure, as was determined by comparison of UV-vis spectra of release hemoglobin and natural hemoglobin.

10 Example 12. The following example is related to release of an active agent from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of the protein lysozyme from a polymer network is reported.

Lysozyme loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 16 h in 10 ml of 1 mg/ml solution of chicken egg-white lysozyme (Sigma) and 1.5 mg/ml sodium dodecyl sulfate (Aldrich) in deionized water adjusted to pH 8.5. The resulting mixture was well shaken and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (#2063). The receiver chamber was continuously stirred by a magnetic bar. The cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the lysozyme-loaded responsive polymer network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 1 mg/ml lysozyme solution. After the feed solution had been loaded into the cell, the kinetic time commenced.

25 Samples were withdrawn and their absorbance measured spectrophotometrically at 280 nm. A calibration curve was prepared for lysozyme concentration ranging from 0 mg/ml to 0.5 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 18. It can be seen that the rate of lysozyme release from the responsive polymer network composition was substantially lowered at 37°C when

compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

In order to demonstrate the retention of the enzymatic activity of lysozyme, the lysozyme released from the responsive polymer network composition was assayed using
5 Micrococcus lysodeikticus cells and compared to that of original lysozyme. The enzymatic activity of lysozyme was the same, within the error of the assay (15%), as that of the original lysozyme. Control without lysozyme in presence of sodium dodecyl sulfate did not show any appreciable lysis of the cells.

Example 13. The following example is related to release of an active agent
10 from a poloxamer:poly(acrylic acid) polymer network. Drug loading and kinetics of release of insulin from a responsive polymer network composition is reported.

Insulin loading and release. A 5 wt% responsive polymer network composition (3 g) was allowed to swell for 15 h in 10 ml of 5 mg/ml solution of bovine Zn²⁺-insulin (Sigma) in deionized water adjusted to pH 7. The resulting mixture was well shaken
15 and placed into the feed chambers of customized vertical, static, Franz-like diffusion cells made of Teflon. The feed and receiver chambers of the diffusion cells were separated by mesh screens (#2063). The receiver chamber was continuously stirred by a magnetic bar. the cells were allowed to equilibrate to either 25 or 37°C (in an oven). The feed and receiver phases consisted of 1 g of the insulin-loaded responsive polymer
20 network and 6 ml of phosphate-buffered saline (pH 7.4), respectively. In the control experiment, the feed phase was made of 1 g of 5 mg/ml insulin solution. After the feed solution had been loaded into the cell, the timing commenced. Samples were withdrawn and their absorbance was measured spectrophotometrically at 280 nm. A
25 calibration curve was prepared for insulin concentration ranging from 0 mg/ml to 1.25 mg/ml in phosphate buffered saline. The results of the kinetic experiment are presented in Figure 19. The rate of insulin release from responsive polymer network was substantially lowered at 37°C when compared to that at 25°C, because of viscosity increase in responsive polymer network at elevated temperatures (see Figure 1).

Example 14. This example demonstrates the preparation of a sterile reversibly
30 gelling polymer network aqueous composition and the stability of the composition to

sterilization. The polymer network is prepared as described in Example 1, except that the composition is prepared at 2 wt% Pluronic® F127 polyol/poly(acrylic acid). After dissolution of the 2 wt% polymer network in water, the viscosity is measured. The composition then is sterilized by autoclaving at 121°C, 16 psi for 30 minutes.

- 5 Viscosity is determined after sterilization. The corresponding curves for viscosity (a) before and (b) after sterilization are shown in Figure 20 and establish that minimal change in the viscosity profile of the material has occurred with sterilization.

Examples 15-30. These examples show additives which may be used to affect the transition temperature overall viscosification of the polymer network composition.

- 10 A 1 wt% polymer network was prepared in deionized water at pH 7 in which a variety of additives were included in the composition. The effect of the additive was determined by generation of a Brookfield viscosification curve. Results are reported in Table 4.

Table 4.

| Example No. | Additive (wt%) | Effect of additive on: | |
|-------------|----------------------------|------------------------|----------------------------|
| | | Transition Temp. (°C) | Final Viscosity (% change) |
| 15 | 1,2-methyl pyrrolidone (5) | I (1.8) | N |
| | Rhodapex CO-436 (2) | I (1.6) | N |
| | Dow Corning 190 (2) | I (5) | I (150) |
| | isopropyl alcohol (0.5) | I (3.1) | I (45) |
| 20 | Pluronic® L122 (1) | D (4.4) | D (13) |
| | Pluronic® F88 (1) | N | I (41) |
| | Tween 80 (0.5) | N | I (18) |
| | Germaben® II (1) | D (9) | I (100) |
| | Iconol NP-6 (1) | D (9) | I (500) |
| 25 | Plurafac C-17 (0.5) | I (5.2) | D (36) |
| | Dow Corning 193 (0.75) | I (4.1) | D (12) |
| | glycerin (5) | D (2) | N- |

| Example No. | Additive (wt%) | Effect of additive on: | |
|-------------|---|------------------------|----------------------------|
| | | Transition Temp. (°C) | Final Viscosity (% change) |
| 27 | UC 50-HB 170/EO/PO random copolymer (0.5) | N | N |
| 28 | PVP K15 (1) | N | N |
| 29 | MAPTAC (1) | N | D (8) |
| 30 | potassium chloride (0.25) | N | D (34) |

I = increase; D = decrease; and N = no change

Example 31. Because of the surfactant nature of the polymer network composition coupled with the gelation effect of the polymer network composition, it is possible to prepare formulations which are 100% water-based, but which are lubricous and thick.

Formulations including a nonionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 5.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Emulsifying Wax NF ¹ | 2.5 |
| Mineral Oil | 5.0 |

¹ Polowax available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100% w/w and allowed to mix to homogeneity. This formulation contains a nonionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Formulations including a cationic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 6.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Behentrimonium Methosulfate (and) Cetearyl alcohol ¹ | 2.5 |
| Mineral Oil | 5.0 |

¹Incroquat Behenyl TMS available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added and allowed to mix to homogeneity. This formulation contains a cationic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Formulations including an anionic surfactant formulation: An O/W (oil-in-water) emulsion was made by combining the following ingredients utilizing conventional mixing techniques:

Table 7.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Cetearyl Phosphate (and) Cetearyl alcohol ¹ | 2.5 |
| Mineral Oil | 5.0 |

¹Crodafos CES available from Croda

Into a vessel equipped with a high efficiency homogenizer, the formula amount of all ingredients is added, water is added to 100 % w/w and allowed to mix to homogeneity. This formulation contains an anionic surfactant and gives an emulsion that is fluid at room temperature but viscosifies above 32°C.

Example 32. Acne Medication: An oil-free, clear, anti-acne treatment is made by combining the following ingredients utilizing conventional mixing techniques:

Table 8.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Glycerin USP | 5.0 |
| Salicylic Acid | 2.0 |
| DL-Panthenol | 0.5 |
| Germaben® II ¹ | 0.1 |
| Disodium EDTA | 0.2 |
| USP Purified Water | 72.2 |

¹Germaben® II available from Sutton Laboratories

To one vessel, equipped with a Lightnin' Mixer with a 3 blade paddle prop, the full amount of USP Purified Water to 100% w/w is added. While maintaining the temperature, with moderate to vigorous mixing, the formula amount of Disodium EDTA, Citric Acid, DL-Panthenol, Glycerin, Salicylic Acid, and Germaben® II is added. These materials are allowed to dissolve at 50°C. After dissolution, the vessel is then cooled to 20°C. To another vessel, equipped with a high efficiency homogenizer, the formula amount of responsive polymer network is added. The responsive polymer network vessel is then cooled to 4°C. After cooling, while vigorously homogenizing, the contents of the first vessel is added to the second vessel, and allowed to mix to homogeneity.

The composition displays a flowable clear jelly appearance with excellent spreadability and absorption characteristics at room temperature, and after heating the formulation to 32°C, the composition thickens to a gel-like consistency.

Example 33. (a) Oil-free Moisturizer (formulation I): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 9.

| Ingredient | % w/w |
|--|-------|
| 10 % wt. 1:1 responsive polymer network as prepared in Example 1 | 20.0 |
| Glycerin USP | 5.0 |
| PPG-2 Myristyl Ether Propionate | 3.0 |
| DL-Panthenol | 0.5 |
| Germaben® II ¹ | 0.1 |
| Disodium EDTA | 0.2 |
| Citric Acid | 0.01 |
| USP Purified Water | 71.19 |

¹Germaben® II available from Sutton Laboratories

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The viscosity vs. temperature curve is shown in Figure 21 and demonstrates that addition of adjuvants to the composition significantly enhances the responsive polymer network maximum viscosity (>900,000 cps). The use of the poloxamer:poly(acrylic acid) polymer network in the formulation also imparts a unique viscosification effect after application to the skin, which is not evident in typical commercial O/W emulsion formulations (See Figure 21b).

(b) Oil-free Moisturizer (formulation II): An oil-free, lubricous moisturizer was made by combining the following ingredients utilizing conventional mixing techniques:

Table 10.

| Ingredient | % w/w |
|--|-------|
| 1:1 polymer network as prepared in Example 1 | 20.0 |
| Glycerin USP | 5.0 |
| Carbopol 980 | 1.0 |

| Ingredient | % w/w |
|---|-------|
| D-Panthenol, propylene glycol | 1.0 |
| Preservative | 1.0 |
| Hydrolyzed protein (and) hyaluronic acid | 0.5 |
| Sodium hydroxide | 0.2 |
| USP Purified Water | 90 |

5 The above ingredients were added and processed as described above for the
10 acne composition. The composition displayed a flowable creamy lotion appearance
with excellent emolliency, spreadability and absorption characteristics at room
temperature. After heating the formulation to above 26°C, the composition thickened
to a gel-like consistency. The addition of adjuvants to the composition significantly
enhances the polymer network maximum viscosity.

15 Example 34. Sunscreen Lotion. An oil-free, lubricous sunscreen lotion was
made by combining the following ingredients utilizing conventional mixing techniques:

Table 11.

| Ingredient | % w/w |
|---|-------|
| 1:1 polymer network as prepared in Example 1 | 2.0 |
| Glycerin USP | 8.0 |
| Carbopol 980 | 1.0 |
| Parsol MCX | 7.0 |
| Myristyl Ether Propionate | 5.0 |
| Preservative | 1.0 |
| Cyclomethicone | 1.0 |
| Sodium hydroxide | 0.2 |
| USP Purified Water | 74 |

20
25
30 The above ingredients were added and processed as described above for the
acne composition. The composition displayed a flowable creamy lotion appearance

with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

5 Example 35. Facial mask. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 12.

| Ingredient | % w/w |
|--|-------|
| 1:1 polymer network as prepared in Example 1 | 1.0 |
| Polyvinyl alcohol | 6.0 |
| Polyvinylpyrrolidone (20%) | 5.0 |
| D-panthenol, propylene glycol | 1.25 |
| Propylene glycol | 1.25 |
| USP Purified Water | 85.5 |

10 The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

25 Example 36. Facial toner. A face mask was made by combining the following ingredients utilizing conventional mixing techniques:

Table 13.

| Ingredient | % w/w |
|--|-------|
| 1:1 polymer network as prepared in Example 1 | 0.01 |
| Hydroxyethyl cetyltrimonium phosphate | 1.00 |
| PEG-40 hydrogenated castor oil | 2.00 |

| Ingredient | % w/w |
|-------------------------------|-------|
| D-panthenol, propylene glycol | 0.50 |
| Glycerin | 2.00 |
| Witch hazel extract | 5.00 |
| USP Purified Water | 88.49 |

5

The above ingredients were added and processed as described above for the acne composition. The composition displayed a flowable creamy lotion appearance with excellent emolliency, spreadability and absorption characteristics at room temperature. After heating the formulation to above 26°C, the composition thickened to a gel-like consistency. The addition of adjuvants to the composition significantly enhances the polymer network maximum viscosity.

Example 36. Solubilization studies of model hydrophobic agents in the poloxamer:poly(acrylic acid) polymer network: estradiol and progesterone. This example is presented to demonstrate the solubilization of a hydrophobic agent in the polymeric network. Progesterone and estradiol were used as the hydrophobic agents in this model solubilization study.

Acrylic acid (99%), fluorescein (98%), β -estradiol (98%), and progesterone (98%) were all obtained from Aldrich and used as received. Pluronic® F127 NF was obtained from BASF. Poly(oxyethylene-b-oxypropylene-b-oxyethylene)-g-poly(acrylic acid) copolymers (responsive polymer network) were synthesized by free-radical polymerization of acrylic acid in the presence of poloxamer as described above. The polymer network copolymers discussed here were composed of about 1:1 ratio of PAA to poloxamer. The rheological properties of polymer network were assessed using LVDV-II+ and RVDV-II+ Brookfield viscometers. The microscopic light scattering of 21 nm poly(styrene) latex particles in deionized water and 1 wt% reversibly gelling polymer network was measured using He-Ne laser as described previously (see Matsuo, E.S., Orkisz, M., Sun, S.-T., Li, Y., Tanaka, T., Macromolecules, 1994, 27, 6791). The solubility of fluorescein and hormones in aqueous solutions was measured by the equilibrium of excess solubilizate with the corresponding solution following

removal of undissolved species by centrifugation and filtration. Hydrophobic agents were assayed spectrophotometrically at 240 (progesterone) or 280 nm (estradiol), or by using 70/30 w/w H₂SO₄/MeOH (Tsilifonis-Chafetz reagent). In vitro hormone release studies were conducted using thermostated, vertical Franz cells. Spunbonded polypropylene microfilters (micron retention, 15-20) were used as a membrane separating feed and receiver phases in Franz cells. The responsive polymer network, water, ethanol, and 20% PEG in water were observed to wet the membrane. The receiver solution consisted of 20 w% PEG in water (pH 7) and were stirred by magnetic bars. The feed phases composed of responsive polymer network were loaded with either estradiol or progesterone. Each hormone was dissolved in ethanol and the resulting solution was added into the responsive polymer network.

Equilibrium solubility vs. temperature plots for estradiol and progesterone (partition coefficient octanol/water (P) 7200 and 5888, respectively), in aqueous solutions of Pluronic® F127 polyol and responsive polymer network are presented in Figure 22. It can be seen that increasing temperature and concentration (C) of polymers in the solution raises the amount of the hormone dissolved. In Figure 22a, vertical lines represent critical micellar temperatures (CMT) for corresponding Pluronic® F127 polyol solutions. It is interesting to note that the slope of the solubility-temperature plots increased as temperature reached CMT, indicating that solubilization in the Pluronic® solutions was predominantly due to the formation of micelles. Similar trend was observed in the responsive polymer network solutions. The S values in 5% aqueous solutions of branched PAA did not exceed 15 and 40 µg/mL at 60°C for estradiol and progesterone, respectively. The solubility values found for responsive polymer network were the same as S in parent Pluronic® solutions of equivalent concentrations. Therefore, it may be suggested that solubilization behaviors of the responsive polymer network are governed by the properties of the poloxamer incorporated into it. Thermodynamic parameters of the solubilization process with responsive polymer network were calculated using the same approximations as in the micellar solubilization with Pluronic® polyols. See, Saito, Y., Kondo, Y., Abe, M., Sato, T., Chem. Pharm. Bull., 1994, 42, 1348. Namely,

partition coefficient P was estimated from equilibrium solubilities of estradiol in responsive polymer network and water:

$$P = S_{SH}/S_w \quad (13)$$

by extrapolating the solubility plots of the steroid in Figure 22 to 100% responsive polymer network. Using P values obtained from data in Figure 23, we calculated the standard free energy change (ΔG), standard enthalpy of solubilization (ΔH), and standard entropy of solubilization (ΔS) using the following expressions:

$$\Delta G = -RT \ln P; \Delta H = -R \Delta \ln P / \Delta(1/T); \Delta S = (\Delta H - \Delta G)/T \quad (14)$$

Thermodynamic parameters obtained along with P values are given in Table 14.

Apparent partition coefficients and thermodynamic parameters for solubilization of estradiol by responsive polymer network.

Table 14.

| T, K | $P = S_{SH}/S_w$ | ΔG kJ/mol | ΔH kJ/mol | ΔS J/mol |
|------|------------------|-------------------|-------------------|------------------|
| 277 | 490 | -14.3 | 4.72 | 68.6 |
| 293 | 520 | -15.2 | | 52.0 |
| 310 | 660 | -16.7 | | 53.9 |
| 323 | 660 | -17.4 | | 54.0 |
| 333 | 660 | -18.0 | | 54.0 |

Negative ΔG values indicate spontaneous solubilization at all temperatures, whereas positive ΔH shows that the solubilization was endothermic, similar to the solubilization of estriol, as well as indomethacin, by the poloxamer. Notably, ΔS of solubilization was always positive, suggesting that the more ordered water molecules surrounding hydrophobic estradiol molecules moved to the less ordered bulk phase when the estradiol was transferred to the hydrophobic core of PPG segments in responsive polymer network. The aggregation of the PPG segments at elevated temperatures provides not only temporary cross-linking in the gel, but also a thermodynamically "friendly" environment for the hydrophobic drugs. Indeed, one can express the free energy of formation of the aggregate core-water interface in responsive

polymer network as:

$$\Delta G = [\sigma P_w(1-\phi) + \sigma W_D \phi](4\pi R^2/n) \quad (15)$$

where σP_w and σW_D are the interfacial tensions between pure PPO polymer and water and between water and the drug, respectively; ϕ is the volume fraction of the drug within the PPO core; R is the effective radius of the core; and n is the aggregation number.

Equation (3) shows that solubilization of a hydrophobic drug of high σW_D should increase the stability of the aggregate. The solubilization process was found to decrease the critical micellization concentration and substantially increase the micellar core radius in Pluronic surfactants (Hurter, P.N., et al., "In Solubilization in Surfactant Aggregates", Christian, S.D., Ed., Marcel Dekker, New York, 1995). A similar trend is indicated by the lowering the onset of gelation of the responsive polymer network upon solubilization of fluorescein (LogP 2.1) (Figure 24). The solubilization of hydrophobic drugs by responsive polymer network, analogous to the micellar solubilization of drugs by poloxamer, suggests that the responsive polymer network can be an effective vehicle in drug delivery.

Our in vitro study of hormone release from responsive polymer network shows an increase in the initial transport rate with either decreasing total polymer concentration in the formulation or decreasing temperature (Figure 25). These effects are related to the changes in macroscopic viscosity of the responsive polymer network, which erodes more rapidly from the feed phase through the membrane into the receiver compartment as the viscosity decreases (Figure 26). The degree of the responsive polymer network erosion was measured by weighing hormone-loaded responsive polymer network before and after kinetic experiment.

Figure 27 shows that the relative amount of progesterone penetrating into the receiver phase decreased 4-fold with the increase of total polymer concentration, whereas the total relative amount of progesterone stayed almost constant as total polymer concentration in the responsive polymer network increased. This result shows the existence of two routes of transport of hydrophobic drugs in our model system. Firstly, the drug incorporated into aggregates within the responsive polymer network

system can flow through the membrane along with the erosion of the responsive polymer network; secondly, the drug not associated with the responsive polymer network aggregates can diffuse out of the responsive polymer network in the feed phase. The second process should not be related to the viscosity of the responsive polymer network. Indeed, the dynamic light scattering experiment shows no dramatic change of diffusivity of poly(styrene) latex particles in the responsive polymer network as temperature rises thereby increasing macroscopic viscosity more than 10-fold (Figure 28). This result indicates that the viscosity of the responsive polymer network is essentially unaffected on the microscopic scale.

10

Appendix A attached.

APPENDIX A

FUNCTION DEFINITIONS

- Abrasive:** abrades, smoothes, polishes
- Absorbent powder:** takes up liquids, sponge-like action
- Absorption base:** formes water-in-oil emulsions
- Acidulent:** acidifies, lowers pH, neutralizes alkalis
- Amphoteric:** capable of reacting chemically either as an acid or a base; amphoteric surfactants are compatible with anionic and cationic surfactants
- Analgesic:** relieves pain
- Antacid:** neutralizes stomach acidity
- Antibacterial:** destroys/inhibits the growth/reproduction of bacteria
- Anti-caking:** prevents or retards caking of powders; keeps powders free-flowing
- Anti-dandruff:** retards or eliminates dandruff
- Antifoam:** suppresses foam during mixing
- Anti-inflammatory:** reduces, suppresses, counteracts inflammation
- Anti-irritant:** reduces, suppresses or prevents irritation
- Antimicrobial:** destroys, inhibits or suppresses the growth of microorganisms
- Antioxidant:** inhibits oxidation and rancidity
- Antiperspirant:** reduces or inhibits perspiration
- Antipruritic:** reduces or prevents itching
- Antiseptic:** inhibits the growth of microorganisms on the skin or on living tissue
- Antistat:** reduces static by neutralizing electrical charge on a surface
- Astringent:** contracts organic tissue after application
- Binder:** promotes cohesion of powders
- Bleaching agent:** lightens color, oxidizing agent
- Botanical:** natural plant derivative
- Buffer:** helps maintain original pH (acidity or basicity) of a preparation
- Carrier:** a vehicle or base used for a preparation
- Chelate:** form a complex with trace-metal impurities, usually calcium or iron
- Colorant:** adds color, may be a soluble dy or an insoluble pigment
- Conditioner:** improves condition of skin and hair
- Coupling agent:** aids in solubilization or emulsification of incompatible componenets
- Decolorant:** removes color by adsorption, bleaching or oxidaion
- Denaturant:** used to denature ethyl alcohol
- Dental powder:** powdered dentifrice
- Deodorant:** destroys, masks, or inhibits formation of unpleasant odors
- Depilatory:** removes hair chemically
- Detergent:** a surface-active agent (surfactant) that cleans by emulsifying oils and suspends particulate soil
- Disinfectant:** destroys pathogenic microorganisms
- Dispersant:** promotes the formation and stabilization of a dispersion or suspension
- Dye stabilizer:** see Stabilizer
- Emollient:** softens, smoothes skin
- Emulsifier:** a surface-active agent (surfactant) that promotes the formation of water-in-oil or oil-in-water emulsions
- Enzymes:** complex proteins produced by living cells that catalyze biochemical reactions at body temperature.
- Fiber:** strands of natural or synthetic polymers; for instance, cotton, wool, silk, nylon, polyester
- Film former:** solution of a polymer that forms films when the solvent evaporates after application to a surface

- Fixative:** fixes or sets perfumes; retards evaporation; promotes longer lasting aroma
- Flavor:** imparts a characteristic taste (and aroma) to edible foods and drinks; sometimes used in lip products
- Foam booster:** enhances quality and quantity of lather of shampoos
- Foamer:** a surface-active agent (surfactant) that produces foam; an emulsion of air-in-water
- Foam stabilizer:** see Foam booster
- Fungicide:** inhibits or destroys growth of fungi
- Gellant:** a gelling agent; forms gels; includes a wide variety of materials such as polymers, clays and soaps
- Glosser:** furnishes a surface luster or brightness; usually used in lip or hair products
- Hair colorant:** see Colorant
- Hair conditioner:** see Conditioner
- Hair dye:** imparts a new permanent or semi-permanent color to hair
- Hair-set polymer:** polymer and/or resins used to maintain desired hair shape
- Hair-set resin:** see Hair-set polymer
- Hair waving:** see Reducing agent and Neutralizer
- Humectant:** absorbs, holds, and retains moisture
- Hydrotrope:** enhances water solubility
- Intermediate:** basic chemicals which are chemically modified to obtain the desired function
- Lathering agent:** a surface active agent (surfactant) that forms a foam or lather on mixing with air in solution; see also Foamer
- Lubricant:** reduces friction, smoothes, adds slip
- Moisture barrier:** retards passage of moisture or water
- Moisturizer:** aids in increasing the moisture content of the skin through humectant or barrier action
- Neutralizer:** an oxidizing agent used in hair waving that stops the action of the reducing agent and re-establishes the disulfide linkages in hair
- Oil absorbent:** see Absorbent powder
- Ointment base:** an anhydrous mixture of oleaginous components used as a vehicle for medicaments
- Opacifier:** opacifies clear liquids or solids
- Oxidant:** oxidizing agent, neutralizes reducing agents, bleaching agent
- Pearlant:** imparts a pearlescent texture and luster
- Perfume solvent:** see Solvent and Solubilizer
- Peroxide stabilizer:** see Stabilizer
- Pigment:** a finely powdered insoluble substance used to impart color, luster, or opacity
- Plasticizer:** plasticizes (makes more flexible) polymeric films or fibers
- Polish:** smoothes; adds gloss and luster
- Polymer:** a very high molecular weight compound consisting of repeating structural units
- Powder:** a solid in the form of fine particles
- Preservative:** protects products from spoilage by microorganisms
- Propellant:** pressurized gas in a container used to expel the contents when pressure is released by opening a valve
- Protein:** naturally occurring complex combinations of amino acids
- Reducing agent:** reduces a chemical compound usually by donating electrons; neutralizes oxidizing agents
- Refatting agent:** adds oils materials to the surface of substrates, e.g., skin and hair
- Resin:** nonvolatile solid or semisolid organic substances obtained from plants as exudates to prepared by polymerization of simple molecules
- Sequestrant:** forms coordination complexes with multivalent positive ions
- Silicone:** polymeric organic silicon compounds which are water-resistant

- Skin protectant:** protects the skin from environmental
- Solubilizer:** solubilizes, usually into aqueous vehicles, normally insoluble materials, such as fragrances, flavors, oils, etc.
- Solvent:** usually liquids capable of dissolving other substances
- Stabilizer:** added to stabilize emulsions and/or suspensions
- Stimulant:** produces a temporary increase in the functional activity of an organism or any of its parts
- Surfactant (surface active agent):** lowers surface tension between two or more incompatible phases; soaps, detergents, wetting agents, solubilizing agents and emulsifying agents are typical surfactants; surfactants are classified as anionic, cationic, nonionic and amphoteric; anionic surfactants are negatively charged, cationic surfactants have no electrical charge
- Suspending agent:** keeps finely divided solid particles in suspension
- Sweetener:** sweetens to provide a more pleasant taste
- Tanning accelerator:** accelerates the tanning of skin
- Thickener:** thickens or increases viscosity/consistency
- Thixotrope:** the property of certain gels and emulsions of becoming more fluid or less viscous when shaken or stirred
- UV absorber:** used as a sunscreen and to protect preparations from degradation by UV radiation
- UVA absorber:** absorbs in the range 320-400 nanometers (nm)
- UVB absorber:** absorbs in the range 290-320 nanometers (nm)
- Wax:** any of numerous substances of plant, animal or synthetic origin that contain principally esters of higher fatty acids and higher fatty alcohols; free fatty alcohols, fatty acids and hydrocarbons may also be present; waxes derived from petroleum
- products are mainly high-molecular-weight hydrocarbons
- Wetting agent:** a surface-active agent (surfactant) that lowers the surface and interfacial tension, facilitating the wetting of surfaces

FUNCTIONS**Abrasive**

- Adzuki beans
- 5 Almond (*Prunus amygdalus*) meal, shell granules
- Aluminum silicate
- Apricot (*Prunus armeniaca*) kernel powder, shells
- Hydrated silica
- Jojoba (*Buxus chinensis*) seed powder
- 10 Luffa cylindrica
- Olive stone granules
- Oyster shell powder
- Peach (*Prunus persica*) pit powder
- Peach (*Prunus persica*) stone granules
- 15 Polyethylene
- Polyethylene HEC granules
- Polyethylene oxidized, P. spheres
- Polystyrene
- Pumice
- 20 Rice (*Oryza sativa*) bran
- Silica and S. colloidal
- Sodium chloride
- Walnut (*Juglans regia*) shell powder

Absorption base

- 1,2,6-Hexanetriol
- Kaolin
- Petrolatum
- Rice (*Oryza sativa*) starch
- 30 Soy (*Glycine soja*) sterol
- Zeolite

Absorbent powder

- Corn (*Zea mays*) starch
- 35 Maltodextrin
- Nylon-12
- Oat (*Avena sativa*) bran, flour, meal
- Zeolite

Acidulent

- Acetic acid
- Citric acid
- Fumaric acid
- Glutamic acid
- 45 Glycolic acid
- Hydrochloric acid
- Lactic acid
- Nitric acid
- Phosphoric acid
- 50 Sodium bisulfate
- Sulfuric acid
- Tartaric acid

AHA

- Apple (*Pyrus malus*) extract
- Apricot (*Prunus armeniaca*) kernel powder
- Citric acid
- Ethyl lactate
- Glycolic acid
- Lactic acid
- Malic acid
- Sodium lactate
- Tartaric acid

Antiacne

- Clays (white, yellow, red, green, pink)
- Perfluorodecalin
- Salicylic acid
- Sulfur

Anti-aging

- Basil (*Ocimum basilicum*) extract
- Carrot (*Daucus carota*) extract
- Catalpa kaempfera extract
- Ceramide 33 (liquid soy extract)
- Crataegus cuneata extract
- Eugenia jambolana extract
- Fomes fometarius extract
- Fomistopsis pinicola extract
- Ganoderma lucidum oil
- Ginseng (*Panax ginseng*) extract
- Hyaluronic acid
- Hydrolyzed serum protein
- Hydrolyzed soy flour
- Isachne pulchella extract
- Lactoferrin
- Lady's Thistle (*Silybum marianum*) extract
- Ligusticum jeholense extract
- Marine collagen
- Mushroom (*Coriolus versicolor*) extract
- Must rose (*Rosa moschata*) oil
- Perfluorodecalin
- Quaternium-51
- Rubus thunbergii extract
- Serum protein
- Stenocalyx micalii extract
- Tricholoma matsutake extract

Antibacterial

- Ammonium iodide
- Chlorhexidine
- Chlorhexidine diacetate, C. digluconate
- Chlorhexidine dihydrochloride

- Chlorphenesin
Hexamidine diisethionate
Hexétidine
Iceland moss (*Cetraria islandica*) extract
5 Lactoterrin
Lauralkonium bromide, L. chloride
Laurtrimonium chloride
Laurylpyridinium chloride
Mauritiella armata extract
10 Mushroom (*Cordyceps sbolifera*) extract
Orange blossom extract
Orange (*Citrus aurantium dulcis*) peel extract
PEG-42 Ebiriko ceramides extract
Peppermint (*Mentha piperita*) extract
15 Philodendron (*Phellodendron amurense*) extract
Pine (*Pinus sylvestris*) needle extract
Polymethoxy bicyclic oxazolidine
Quaternium 73
Rubus thunbergii extract
20 Tea tree (*Melaleuca alternifolia*) oil
Triclocarban
Undecylenic acid
- Anticaking**
25 Aluminum starch octenylsuccinate
Calcium stearate
Distarch phosphate
Hydrated silica
Kaolin
30 Magnesium myristate, M. silicate
Polyethylene, micronized
Silica silylate
Sodium aluminum silicate
Zinc stearate
- Anticaries agent**
35 Cetylamine hydrofluoride
Olaflur
Sodium fluoride
40 Stearyl trihydroxyethyl propylenediamine
dihydrofluoride
- Anticellulite**
45 Aminophylline
Bladderwrack (*Fucus vesiculosus*) extract
Butcherbroom (*Ruscus aculeatus*) extract
Carcinia cambogia extract
Fomes fometarius extract
Fomistopsis pinicola extract
50 Ivy extrey
Mushroom (*Coriolus versicolor*) extract
TEA-hydroiodide
Tricholoma matsutake extract
- Antidandruff**
Burdock (*Arctium lappa*) extract
Chloroxylenol
Corydalis ambigua extract
Disodium undecylenamido MEA-sulfosuccinate
Ginger root extract
Inga edulis extract
Mauritiella armata extract
Myristalkonium saccharinate
- PEG-6 undecylenate
Piroctone olamine
Resorcinol
Rosemary (*Rosmarinus officinalis*) extract
Sodium shale oil sulfonate
Stenocalyx micalii extract
Undecylenamide DEA
Willow (*Salix alba*) bark extract
Zinc pyrithione
- Antifungal**
Black walnut (*Juglans nigra*) extract
Coneflower (*Echinacea angustifolia*) extract
Orange blossom extract
Pfaffia paniculata extract
- Anti-inflammatory**
Allantoin polygalacturonic acid
Bisabolol
Black poplar (*Populus nigra*) extract
Brassica rapa-depressa extract
Butcherbroom (*Ruscus aculeatus*) extract
Calendula officinalis extract
Catalpa kaempfera extract
Celastrus paniculata extract
Ceramide 33 (liquid soy extract)
Chaparral (*Larrea mexicana*) extract
Coneflower (*Echinacea angustifolia*) extract
Cornflower (*Centaurea cyanus*) extract
Dipotassium glycyrrhizinate
Eupatorium fortunei extract
Duphrasia officinalis extract
Ficus racemosa extract
Golden seal (*Hydrastis canadensis*) root extract
Guaiazulene
Horse chestnut (*Aesculia hippocastanum*) extract
Jujube (*Zizyphus jujuba*) extract
Laminaria japonica extract
Licorice (*glycyrrhiza glabra*) extract
Ligusticum jeholense, L. lucidum extract
Matricaria (*Chamomilla recutita*) extract
Melaleuca uncinata extract
Melia azadirachta extract

- Mulberry (*Morus nigra*) extract
 Niacinamide ascorbate
 Orange (*Citrus aurantium dulcis*) peel extract
 Orange blossom extract
 5 Palmetto extract
 Palmitoyl collagen amino acids
 Passion flower (*Passiflora laurifolia*) fruit extract
 Paulownia *imperialis* extract
 Alicyclic acid
 10 Shea butter (*Butyrospermum parkii*)
 Sodium carboxymethyl beta-glucan
 soy (*Glycine soja*) protein
 Stearyl glycyrrhetinate
 Stenocalyx *micalii* extract
 15 Tocopheryl acetate, T. nicotinate
 Trichomonas *japonica* extract
 Willow (*Salix alba*) extract
 Witch hazel (*Hamamelis virginiana*) extract
 withania *somniferum* extract
 20 Yarrow (*Achillea millefolium*) extract
 Zinc lactate
- Anti-irritant**
- Acetyl monoethanolamine
 25 Allantoin
 Allantoin acetyl methionine, A. glycyrrhetinic acid
 Azelamide MEA
 Betaine
 30 Calendula *officinalis* extract
 Cocamidopropyl betaine
 Coceth-7 carboxylic acid
 Cornflower (*Centaurea cyanus*) extract
 Diisostearyl dimer dilinoleate
 35 Dipalmitoyl cystine
 Green tea extract
 Hydrolyzed sweet almond protein
 Hydroxypropyltrimonium gleatin
 Lauroyl collagen amino acids
 40 1-Lysine lauroyl methionine
 Mallow extract
 Matricaria (*Chamomilla recutita*) extract
 Palmitoyl hydrolyzed milk protein
 Palmitoyl hydrolyzed wheat protein
 45 Palmitoyl keratin amino acids
 PEG-12 palm kernel glycerides
 PEG-28 glyceryl tailowate
 PEG-30 glyceryl monococoate
 PEG-60 almond glycerides
 50 PEG-78 glyceryl cocoate
 PEG-82 glyceryl tailowate
 PEG-200 glyceryl tailowate
 Propionyl collagen amino acids
- PVP
 Saccharomyces lysate extract
 Sodium C12-15 pareth-15 sulfonate
 Sodium lauroamphoacetate
 Soy (*Glycine soja*) protein
 Undecylenoyl collagen amino acids
 Valerian (*Valeriana officinalis*) extract
- Antimicrobial**
- Benzalkonium chloride
 Benzoic acid
 Benzyl alcohol
 Bromochlorophene
 2-Bromo-2-nitropropane-1,3-diol
 Butylparaben
 Capryloyl collagen amino acids
 Capryloyl glycine, C. keratin amino acids
 Captan
 Cetethyldimonium bromide
 Cetyl pyridinium chloride
 Chlorothymol
 Chloroxylenol
 Citron oil
 Copper PCA
 Dichlorobenzyl alcohol
 Dilauryldimonium chloride
 Domiphen bromide
 Ethylparaben
 Eucalyptus (*Eucalyptus globulus*) extract
 Fennel (*Foeniculum vulgare*) extract
 Garlic (*allium sativum*) extract
 Glyceryl caprylate, G. laurate
 Hexamidine diisethionate
 Hinokitiol
 Honeysuckle (*Lonicera caprifolium*) extract
 Lichen (*Usnea barbata*) extract
 Myristalkonium chloride
 Pentylene glycol
 Phenethyl alcohol
 Phenol
 Phenoxyethanol
 Phenoxyisopropanol
 Phenyl mercuric acetate, P.m. benzoate, P.m. borate
 o-Phenylphenol
 Polymethoxy bicyclic oxazolidine
 Potassium sorbat
 Propylparaben
 Ricinoleamodopropyltrimonium ethosulfate
 Sage (*Salvia officinalis*) extract
 Sodium benzoate, S. pyrrhione
 Sodium ricinoleate, S. shale oil sulfonate
 Thimerosal

- Thyme (*Thymus vulgaris*) extract
Thymol
Triclorcarban
Triclosan
- 5 Undecylenamidopropyltrimonium methosulfate
Undecylenic acid
Zinc oxide, Z. PCA
Zinc pyrithione, Z. undecylenate
- 10 **Antioxidant**
Ascorbic acid
A. polypeptide
Ascorbyl oleate, A. palmitate
Beta-carotene
- 15 BHA
BHT
t-Butyl hydroquinone
Dilauryl thiodipropionate
Dimyristyl thiodipropionate
- 20 Disodium EDTA
Distearyl thiodipropionate
Dodecyl gallate
EDTA
Erythorbic acid
- 25 Ferulic acid
Grape (*Vitis vinifera*) seed extract
Green tea extract
HEDTA
Hydroquinone
- 30 Hydroquinone-beta-D-glucopyranoside
p-Hydroxyanisole
Lactoferrin
Lysine PCA
Melanin
- 35 Methyl gallate
Niacinamide ascorbate
Nordihydroguaiaretic acid
Oat (*Avena sativa*) extract
Oryzanol
- 40 Pentasodium pentetate
Pentetic acid
Propyl gallate
Retinyl palmitate polypeptide
Rosemary (*Rosmarinus officinalis*) extract
- 45 *Saccharomyces lysate* extract
Sage (*Salvia officinalis*) extract
Sodium ascorbate, S. erythorbate
Sodium metabisulfite
Sodium selenate, S. sulfite
- 50 Superoxide dismutase,
Tea (*Camellia sinensis*) extract
Tetrasodium EDTA
Tocopherol
- Tocopheryl acetate, T. linoleate
Wild marjoram (*Origanum vulgare*) extract
Yeast (*Saccharomyces cerevisiae*) extract (Faex)
- Antiperspirant**
Allantoin-aluminum chlorhydrate
Aluminum capryloyl hydrolyzed collage
Aluminum chlorhydrex-gly, A. chloride
Aluminum chlorohydrate, A. chlorohydrex
Aluminum PCA, A. sesquichlorohydrate
Aluminum undecylenoyl collagen amino acids
Aluminum zirconium pentachlorohydrate
Aluminum zirconium tetrachlorohydrate
Aluminum zirconium tetrachlorohydrex GLY
Aluminum zirconium trichlorohydrate
Aluminum-zirconium-glycine powder
Sage (*Salvia officinalis*) extract
Tormentil (*Potentilla erecta*) extract
Zirconium chlorohydrate
- Antiseptic**
Aluminum PCA
Azadirachta indica extract
2-Bromo-2-nitropropane-1,3-diol
Calendula amurensis extract
p-Chloro-m-cresol
Clove (*Eugenia caryophyllus*) oil
Crataegus cuneata extract
Dichlorobenzyl alcohol
Entada phaseoloides extract
Eucalyptus (*Eucalyptus globulus*) extract
Golden seal (*Hydrastis canadensis*) root extract
Hexachlorophene
Melia australasica, M. azadirachta extract
Methyl salicylate
Orange (*Citrus aurantium dulcis*) peel extract
Oxyquinoline sulfate
Pfaffia paniculata extract
Potassium abietoyl hydrolyzed collagen
PVP-iodine
Silver nitrate
Sodium salicylate
Sterculia platanifolia extract
Tea tree (*Melaleuca alternifolia*) oil
Tormentil (*Potentilla erecta*) extract
Xanthoxylum bungeanum extract
- Antistat**
Acetamide MEA
Acetamidopropyl trimonium chloride
6-(N-Acetylamino)-4-oxyhexyltrimonium chloride
Alkyl dimethyl betaine

- Babassuamidopropalkonium chloride
 Behenamidopropyl ethyldimonium ethosulfate
 Behenamidopropyl hydroxyethyl dimonium
 chloride
 5 Carboxymethyl chitin
 Cetethyl morpholinium ethosulfate
 Cetrimonium chloride
 Chitin
 Chitosan
 10 Cocamidopropyl ethyldimonium ethosulfate
 Cocodimonium hydroxypropyl hydrolyzed rice
 protein
 Cocodimonium hydroxypropyl hydrolyzed soy
 protein
 15 Dimethicone hydroxypropyl trimonium chloride
 dimethyl behenamine, D. cocamine
 Dimethyl palmitamine, D. soyamine
 Dimethyl tailowamine
 Dioleylamidoethyl hydroxyethylmonium
 20 methosulfate
 Dipalmitoylethyl hydroxyethylmonium
 methosulfate
 N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate)
 ammonium chloride
 25 Erucamidopropyl hydroxysultaine
 Glyceryl monopyroglutamate
 Hydrogenated tailowamine oxide
 Isosteara _____ propyl dimethylamine
 Lactamidopropyl trimonium chloride
 30 Lauryldimonium hydroxypropyl hydrolyzed
 collagen
 Linoleamidopropyl dimethylamine dimer
 dilinoleate
 Olealkonium chloride
 35 PEG-2 cocamine
 PEG-2 cocomonium chloride
 PEG-2 oleammonium chloride
 PEG-8 caprylic/capric glycerides
 PEG-10 cocamine
 40 PEG-15 soyamine
 PPG-9 diethylmonium chloride
 PPG-25 diethylmonium chloride
 PPG-40 diethylmonium chloride
 Propylene glycol stearate
 45 Quaternium-26, -27, -53, -62, -72
 Rapeseedamidopropyl benzyldimonium chloride
 Rapeseedamidopropyl epoxypropyl dimonium
 chloride
 Silica, colloidal
 50 Sorbitan caprylate
 N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl
 ammonium ethyl sulfate
 Soyethyl morpholinium ethosulfate
 Soyethyldimonium ethosulfate
 Stearalkonium chloride
 Stearamidopropyl benzyl dimonium chloride
 Stearamidopropyl ethyldimonium ethosulfate
 Steartrimonium chloride
 N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl
 ammonium ethyl sulfate
 Wheat germamidopropylethyldimonium
 ethosulfate
Astringent
 Aluminum citrate, A. lactate
 Astragalus sinicus extract
 Astrocaryum murumuru, A. tucuma extract
 Azadirachta indica extract
 Azelamide MEA
 Bearberry (Arctostaphylos uva-ursi) extract
 Birch (Betula alba) leaf extract
 Catalpa kaempfera extract
 Celastrus paniculata extract
 Coccinea indica extract
 Coffee (Coffea arabica) bean extract
 Euphrasia officinalis extract
 Euterpe precatoria extract
 Evening primrose (Oenothera biennis) extract
 Gentian (Gentiana lutea) extract
 Geranium maculatum extract
 Grape (Vitis vinifera) leaf extract
 Henna (Lawsonia inermis) extract
 Hierochloe odorata extract
 Honeysuckle (Lonicera caprifolium) extract
 Hops (Humulus lupulus) extract
 Horesetail extract
 Hypericum perforatum extract
 Ivy extract
 Juniperus communis extract
 Kadsura heteliloca extract
 Kola (Cola acuminata) extract
 Lady's mantle (Alchemilla vulgaris) extract
 Lemon (Citrus medica limonum) extract, peel
 extract
 Lemon bioflavonoids extract
 Lysimachia foenum-graecum extract
 Magnolia spp. extract
 Mauritia flexosa extract
 Maximilliana regia extract
 Melaleuca uncinata, M. wilsonii extract
 Melia australasica extract
 Nettle (Urtica dioica) extract
 Oak (Quercus) bark extract
 Ocimum basilicum, O. sanctum extract
 Palmetto extract
 Passion flower (Passiflora laurifolia) fruit extract

- Plantain (*Plantago major*) extract
 Polygonum multiflorum extract
 Pterocarpus marsupianus extract
 Raspberry (*Rubus*) extract
 5 Sambucus nigra oil
 Sanguisorbae root extract
 Selinum spp. extract
 Shorea robusta extract
 Tannic acid
 10 Walnut (*Juglans regia*) leaf extract, oil
 Wheat (*Triticum vulgare*) protein
 White nettle (*Lamium album*) extract
 Witch hazel (*Hamamelis virginiana*) extract
 Xanthoxylum bungeanum extract
 15 Zinc lactate
 Ziziphus jujuba extract

Binder

- Aluminum starch octenylsuccinate
 20 Boron nitride
 C20-40, C30-50, C40-60 alcohols
 Calcium stearate
 Cellulose gum
 Dihydroabietyl behenate
 25 Diisostearyl malate
 dioctyl sebacate
 Distarch phosphate
 ethylcellulose
 Gellan gum
 30 Hydrogenated jojoba oil
 Isocetyl alcohol, I. palmitate
 Isopropyl isostearate
 Isostearyl erucate, I. isostearate
 Isostearyl neopentanoate
 35 Maltodextrin
 Methylcellulose
 Microcrystalline cellulose
 Octyl palmitate
 Octyldodecyl myristate
 40 bis-Octyldodecyl stearoyl dimer dilinoleate
 Octyldodecyl stearoyl stearate
 Oleyl oleate
 PEG-20, -75, -150, -240, -350
 Polydipentene
 45 Polyethylene; P. micronized
 PTFE
 PVP
 Sorbitol
 Synthetic wax
 50 Tapioca dextrin
 Tridecyl benenate, T. neopentanoate
 Tridecyl stearoyl stearate
 Trisodium HEDTA

Biol. polymer

- Distarch phosphate
 Dog rose (*Rosa canina*) see extract
 Hydrogen peroxide
 Kojic acid
 Mulberry (*Morus nigra*) extract
 Sanguisorbae root extract

Botanical

- Acacia
 Acacia farnesiana extract
 Agrimony (*Agrimonia eupatoria*) extract
 Alder (*Alnus firma*) extract
 Alfalfa (*Medicago sativa*) extract
 Algae (*Ascophyllum nodosum*) extract
 Algae (*Lithothamnium calcarm*) extract
 Aloe barbadensis, A.b. extract
 Aloe capensis extract
 Alpine Veronica extract
 Althea officinalis extract
 Angelica archangelica extract
 Anise (*Pimpinella anisum*) extract
 Apple (*Pyrus malus*) extract
 Apricot (*Prunus armeniaca*) extract
 Arnica montana extract
 Artemisia capillaris extract
 Artichoke (*Cynara scolymus*) extract
 Asafetida (*Ferula assa foetida*) extract
 Asiasarum _____ extract
 Asparagus officinalis extract
 Astragalus sinicus extract
 Avena (*Geum rivale*) extract
 Avocado (*persea gratissima*) extract
 Balm mint (*Melissa officinalis*) extract, oil
 extract
 Vanana (*Musa sapientum*) extract
 Barley (*Hordeum vulgare*) extract
 Basil (*Ocimum basilicum*) extract
 Bearberry (*Arctostaphylos uva-ursi*) extract
 Bee pollen extract
 Beet (*Beta vulgaris*) extract
 Betaglucon
 Bilberry (*Vaccinium myrtillus*) extract
 Bioflavonoids
 Birch (*Betula alba*) bark extract, leaf extract
 Birch (*Betula platyphylla japonica*) extract
 Bitter orange (*Citrus aurantium amara*) extract,
 flower extract, peel extract
 Black cohosh (*Cimicifuga racemosa*) extract
 Black currant (*Ribes nigrum*) extract
 Black henna extract
 Black poplar (*Populus nigra*) extract
 Black walnut (*Juglans nigra*) extract

- Bladderwrack (*Fucus vesiculosus*) extract
 Borage (*Borago officinalis*) extract
 Buckthorn (*Frangula alnus*) extract
 Burdock (*Arctium lappa*) extract
 5 Burdock (*Arctium minus*) root extract
 Burnet extract
 Butcherbroom (*Ruscus aculeatus*) extract
 Cabbage rose (*Rosa centifolia*) extract
 Calamus (*Acorus calamus*) extract
 10 *Calendula officinalis* extract
 Caper (*Capparis spinosa*) extract
 Capsicum frutescens extract, C.f. oleoresin
 Caraway (*Carum carvi*) extract
 Carrageenan (*Chondrus crispus*)
 15 Carrot (*Daucus carota*) extract
 Carrot (*Daucus carota sativa*) oil
 Cassia auriculata extract
 Celandine (*Chelidonium majus*) extract
 Chamomile (*Anthemis nobilis*) extract, oil
 20 Chaparral (*Larrea mexicana*) extract
 Cherry (*Prunus speciosa*) leaf extract
 Cherry bark, C.b. extract
 Chestnut (*Castanea sativa*) extract
 Chinese hibiscus (*Hibiscus rosa-sinensis*) extract
 25 *Chlorella vulgaris* extract
 Cimicifuga foetida rhizome extract
 Cinchona succiruba extract
 Citroflavonoid, water soluble
 Citrus bioflavonoid complex
 30 Clary extract
 Clove (*Eugenia caryophyllus*) extract
 Clover (*Trifolium pratense*) extract
 _____ officinale rhizome extract, C.o.
 _____ water
 35 Coffee (*Coffea arabica*) bean extract
 _____ oatmeal
 _____ (*Tussilago farfara*) leaf extract
 _____ (*Symphytum officinale*) leaf extract
 _____ extract
 40 _____ (*Echinacea angustifolia*) extract
 _____ officinalis
 _____ olitorius extract
 _____ (*Coriandrum sativum*) extract
 _____ (*Zea mays*) cob powder, silk extract
 45 _____ poppy (*Papaver rhoeas*) extract
 _____ (*Centaurea cyanus*) extract
 _____ (*Agropyron repens*) grass
 _____ monogina extract
 _____ maritimum extract
 50 Cucumber (*Cucumis sativus*) extract
 Cypress (*Cupressus sempervirens*) extract
 Dandelion (*Taraxacum officinale*) extract
 Date (*Phoenix dactylifera*) extract
 Dead Sea Mud, Salts
 Dog rose (*Rosa canina*) hips extract
 Dyer's broom extract
 Eleuthero ginseng (*Acanthopanax senticosus*)
 extract
 Elm (*Ulmus campestris*) extract
 Eucalyptus (*Eucalyptus globulus*) extract
 Eucalyptus globulus oil
 Eucommia ulmoides extract
 Euphrasia officinalis extract
 Evening primrose (*Oenothera biennis*) extract, oil
 Everlasting (*Helichrysum arenarium*) extract
 Fennel (*Foeniculum vulgare*) extract
 Fenugreek extract
 Fermented rice (*Oryza sativa*) extract
 Fern (*Dryopteris filix-Mas*) extract
 Fig (*Ficus carica*) extract
 Fir needle extract
 Fumitory (*Fumaria officinalis*) extract
 Gardenia florida extract
 Garlic (*Allium sativum*) extract
 Gelidium cartilagineum
 Gentian (*Gentiana lutea*) extract
 Geranium maculatum extract
 Ginger root extract
 Ginkgo biloba extract
 Ginseng (*Panax ginseng*) extract
 Glycyrrhetic acid
 Glycyrrhizic acid
 Glycyrrhizin ammoniated
 Golden seal (*Hydrastis canadensis*) root extract
 Goldthread (*Coptis japonica*) extract
 Gotu kola extract
 Grape (*Vitis vinifera*) distillate, extract
 Grape (*Vitis vinifera*) leaf, seed extract
 Grape skin extract
 Grapefruit (*Citrus grandis*) peel extract
 Green bean (*Phaseolus lunatus*) extract
 Ground Ivy (*Glechoma hederacea*) extract
 Guarana (*Paullinia cupana*) extract
 Harpagophytum procumbens extract
 Hay flower extract
 Hazel (*Corylus aveilana*) nut extract
 Henna (*Lawsonia inermis*) extract
 Hesperidin, H, methyl chalcone
 Hibiscus sabdariffa extract
 Hibiscus syriacus extract
 High beta-glucan barley flour
 Honeysuckle (*Lonicera caprifolium*) extract
 Honeysuckle (*Lonicera japonica*) leaf extract
 Hops (*Humulus lupulus*) extract
 Horse chestnut (*Aesculia hippocastanum*) extract
 Horseradish (*Cochlearia armoracia*) extract

- | | | |
|----|---|--|
| | Horsetail extract | Nasturtium extract |
| | Houttuynia cordata extract | Neroli extract |
| | Hyacinth (<i>Hyacinthus orientalis</i>) extract | nettle (<i>Urtica dioica</i>) extract |
| | Hydrocotyl (<i>Centella asiatica</i>) extract | Oak (<i>Quercus</i>) bark extract |
| 5 | Hydrolyzed oat protein, soy flour | Oak root extract |
| | Hypericum perforatum extract | Oat (<i>Avena sativa</i>) bran, bran extract, flour, protein |
| | Hyssop (<i>Hyssopus officinalis</i>) extract | Oat flower |
| | Indian cress (<i>Tropaeolum majus</i>) extract | Olive (<i>Olea europaea</i>) extract, leaf extract |
| 10 | Isodonis Japonicus extract | Onion (<i>Allium cepa</i>) extract |
| | Ivy extract | Orange blossom extract |
| | Japanese angelica (<i>Angelica acutiloba</i>) extract, water | Orange (<i>Citrus aurantium dulcis</i>) flower extract, peel extract |
| | Japanese hawthorn (<i>Crataegus cuneata</i>) extract | Pansy (<i>Viola tricolor</i>) extract |
| | Jasmine (<i>Jasminum officinale</i>) extract | Papaya (<i>Carica papaya</i>) extract |
| 15 | Job's tears (<i>Coix lacryma-jobi</i>) extract | Parsley (<i>Carum petroselinum</i>) extract |
| | Jojoba (<i>Buxus chinensis</i>) seed powder | Passion flower (<i>Passiflora laurifolia</i>) fruit extract |
| | Juniperus communis extract | Passionflower (<i>Passiflora incarnata</i>) extract |
| | Kelp (<i>Macrocystis pyrifera</i>) extract | Pea (<i>Pisum sativum</i>) extract |
| | Kiwi (<i>Actinidia chinensis</i>) fruit extract, seed oil | Peach (<i>Prunus persica</i>) extract, leaf extract |
| 20 | Kola (<i>Cola acuminata</i>) extract | Pelargonium capitatum extract |
| | Krameria triandra extract | Pellitory (<i>Parietaria officinalis</i>) extract |
| | Lady's mantle (<i>Alchemilla vulgaris</i>) extract | Pennyroyal (<i>Mentha pulegium</i>) extract |
| | Lady's Thistle (<i>Silybum marianum</i>) extract | Peony (<i>Paeonia albaflora</i>) extract |
| | Laurel (<i>Laurus nobilis</i>) extract | Peony (<i>Paeonia obovata</i>) root extract |
| 25 | Lavender (<i>Lavandula angustifolia</i>) extract, water | Peppermint (<i>Mentha piperita</i>) extract, oil |
| | Lemon (<i>Citrus medica limonum</i>) extract, juice extract, peel extract | Perilla <i>ocymoides</i> extract |
| | Lemon bioflavonoids extract | Periwinkle (<i>Vinca minor</i>) extract |
| | Lemongrass (<i>Cymbopogon schoenanthus</i>) extract | PEG-80 jojoba acid/alcohol |
| 30 | Leopard flower (<i>Belamcanda chinensis</i>) root extract | PEG-120 jojoba acid/alcohol |
| | Lettuce (<i>Lactuca scariola sativa</i>) extract | Pfaffia paniculata extract |
| | Licorice (<i>Glycyrrhiza glabra</i>) extract | Pheildendron amurense extract |
| | Lilac (<i>Syringa vulgaris</i>) extract | Pospholipids |
| 35 | Linden (<i>Tilia argentea</i>) extract | pimento (<i>Pimenta officinalis</i>) extract |
| | Linden (<i>Tilia cordata</i>) extract, water | Pine (<i>Pinus sylvestris</i>) cone, needle extract |
| | Loquat (<i>Eriobotrya japonica</i>) leaf extract | Pineapple (<i>Ananas sativus</i>) extract |
| | Maidenhair fern extract | Plantain (<i>Plantago major</i>) extract |
| | magnolia kobus extract | Pollen extract |
| 40 | Mallow extract | Pongamol |
| | Mandragora officinarum extract | Poria Cocos extract |
| | Mannan | Pueraria lobata extract |
| | Marigold | Queen of the meadow extract |
| | Marine silts | Quillaja saponaria extract |
| 45 | Matricaria (<i>Chamomilla recutita</i>) extract | Quince (<i>Pyrus cydonia</i>) seed extract |
| | Meadowsweet (<i>Spiraea ulmaria</i>) extract | Quinoa (<i>Chenopodium quinoa</i>) extract |
| | Melon (<i>Cucumis melo</i>) extract | Raspberry (<i>Rubus</i>) extract |
| | MEA iodine | Rauwolfia (<i>Serpentina</i>) extract |
| | Mistletoe (<i>Viscum album</i>) extract | Red clover |
| 50 | Mugwort (<i>Artemisia princeps</i>) extract, water | Rehmannia chinensis extract |
| | Mulberry (<i>Morus alba</i>) root extract | Restharrow (<i>Ononis spinosa</i>) extract |
| | Mushroom extract | Rhododendron chrysanthum extract |
| | Myrrh (<i>Commiphora myrrha</i>) extract | Rhodophycea extract |
| | | Rhubarb (<i>Rheum palmatum</i>) extract |

- Rice (*Oryza sativa*) bran extract
 Rice fatty acid
 Rose' (*Rosa multiflora*) extract
 Rosemary (*Rosmarinus officinalis*) extract
 5 Rubia tinctorum extract
 Safflower (*Carthamus tinctorius*) extract
 Sage (*Salvia officinalis*) extract, water
 Sambucus nigra berry extract, extract
 Sandalwood (*Santalum album*) extract
 10 Sanguinaria canadensis extract
 Saponaria officinalis extract
 Sasa veitchii extract
 Saxifraga sarmentosa extract
 Scabiosa arvensis extract
 15 Scutellaria baicalensis root extract
 Silk extract
 Silver fir (*Abies pectinata*) extract
 Sisal (*Agave rigida*) extract
 Slippery elm extract
 20 Soapberry (*Sapindus mukurossi*) extract
 Sophora angustifolia extract
 Sophora flavescens root extract
 Sophora japonica extract
 Soybean (*Glycine soja*) extract
 25 Soy (*Glycine soja*) germ extract, protein, sterol
 Spearmint (*Mentha viridis*) extract, oil
 Spinach (*Spinacia oleracea*) extract
 Spiraea ulmaria extract
 Sunflower (*Helianthus annuus*) seed extract
 30 Sweet almond (*Prunus amygdalus dulcis*) extract
 Sweet cherry (*Prunus avium*) extract
 Sweet cicely (*Anthriscus cerefolium*) extract
 Sweet clover (*Melilotus officinalis*) extract
 Sweet violet (*Viola odorata*) extract
 35 Swertia chirata extract
 Tea (*Camellia sinensis*) extract
 Thyme (*Thymus vulgaris*) extract
 Tomato (*Solanum lycopersicum*) extract
 Tormentil (*Potentilla erecta*) extract
 40 Tuberose (*Polianthes tuberosa*) extract
 Turmeric (*Curcuma longa*) extract
 Valerian (*Valeriana officinalis*) extract
 Walnut (*Juglans regia*) extract, leaf extract
 Water Lily (*Nymphaea alba*) root extract
 45 Watercress (*Nasturtium officinale*) extract
 Wheat (*Triticum vulgare*) extract, protein
 Wheat (*Triticum vulgare*) germ extract
 Wheat bran lipids
 White ginger (*Hedychium coronarium*) extract
 50 White nettle (*Lamium album*) extract
 Wild agrimony (*Potentilla anserina*) extract
 Wild cherry (*Prunus serotina*) bark extract
 Wild indigo (*Baptista tinctoria*)

Wild marjoram (*Origanum vulgare*) extract
 Willow (*Salix alba*) bark extract, extract
 Willow (*Salix alba*) leaf extract
 Witch hazel (*Hamamelis virginiana*) extract
 Yarrow (*Achillea millefolium*) extract
 Yeast (*Saccharomyces cerevisiae*) extract (Faex)
 Yucca vera extract
 Zanthoxylum piperitum extract
 Zedoary (*Curcuma zedoaria*) oil

Buffer

Ammonium carbonate, A. phosphate
 Calcium hydroxide, C. phosphate
 Citric acid
 Ethanolamine HCl
 Glycine
 Phosphoric acid
 Potassium phosphate
 Potassium sodium tartrate
 Sodium acetate, S. citrate
 Sodium lactate, S. phosphate
 Succinic acid
 Tromethamine

Carrier

Acrylates copolymer, spherical powder
 Arginine
 Caprylic/capric triglyceride
 Caprylic/capric/lauric triglyceride
 Caprylic/capric/oleic triglyceride
 Cetareth-20
 Coconut (*Cocos nucifera*) oil
 Cyclodextrin
 Dipropylene glycol
 Glyceryl caprylate, G. caprylate/caprates
 Hydrated silica
 Liposomes
 magnesium silicate
 Methyl propanediol
 PEG-8/SMDI copolymer
 Potassium chloride
 PPG-12/SMDI Copolymer
 PPG-51/SMDI Copolymer
 Propylene carbonate, P. glycol
 Serum albumin
 Sodium carboxymethyl beta-glucan
 Sodium chloride
 sodium magnesium silicate
 Tapioca dextrin

Chelators

beta-Alanine diacetic acid
 Calcium disodium EDTA

- Disodium EDTA, -copper
EDTA
HEDTA
Malic acid
- 5 Monostearyl citrate
Pentasodium pentetate
Pentetic acid
Phytic acid
- 10 Potassium aspartate
Sodium aspartate
Sodium dihydroxyethylglycinate
Sodium hexametaphosphate
Tetrahydroxypropyl ethylenediamine
Tetrasodium EDTA
- 15 Tripotassium EDTA
Trisodium EDTA, HEDTA
- Cell stimulant
Aesculus chinensis extract
- 20 Artemisia apiacea extract
Astrocaryum muru, A. tucuma extract
Bactris gasipaes extract
Borjoa sorbilis extract
Calendula amurrensis extract
- 25 Chrysanthemum morifolium extract
Coccinea indica extract
Comfrey (Symphytum officinale) leaf extract
Condurango extract
Dandelion (Taraxacum officinale) extract
- 30 Echitea glauca extract
Equisetum arvense extract
Eucalyptus (Eucalyptus globulus) extract
Euphatorium fortunei extract
Euterpe precatoria extract
- 35 Ficus racemosa extract
Glycoproteins
Hierochloe odorata extract
Horse chestnut (Aesculia hippocastanum) extract
Inga edulis extract
- 40 Kadsura heteliloca extract
Ligustrum lucidum extract
Lysimachia foenum-graecum extract
Mauritia flexosa extract
Maximilliana regia extract
- 45 Melaleuca bracteata, M. symphyocarp extract
Nelumbium speciosum extract
Ocimum basilicum extract, O. santum extract
Paulownia imperialis extract
Pfaffia spp. extract
- 50 Pierocarpus marsupianus extract
Rubus thunbergii extract
Selinum spp. extract
Shorea robusota extract

Xanthozylum bungeanum extract

Cleansing

Birch (Betula alba) leaf extract
Lemongrass (Cymbopogon schoenanthus) extract
Oat (Avena sativa) bran extract
Passion glower (Passiflora laurifolia) fruit extract
Witch hazel (Hamamelis virginiana) extract
Yarrow (Achillea millefolium) extract

Conditioner

Acetamide MEA
6-(N-Acetyl amino)-4-oxyhexyltrimonium chloride
Acrylamidopropyltrimonium chloride/acrylamide copolymer
Adipic acid/dimethylaminohydroxypropyl diethylene triamine copolymer
AMP-isostearoyl hydrolyzed wheat protein
Apricot (Prunus armeniaca) kernel oil
Behenalkonium chloride
Behenamidopropyl dihydroxypropyl dimonium chloride
Benhenamidopropyl ethyldimonium ethosulfate
Benhenamidopropyl PG-dimonium chloride
Behenamidopropyldimethylamine behenate
Behenamine oxide
Behenoyl PG-trimonium chloride
Behenyl betaine
Benzyltrimonium hydrolyzed collagen
Canolamidopropyl betain
Capramide DEA
Caprylic/capric/lauric triglyceride
Caprylyl pyrrolidone
Cassia auriculata extract
Cetamine oxide
Cetearalkonium chloride
Chitosan PCA
Citric acid
Cocamidopropyl dimethylamine, C.d. lactate, C.d. propionate
Cocamidopropyl dimethylaminohydroxypropyl hydrolyzed collagen
Cocamidopropyldimonium hydroxypropylhydrolyzed collagen
Cocamidopropyl ethyldimonium ethosulfate
Cocamidopropyl PG-dimonium chloride, C.P.c. phosphate
Coco-morpholine oxide
Coco/oleamidopropyl betaine
Cocodirmonium hydroxypropyl hydrolyzed hair keratin

- | | | |
|----|---|--|
| | Cocodimonium hydroxypropyl hydrolyzed rice protein | Hydroxycetyl hydroxyethyl dimonium chloride |
| | Cocodimonium hydroxypropyl hydrolyzed silk | Hydroxyproline |
| | Cocodimonium hydroxypropyl hydrolyzed soy protein | Hydroxypropyl chitosan |
| 5 | Coconut alcohol | Hydroxypropyl guar hydroxypropyltrimonium chloride |
| | N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate | Hydroxypropyl-bis-isostearyamidopropyltrimonium chloride |
| | Collagen phthalate | Hydroxypropyl bis-stearyldimonium chloride |
| 10 | Dibehenyl/diarachidyl dimonium chloride | Hydroxypropyltrimonium gelatin |
| | Dibehenyldimonium chloride | Hydroxypropyltrimonium hydrolyzed keratin H.h. silk |
| | Diceryldimonium chloride | Hydroxypropyltrimonium hydrolyzed wheat protein |
| | Didecyldimonium chloride | Isopropyl hydroxybutyramide dimethicone copolyol |
| 15 | Dihydroxyethyl cocamine oxide | Isopropyl lanolate |
| | Dihydroxyethyl dihydroxypropyl stearamonium chloride | Isostearamidopropyl betaine, I. dimethylamine |
| | Dihydroxyethyl tallow glycinate | Isostearamidopropyl dimethylamine gluconate |
| | Dihydroxyethyl tallowamine oxide | Isostearamidopropyl dimethylamine glycolate |
| 20 | Dilauryl acetyl dimonium chloride | Isostearamidopropyl dimethylamine lactat |
| | Dilinoleamidopropyl dimethylamine | Isostearamidopropyl ethyldimonium ethosulfate |
| | Dimethyl hydrogenated tallowamine | Isostearamidopropyl laurylacetodimonium chloride |
| | Dimethyl lauramine, D.I. isostearate | Isostearamidopropyl morpholine, I.m. lactate |
| | Dimethyl myristamine, soyamine, stearamine | Isostearamidopropyl morpholine oxide |
| | Dimethylamidopropylamine dimerate | Isostearamidopropyl PG-dimonium chloride |
| 25 | Disodium hydrogenated cottonseed glyceride sulfosuccinate | Isostearaminopropalkonium chloride |
| | Disodium laureth sulfosuccinate | Isostearyl hydrolyzed animal protein |
| | Disodium lauroamphodiacetate | Isostearylamidopropyl dihydroxypropyl dimonium chloride |
| 30 | Distearyldimonium chloride | Lactoglobulin |
| | Ethyl ester of hydrolyzed keratin | Lauramidopropyl dimethylamine |
| | N-Ethylether-bis-1,4-(N-isostearylamidopropyl)-N,N-dimethyl ammonium chlo | Lauramidopropyl PG-dimonium chloride, I.P.c. phosphate |
| | Glutamic acid | Lauramine oxide |
| | Glycerol collagenate | Lauroampho PG-glycinate phosphate |
| 35 | Glycine | Lauroyl hydrolyzed collagen, L.h. elastin |
| | Guar hydroxypropyltrimonium chloride | Lauroyl silk amino acids |
| | Henna (<i>Lawsonia inermis</i>) extract | Lauryl methyl gluceth-10 hydroxypropyl-dimonium chloride |
| | Hydrogenated tallowamine oxide | Lauryl phosphate, L. pyrrolidone |
| 40 | Hydrogenated tallowtrimonium chloride | Lauryldimonium hydroxypropyl hydrolyzed collagen, keratin, soy protein |
| | Hydrolyzed conchiorin protein | Linoleamidopropyltrimethylamine |
| | Hydrolyzed egg protein | Milk amino acids |
| | Hydrolyzed extensin | Milk protein (<i>Lactis proteinum</i>) |
| | Hydrolyzed fibronectin | Myristalkonium chloride |
| | Hydrolyzed fish protein | Myristamidopropyl betaine, M. dimethylamine |
| 45 | Hydrolyzed keratin | Myrtrimonium bromide |
| | Hydrolyzed lactalbumin | Oat (<i>Avena sativa</i>) protein |
| | Hydrolyzed milk protein | Oleamide |
| | Hydrolyzed oats | Oleamidopropyl betaine, O. dimethylamine |
| | Hydrolyzed reticulin | |
| 50 | Hydrolyzed soy protein | |
| | Hydrolyzed sweet almond protein | |
| | Hydrolyzed wheat protein/PVP copolymer | |
| | Hydrolyzed wheat protein polysiloxane polymer | |

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| | Oleamidopropyl dimethylamine hydrolyzed collagen | | Rice peptide |
| | Oleamidopropylamine oxide | | Ricinoleamidopropyl-dimonium ethosulfate |
| | Oleamine | | Ricinoleamidopropyl betaine |
| 5 | Oleamine oxide | | Ricinoleamidopropyl dimethylamine lactate |
| | Oleoyl sarcosine | | Ricinoleamidopropyl ethyldimonium ethosulfate |
| | Oleyl betaine | | Ricinoleamidopropyltrimonium chloride |
| | Oleyl dimethylamidopropyl ethonium ethosulfate | | Ricinoleamidopropyltrimonium ethosulfate |
| | Palmitamidopropyl betaine | | Silicone quaternium-3, -4 |
| 10 | Palmitamidopropyl dimethylamine | | Silk amino acids |
| | Palmitamine, P. oxide | | Sodium/TEA-lauroyl collagen amino acids |
| | Panthenyl hydroxypropyl steardimonium chloride | | Sodium/TEA-lauroyl hydrolyzed keratin |
| | PEG-2 milk solids | | Sodium/TEA-lauroyl keratin amino acids |
| | PEG-2 oleammonium chloride | | Sodium citrate |
| 15 | PEG-3 lauramine oxide | | Sodium cocoyl hydrolyzed soy protein |
| | PEG-5 stearyl ammonium lactate | | Sodium hydrogenated tallow dimethyl glycinate |
| | PEG-15 cocomonium chloride | | Sodium lauroyl collagen, keratin amino acids |
| | PEG-15 cocopolyamine | | Sodium lauroyl wheat amino acids |
| | PEG-15 tallowmonium chloride | | Sodium stearoamphoacetate |
| 20 | PEG-27 | | Soluble keratin, wheat protein |
| | PEG-40 | | Soyamide DEA |
| | PEG-85 lanolin | | Soyamidopropyl benzyldimonium chloride |
| | PEG-7000 | | Soyamidopropyl betaine, S. dimethylamine |
| | Polydimethicone copolyol | | Soyamidopropyl ethyldimonium ethosulfate |
| 25 | Polymethacrylamidopropyltrimonium chloride | | Soyethyl morpholinium ethosulfate |
| | Polyoxyethylene dihydroxypropyl linoleaminium chloride | | Soyethyldimonium ethosulfate |
| | Polyquaternium-2, -5, -6, -11, -16 | | Stearamide MEA |
| | Polyquaternium-17, -18, -24, -29, -44 | | Stearamidoethyl diethylamine, ethanolamine |
| 30 | Potassium dimethicone copolyol panthenyl phosphate | | Stearamidopropyl benzyl dimonium chloride |
| | Potassium lauroyl collagen amino acids | | Stearamidopropyl cetearyl dimonium tosylate |
| | Potassium lauroyl hydrolyzed soy protein | | Stearamidopropyl dimethylamine stearate |
| | Potassium lauroyl wheat amino acids | | Stearamidopropyl ethyldimonium ethosulfate |
| 35 | Potassium stearoyl hydrolyzed collagen | | Stearamidopropyl morpholine lactate |
| | PPG-5 lanolin alcohol ether | | Stearamidopropyl PG-dimonium chloride phosphate |
| | PPG-9 diethylmonium chloride | | Stearmine oxide |
| | PPG-20 lanolin alcohol ether | | Steardimonium hydroxypropyl hydrolyzed collagen, keratin |
| | Proline | | Steardimonium panthenol |
| 40 | Propylene glycol stearate | | Stearoyl amidoethyl diethylamine |
| | | | Steartrimonium bromide |
| | PVP/dimethiconylacrylate/polycarbamyl/polyglycol ester | | Stearyl dimethicone |
| | PVP/dimethylaminoethylmethacrylate copolymer | | Tallowamidopropyl dimethylamine |
| 45 | PVP/dimethylaminoethylmethacrylate/polycarbamyl/polyglycol ester | | Tetramethyl trihydroxy hexadecane |
| | PVP/hydrolyzed wheat protein copolymer | | TEA-cocoyl hydrolyzed collagen |
| | Quaternium-22, -26, -33, -61, -62, -70, -80 | | Trachea hydrolysate |
| | Quaternium-76 hydrolyzed collagen | | Tricetylmonium chloride |
| 50 | Rapeseedamidopropyl benzyldimonium chloride | | Tridecyl salicylate |
| | Rapeseedamidopropyl epoxypropyl dimonium chloride | | Triethonium hydrolyzed collagen ethosulfate |
| | Rapeseedamidopropyl ethyldimonium ethosulfate | | Wheat germamidopropalkonium chloride |
| | | | Wheat germamidopropyl dimethylamine lactate |
| | | | Wheat germamidopropyl ethyldimonium ethosulfate |
| | | | Wheat peptide |

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| | Yeast powder, deproteinated | Ammonium laureth sulfate |
| | <u>Coupling agent</u> | Ammonium lauryl sulfate |
| | Acetyl monoethanolamine | Capramide DEA |
| 5 | Buryloctanol | Cocamidopropyl dimethylamine lactate |
| | Myreth-3 | Decyl glucoside |
| | Oleyl alcohol | Decyltetradeceth-25 |
| | PPG-10 butanediol | DEA lauryl sulfate |
| | PPG-10 cetyl ether | Diamyl sodium sulfosuccinate |
| 10 | PPG-10 oleyl ether | Dicyclohexyl sodium sulfosuccinate |
| | PPG-15 stearyl ether | Diisobutyl sodium sulfosuccinate |
| | PPG-22 butyl ether | Disodium caproamphodiacetate |
| | PPG-23 oleyl ether | Disodium caproamphodipropionate |
| | PPG-50 oleyl ether | Disodium capryloamphodiacetate |
| 15 | Trideceth-7 carboxylic acid | Disodium capryloamphodipropionate |
| | <u>Denaturant</u> | Disodium cetearyl sulfosuccinate |
| | Brucine sulfate | Disodium cocamido MEA-sulfosuccinate |
| | Denatonium benzoate, saccharide | Disodium cocamido MIPA-sulfosuccinate |
| 20 | Nicotine sulfate | Disodium cocoamphodipropionate |
| | Sucrose octaacetate | Disodium deceth-6 sulfosuccinate |
| | Thymol | Disodium isodecyl sulfosuccinate |
| | <u>Dental powder</u> | Disodium lauramido MEA-sulfosuccinate |
| 25 | Dicalcium phosphate | Disodium lauramido PEG-2 sulfosuccinate |
| | Silica | Disodium laureth sulfosuccinate |
| | Sodium monofluorophosphate | Disodium lauroamphodiacetate |
| | Stannous fluoride | Disodium lauroamphodipropionate |
| 30 | <u>Deodorant</u> | Disodium lauryl sulfosuccinate |
| | Abietic acid | Disodium myristamido MEA-sulfosuccinate |
| | Azadirachta indica extract | Disodium nonoxynol-10 sulfosuccinate |
| | Chlorophyllin-copper complex | Disodium oleamido PEG-2 sulfosuccinate |
| | Eugenia jambolana extract | Disodium PEG-4 cocoamido MIPA-sulfosuccinate |
| 35 | Farnesol | Disodium ricinoleamido MEA-sulfosuccinate |
| | Fermented vegetable | Disodium tallowiminodipropionate |
| | Mauritia flexosa extract | Dodecylbenzene sulfonic acid |
| | Salvia miltiorrhiza extract | Dodoxynol-6, -9 |
| | Sodium aluminum chlorohydroxy lactate | Isopropylamine dodecylbenzenesulfonate |
| 40 | Spondias amara extract | Isostearamidopropyl betaine |
| | Triethyl citrate | Isosteareth-6 carboxylic acid |
| | Zinc phenol sulfonate, Z. ricinoleate | Isostearoamphopropionate |
| | <u>Depilatory</u> | Isostearyl hydroxyethyl imidazoline |
| 45 | Barium sulfide | Lauramidopropylamine oxide |
| | Beeswax, oxidized | Laureth-11 |
| | Calcium thioglycolate | Lauroampho PG-glycinate phosphate |
| | L-cysteine HCL | Lauryl glucoside, L. phosphate |
| | Potassium thioglycolate | Magnesium laureth sulfate, M. lauryl sulfate |
| 50 | Sodium thioglycolate | Magnesium PEG-3 cocamide sulfate |
| | Thioglycerin | MEA-dodecylbenzenesulfonate |
| | <u>Detergent</u> | MEA-laureth sulfate |
| | | MEA-lauryl sulfate |
| | | MIPA-lauryl sulfate |
| | | Myristamine oxide |
| | | Myristic acid |
| | | Nonoxynol-10 |

- Oleoamphohydroxypropyl sulfonate
 Oleth-12, -15
 Oleyl bétaine
 Palmitamidopropyl betaine
 5 PEG-10 glyceryl stearate
 PEG-15 glyceryl stearate
 PEG-25 glyceryl isostearate
 Potassium cocoyl hydrolyzed collagen
 Sodium caproamphoacetate
 10 Sodium cocoamphoacetate
 Sodium cocoamphopropionate
 Sodium cocomonoglyceride sulfate
 Sodium cocoyl hydrolyzed soy protein
 Sodium cocoyl isethionate
 15 Sodium C12-15 pareth-25 sulfate
 Sodium C14-16 olefin sulfonate
 Sodium C14-17 alkyl secsulfonate
 Sodium deceth sulfate
 Sodium decyl diphenyl ether sulfonate
 20 Sodium dodecylbenzenesulfonate
 Sodium dodecyldiphenyl ether sulfonate
 Sodium iodate
 Sodium laureth-2 sulfate
 Sodium laureth-3 sulfate
 25 Sodium laureth-7 sulfate
 Sodium laureth-12 sulfate
 Sodium laureth-13-carboxylate
 Sodium laureth sulfate
 Sodium lauriminodipropionate
 30 Sodium lauroamphopropionate
 Sodium lauroyl methyl alaninate
 Sodium lauryl phosphate, S.I. sulfate
 Sodium lauryl sulfoacetate
 Sodium methyl oleoyl taurate
 35 Sodium methyl cocoyl taurate
 Sodium methyl lauroyl taurate
 Sodium methyl naphthalenesulfonate
 Sodium myreth sulfate
 Sodium myristyl sulfate
 40 Sodium octyl sulfate, oleyl sulfate
 Sodium POE alkyl ether acetate
 Sodium trideceth-7 carboxylate
 Sodium trideceth sulfate
 Sodium tridecyl sulfate
 45 Steareth-11, -30
 TEA-dodecylbenzenesulfonate
 TEA-laureth sulfate
 TEA-lauryl sulfate
 TEA-palm kernel sarcosinate
 50 TEA-PEG-3 cocamide sulfate
 Undecylenamidopropyl betaine

Disinfectant

Benzalkonium chloride
 Chlorophene
 Didecyldimonium chloride
 Myristalkonium saccharinate
 Shikonin
 Sodium capryloamphoacetate
 Tea tree (*Melaleuca alternifolia*) oil
 p-Tertarylphenol

Dispersant

Alkylated polyvinylpyrrolidone
 C20-40, C30-50, C40-60 alcohols
 Castor (*Ricinus communis*) oil
 Ceteareth-20
 Cetyl PPG-2 isodeceth-7 carboxylate
 Cholesteryl/behenyl/octyldodecyl lauroyl
 glutamate
 Decaglycerol monodioleate
 Diisocetyl dodecanedioate
 Diisostearyl adipate
 Dimethicone copolyol methyl ether
 Dioctyldodecyl dimer dilinoleate
 Dioctyldodecyl dodecanedioate
 Ethyl hydroxymethyl oleyl oxazoline
 Glyceryl caprylate, G. caprylate/caprate
 Glyceryl diisostearate
 Hydrogenated castor oil, H. lecithin
 Hydrogenated tallow glycerides
 Isobutylene/MA copolymer
 Isocetyl alcohol
 Isopropyl C12-15-pareth-9-carboxylate
 Isostearyl neopentanoate
 Lanolin acid
 Laureth-4, -6, -16
 Melanin
 Nonoxynol-2, -18, -20, -30, -40
 Octoxynol-5, -10
 Octoxynol 16, 30, 40, 70
 Octyldodeceth-5
 Octyldodecyl/dimethicone copolyol citrate
 Oleth-40
 Oleyl alcohol
 PEG-5 castor oil, glyceryl sesquioleate
 PEG-6 beeswax
 PEG-8/SMDI copolymer
 PEG-9 castor oil, oleate, stearate
 PEG-10 dioleate, stearamine
 PEG-12 beeswax
 PEG-12 glyceryl dioleate, laurate
 PEG-15 castor oil
 PEG-20 almond glycerides
 PEG-20 glyceryl isostearate
 PEG-20 sorbitan triisostearate

- PEG-25 castor oil
 PEG-30 dipolyhydroxystearate
 PEG-40 hydrogenated castor oil PCA isostearate
 PEG-60 shea butter glycerides
 5 Poloxamer 101, 122, 181, 182, 184
 Polyglyceryl-2 sesquiosostearate
 Polyglyceryl-3 diisostearate, oleat
 Polyglyceryl-5 distearate
 Polyglyceryl-6 mixed fatty acids
 10 Polyglyceryl-10 diisostearate, distearate
 Polyglyceryl-10 decaoleate
 Polyhydroxystearic acid
 Polysorbate 40, 80
 Potassium polyacrylate
 15 PPG-3 PEG-6 oleyl ether
 PPG-9 diethylmonium phosphate
 PPG-12/SMDI Copolymer
 PPG-15 stearyl ether
 PPG-25, PPG-40 diethylmonium chloride
 20 PPG-51/SMDI Copolymer
 PVP/eicosene copolymer
 PVP/hexadecene copolymer
 Rapeseed oil, ethoxylated high erucic acid
 Ricinoleyl alcohol
 25 Sodium ceteth-13-carboxylate
 Sodium lignosulfonate, S. polymethacrylate
 Sodium polynaphthalenesulfonate
 Sorbitan oleate
 Steareth-10
 30 Tricontanyl PVP
 Triisostearin PEG-6 esters
 Trioctyldodecyl citrate
- Emollient**
- 35 Acetylated glycol stearate
 Acetylated hydrogenated lanolin
 Acetylated hydrogenated lard glyceride
 Acetylated hydrogenated vegetable glyceride
 Acetylated lanolin, A.I. alcohol
 40 Acetylated lard glyceride
 Acetylated monoglycerides
 Acetylated palm kernel glycerides
 Aleurites moluccana ethyl ester
 Allantoin
 45 Aluminum/magnesium hydroxide stearate
 AMP-isostearoyl hydrolyzed soy protein
 Apricot (*Prunus armeniaca*) karnel oil
 Arachidyl behenate
 Argania spinosa oil
 50 Avocado (*Persea gratissima*) oil, unsaponifiables
 Avocado oil ethyl ester
 Babassu (*Orbignya oleifera*) oil
 Batyl isostearate, B. stearate
- Behenamidopropyl dihydroxypropyl dimonium
 chloride
 Behenoxy dimethicone
 Behenyl alcohol, B. behenate
 Behenyl erucate, B. isostearate
 Benzyl laurate
 Bladderwrack (*Fucus vesiculosus*) extract
 Borage (*Borago officinalis*) seed oil
 Borageamidopropyl phosphatidyl PG-dimonium
 chloride
 Brain extract
 Brazil nut (*Bertholletia excelsa*) oil
 Butyl myristate, oleate, stearate
 Butyloctanol
 Butyloctyl oleate
 C12-13, C12-16, C14-15 alcohols
 C12-15 alcohols octanoate
 C12-15 alkyl benzoate
 dl-C12-15 alkyl fumarate
 C12-15 alkyl lactate
 Camellia kissi oil
 Tea (*Camellia sinensis*) oil
 C10-30 cholesterol/lanostearol esters
 Canola oil
 Caprylic/capric triglyceride
 Caprylic/capric triglyceride PEG-4 esters
 Caprylic/capric/lauric triglyceride
 Caprylic/capric/linoleic triglyceride
 Caprylic/capric/oleic triglycerides
 Caprylic/capric/stearic triglyceride
 Caprylic/capric/succinic triglyceride
 Capsicum frutescens oleoresin
 Carrot (*Daucus carota sativa*) oil
 Cashew (*Anacardium occidentale*) nut oil
 Castor (*Ricinus communis*) oil
 Cetearyl behenate, C. candelillate
 Cetearyl isononanoate, C. octanoate
 Cetearyl palmitate, C. stearate
 Ceteth-10
 Cetostearyl stearate
 Cetyl C12-15 pareth-9 carboxylate
 Cetyl acetate, C. alcohol
 Cetyl esters, C. lactate
 Cetyl myristate, C. octanoate
 Cetyl oleate, C. palmitate
 Cetyl PPG-2 isodeceth-7 carboxylate
 Cetyl ricinoleate, C. stearate
 Cetyl stearyl octanoate
 Chia (*Salvia hispanica*) oil
 Cholesteric esters
 Cholesterol
 Cholesteryl/behanyl/octyldodecyl lauroyl
 glutamate

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| | Cholesteryl hydroxystearate | Dimethiconol stearate |
| | Cholesteryl stearate | Dimethyl lauramine oleate |
| | Choleth-24 | Dioctyl adipate |
| | C18-70 Isoparaffin | Dioctyl dimer dilinoleate |
| 5 | C10-18, C12-18 triglycerides | Dioctylcyclohexane |
| | C12-15 linear alcohols 2-ethylhexanoate | Dioctyldodecyl dimer dilinoleate |
| | Cocamidopropyl PG-dimonium chloride | Dioctyldodecyl dodecanedioate |
| | Cocoa (Theobroma cacao) butter | Dioctyl malate, D. sebacate, succinate |
| | Coco-caprylate/caprate | Dipentaerythritol fatty acid ester |
| 10 | Coco-rape seedate | Dipentaerythrityl hexacaprylate/hexacaprate |
| | Coconut (Cocos nucifera) oil | Dipentaerythrityl hexahydroxystearate/isostearate |
| | Cocoyl hydrolyzed soy protein | Distearyldimethylamine dilinoleate |
| | Collagen hthalate | Ditridecyl adipate |
| | Colloidal oatmeal | Dog rose (Rosa canina) hips oil |
| 15 | Comfrey (Symphytum officinale) leaf extract | Egg (Ovum) yolk extract |
| | Corn (Zea mays) oil | Emu (Dromiceius) oil |
| | Corn poppy (Papaver rhoeas) extract | Erucyl erucate |
| | Cottonseed (Gossypium) oil | Ethyl avocadate |
| | Cuttlefish extract | Ethylhexyl isopalmitate |
| 20 | Cyclomethicone | 2-Ethylhexyl isostearate |
| | Deceth-4 phosphate | Ethyl linoleanate, E. minkate |
| | Decyl oleate | Ethyl morrhuate, E. myristate |
| | Decyltetradecanol | Ethyl oleate, E. olivate |
| | Dialkydimethylpolysiloxane | Evening primrose (Oenothera biennis) extract, oil |
| 25 | Dibutyl sebacate | Glycereth-4,5-lactate |
| | Dicapryl adipate | Glycereth-5 lactate |
| | Dicaprylyl ether, D. maleate | Glycereth-7 benzoate |
| | Diethylene glycol diisononanoate | Glycereth-7 diisononanoate |
| | Diethylene glycol dioctanoate | Glycereth-7 triacetate |
| 30 | bis-Diglyceryl/caprylate/caprate/isostearate/ hydroxystearate/adipate | Glycereth-7 trioctanoate |
| | bis-Diglyceryl/caprylate/caprate/isosteareth/ stearate/hydroxystearate/adipate | Glycereth-12, -26 |
| | Dihydroabietyl behenate | Glycerol tricaprylate/caprate |
| 35 | Dihydroxyethyl tallowamine oleate | Glyceryl adipate, G. dioleate |
| | Diisobutyl adipate | Glyceryl isostearate, G. lanolate |
| | Diisoceryl adipate, dodecanedioate | Glyceryl linoleate, G. monopyroglutamate |
| | Diisodecyl adipate | Glyceryl myristate, G. oleat |
| | Diisopropyl adipate, dimer dilinoleate | Glyceryl ricinoleate |
| 40 | Diisopropyl sebacate | Glyceryl triacetyl hydroxystearate |
| | Diisostearoyl trimethylolpropane siloxy silicate | Glyceryl triacetyl ricinoleate |
| | Diisostearyl adipate | Glycosaminoglycans |
| | Diisostearyl dimer dilinoleate | Glycosophingolipids |
| | Diisostearyl fumarate, D. malate | Gold of Pleasure oil |
| 45 | Dilinoleic acid | Grape (Vitis vinifera) seed oil |
| | Dimethicone | Hazel (Corylus avellana) nut oil |
| | Dimethicone copolyol | Helianthus annuum ethyl ester |
| | Dimethicone copolyol acetate, D.c. almondate | Hexadecyl isopalmitate |
| | | Hexamethyldisiloxane |
| 50 | Dimethicone copolyol isostearate, D.c. lactate | hexyl laurate |
| | Dimethicone copolyol methyl ether | hexyldecanol |
| | Dimethicone copolyol phthalate | Hexyldecyl stearate |
| | Dimethicone propylethylenediamine behenate | honey extract |
| | | Hybrid safflower (Carthamus tinctorius) oil |
| | | Hybrid sunflow (Helianthus annus) oil |

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| | Hydrogenated C6-14 olefin polymers | Isosorbide laurate |
| | Hydrogenated castor oil | Isostearic acid |
| | Hydrogenated castor oil laurate | Isostearyl alcohol |
| | hydrogenated coconut oil | Isostearyl behenate, I. benzoate |
| 5 | Hydrogenated cottonseed oil | Isostearyl diglyceryl succinate |
| | Hydrogenated C12-18 triglycerides | Isostearyl erucate, I. erucyl erucate |
| | Hydrogenated lanolin | Isostearyl isostearate, I. lactate |
| | Hydrogenated lanolin, distilled | Isostearyl malate, I. myristate |
| | Hydrogenated lecithin | Isostearyl neopentanoate, palmitate |
| 10 | Hydrogenated milk lipids | Isostearyl stearyl stearate |
| | Hydrogenated mink oil | Isostearylamidopropyl dihydroxypropyl |
| | Hydrogenated palm kernel glycerides | dimonium chloride |
| | Hydrogenated palm oil | Isotridecyl isononanoate |
| | Hydrogenated polyisobutene | Isotridecyl myristate |
| 15 | Hydrogenated soybean oil | Jojoba (<i>Buxus chinensis</i>) oil |
| | Hydrogenated starch hydrolysate | Jojoba butter, J. esters |
| | Hydrogenated tallow glyceride | Jojoba oil, synthetic |
| | Hydrogenated tallow glyceride lactate | Kukui (<i>Aleurites molaccana</i>) nut oil |
| | Hydrogenated turtle oil | Lactamide DGA |
| 20 | Hydrogenated vegetable glycerides | Laneth-10 acetate |
| | Hydrogenated vegetable oil | Lanolin, L. acid |
| | Hydrolyzed collagen | Lanolin alcohol, L. oil |
| | Hydrolyzed conchiorin protein | Lanolin, ultra anhydrous |
| | Hydrolyzed keratin | Lanolin wax |
| 25 | Hydrolyzed mushroom (<i>Tricholoma matsutake</i>) | Lanostearol |
| | extract | Lard glyceride |
| | Hydrolyzed oat protein | Laureth-2, -3 |
| | Hydroxylated lanolin | Laureth-2 acetate, L. benzoate |
| | Hydroxylated milk glycerides | Laureth-2-octanoate |
| 30 | Hydroxystearic acid | Lauric/palmitic/oleic triglyceride |
| | butter | Lauryl behenate, L. lactate |
| | Isobutyl palmitate, I. stearate | Lauryl phosphae |
| | Isoceryl behenate, I. octanoate | Lauryldimethylamine isostearate |
| | Isoceryl palmitate, I. salicylate | Lesquereila fendleri oil |
| 35 | Isoceryl stearate | Linoleic acid |
| | Isodeceth-2 cocoate | Macadamia ternifolia nut oil |
| | Isodecyl citrate, I. cocoate | Maleated soybean oil |
| | Isodecyl isononanoate, I. laurate | Mango (<i>Magnifera indica</i>) oil, seed oil |
| | Isodecyl neopentanoate | Mango kernel oil |
| 40 | Isodecyl octanoate, I. oleate | Meadowfoam (<i>Limnanthes alba</i>) seed oil |
| | Isodecyl stearate | Menhaden (<i>Brevoortia tyrannus</i>) oil |
| | Isododecane | Methyl aceryl ricinoleate |
| | Isoeicosane | Methyl gluceth-20 |
| | Isohexadecane | Methyl gluceth-20 benzoate, M.g. distearate |
| 45 | isononyl isononanoate | Methyl hydroxystearate, M. ricinoleate |
| | Isopentyldiol | Microcrystalline wax |
| | Isopropyl avocadate | Mineral oil (<i>Paraffinum liquidum</i>) |
| | Isopropyl C12-15-pareth-9-carboxylate | Mink oil |
| | Isoproyl isostearate | Musk rose (<i>Rosa moschata</i>) oil |
| 50 | Isopropyl lanolate, I. linoleate | Myreth-3 |
| | Isopropyl myristate, I. palmitate | Myreth-3 caprate, M. laurate |
| | Isopropyl PPG-2-isodeceth-7 carboxylate | Myreth-3 myristate, M. octanoate |
| | Isopropyl stearate | Myristyl alcohol, M. lactate |

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| | Myristyl myristate, M. octanoate | PEG-9 stearyl stearate |
| | Myristyl propionate, M. stearate | PEG-10 stearyl stearate |
| | Neatsfoot oil | PEG-12 |
| 5 | Neem (<i>Melia azadirachta</i>) seed oil | PEG-12 dioleate, P. palm kernel glycerides |
| | Neopentyl glycol dicaprate | PEG-15 cocamine oleate/phosphate |
| | Neopentyl glycol dicaprate/dicaprylate | PEG-18 |
| | Neopentyl glycol diisooctanoate | PEG-20 |
| | Neopentyl glycol dioctanoate | PEG-20 hydrogenated castor oil isostearate |
| 10 | Oat (<i>Avena sativa</i>) bran extract, extract, flour | PEG-20 hydrogenated castor oil triisostearate |
| | Octacosanyl stearate | PEG-20 hydrogenated lanolin |
| | Ocetyl cocoate | PEG-24 hydrogenated lanolin |
| | Ocetyl hydroxystearate, O. isononanoate | PEG-25 PABA, P. propylene glycol stearate |
| | Ocetyl neopentanoate, O. octanoate | PEG-40 glyceryl laurate |
| | Ocetyl oleate, O. palmitate | PEG-40 hydrogenated castor oil isostearate |
| 15 | Ocetyl pelargonate, O. stearate | PEG-40 hydrogenated castor oil laurate |
| | Ocetyldecanol | PEG-40 hydrogenated castor oil triisostearate |
| | Ocetyldodecanol | PEG-40 jojoba oil |
| | Ocetyldodecyl behenate, O. benzoate | PEG-50 hydrogenated castor oil laurate |
| | Ocetyldodecyl erucate, O. myristate | PEG-50 hydrogenated castor oil triisostearate |
| 20 | Ocetyldodecyl oleate, O. ricinoleate | PEG-60 shea butter glycerides |
| | Ocetyldodecyl stearate | PEG-70 mango glycerides |
| | bis-Ocetyldodecyl stearyl dimer dilinoleate | PEG-75 |
| | Ocetyldodecyl stearyl stearate | PEG-75 lanolin, P. shea butter glycerides |
| | Oleamine oxide | PEG-75 shorea butter glycerides |
| 25 | Oleic/palmitoleic/linoleic glycerides | PEG-150 |
| | Oleic alcohol | PEG/PPG-17/6 copolymer |
| | Oleostearine | Pentaerythrityl dioleate |
| | Oleyl alcohol, O. erucate, O. oleate | Pentaerythrityl |
| | Olive (<i>Olea europaea</i>) oil | isostearate/caprate/caprylate/adipate |
| 30 | Orange (<i>Citrus aurantium dulcis</i>) peel wax | Pentaerythrityl stearate |
| | Orange roughy (<i>Hoplostethus atlanticus</i>) oil | Pentaerythrityl stearate/caprate/caprylate/adipate |
| | Palm (<i>Elaeis guineensis</i>) oil | Pentaerythrityl tetracaprylate/tetracaprate |
| | Palm kernel glycerides | Pentaerythrityl tetraisononanoate, P. |
| | Palmitic acid | tetraisostearate |
| 35 | Panthenyl triacetate | Pentaerythrityl tetralaurate, P. tetraoctanoate |
| | Partially hydrogenated canola oil | Pentaerythrityl tetraoleate, P. tetrapelargonate |
| | Partially hydrogenated soybean oil | Pentaerythrityl tetrastearate |
| | Peach (<i>Prunus persica</i>) extract | Perfluorodecalin |
| | Peanut (<i>Arachis hypogaea</i>) oil | Perfluoropolymethylisopropyl ether |
| 40 | PEG-2 diisononanoate, P. dioctanoate | Petrolatum |
| | PEG-2 milk solids | Phenethyl dimethicone |
| | PEG-4 | Phenyl dimethicone, P. methicone, P. |
| | PEG-4 diheptanoate, P. dilaurate | trimethicone |
| | PEG-5 C8-12 alcohols citrate | Phytantriol |
| 45 | PEG-5 C14-18 alcohols citrate | Pistachio (<i>Pistacia vera</i>) nut oil |
| | PEG-5 hydrogenated castor oil | Placental enzymes |
| | PEG-5 hydrogenated castor oil triisostearate | Pollen extract |
| | PEG-6 | Poloxamer 105 benzoate |
| | PEG-6 capric/caprylic glycerides | Poloxamer 182 dibenzoate |
| 50 | PEG-7 glyceryl cocoate | Polybutene |
| | PEG-8 | Polydecene |
| | PEG-8 dilaurate, P. dioleate | Polydimethicone copolyol |
| | PEG-8/SMDI copolymer | Polyethylene glycol |

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| | Polyglyceryl-2 diisostearate, P. tetrakisostearate | PPG-30 |
| | Polyglyceryl-2 triisostearate | PPG-30 cetyl ether |
| | Polyglyceryl-3 diisostearate, P. oleate | PPG-40 butyl ether |
| | Polyglyceryl-3 stearate | PPG-50 cetyl ether, P. oleyl ether |
| 5 | Polyglyceryl-6 dioleate | PPG-51/SMDI Copolymer |
| | Polyglyceryl-10 decaoleate, P. decaostearate | PPG-53 butyl ether |
| | Polyglyceryl-10 tetraoleate | Propylene glycol ceteth-3 acetate |
| | Polyisobutene | Propylene glycol dicaprylate |
| | Polyisobutene/isohexapentacontahectane | Propylene glycol dicaprylate/dicaprate |
| 10 | Polyisobutene/isooctabexacontane | Propylene glycol diisostearate, P.g. dioctanoate |
| | Polyisobutene/isopentacontaoctane | Propylene glycol dipelargonate |
| | Polyisoprene | Propylene glycol isoceteth-3-acetate |
| | Polyoxyethylene polyoxypropylene glycol | Propylene glycol isostearate, P.g. laurate |
| | Polyquaternium-2 | Propylene glycol myristate |
| 15 | Polysiloxane polyalkylene copolymer | Propylene glycol myristyl ether acetate |
| | Polysorbate 40 | Propylene glycol stearate, SE |
| | Potassium dimethicone copolyol phosphate | Pumpkin (Cucurbita pepo) seed oil |
| | PPG-2-buteth-3 | Quinoa (Chenopodium quinoa) oil |
| | PPG-2 lanolin alcohol ether | Rapeseed (Brassica campestris) oil |
| 20 | PPG-2 myristyl ether propionate | Rice (Oryza sativa bran oil, bran wax |
| | PPG-3 hydrogenated castor oil | Rice fatty acid |
| | PPG-3 myristyl ether | Safflower (Carthamus tinctorius) oil |
| | PPG-5-buteth-7 | Salmon (Salmo) egg extract |
| | PPG-5-laureth-5 | Sesame (Sesamum indicum) oil |
| 25 | PPG-5 butyl ether | Shark liver oil |
| | PPG-5 lanolin wax | Shea butter (Butyrospermum parkii) |
| | PPG-5 pentaerythrityl ether | Shea butter (Butyrospermum parkii) extract |
| | PPG-7-buteth-10 | Shea butter, ethoxylate |
| | | Shorea stenoptera butter |
| 30 | PPG-8/SMDI copolymer | Silybum marianum ethyl ester |
| | PPG-9 | Sitostearyl acetate |
| | PPG-9-buteth-12 | Skin lipids |
| | PPG-9 butyl ether | Slippery elm extract |
| | PPG-10 butanediol, P. cetyl ether | Sodium C8-16 isoalkylsuccinyl lactoglobulin |
| 35 | PPG-10 methyl glucose ether | sulfonate |
| | PPG-10 oleyl ether | Sodium carboxymethyl beta-glucan |
| | PPG-11 stearyl ether | Sodium ceteth-13-carboxylate |
| | PPG-12-buteth-16 | Sodium dimethicone copolyol acetyl |
| | PPG-12-PEG-50 lanolin | methylaurate |
| 40 | PPG-12-PEG-65 lanolin oil | Sodium glyceryl oleate phosphate |
| | PPG-12/SMDI Copolymer | Sodium hyaluronate, S. polymethacrylate |
| | PPG-14 butyl ether | Sorbeth-20 |
| | PPG-15 butyl ether, P. stearyl ether | Sorbitan isostearate, S. palmitate |
| | PPG-15 stearyl ether benzoate | Sorbitan sesquioleate, S. sesquistearate |
| 45 | PPG-16 butyl ether | Sorbitan trioleate |
| | PPG-18 butyl ether | Soybean (Glycine soja) oil |
| | PPG-20 | Spermaceti |
| | PPG-20-buteth-30 | Sphingolipids |
| | PPG-20 cetyl ether | Squalene |
| 50 | PPG-24-glycereth-24 | Stearamidopropyl cetearyl dimonium tosylate |
| | PPG-26 | Steareth-4 stearate |
| | PPG-27 glyceryl ether | Stearic acid, S. hydrazide |
| | PPG-28-buteth-35 | Stearoxy dimethicone |

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| | Stearoxymethicone/dimethicone copolymer | 2-Aminobutanol |
| | Stearyl behenate, S. benzoate | Ammonium acrylates/acrylonitrogens copolymer |
| | Stearyl dimethicone, S. erucate | Arachidyl alcohol |
| | Stearyl heptanoate, S. propionate | Beeswax |
| 5 | Stearyl stearate | Behenamidopropyl dihydroxypropyl dimonium chloride |
| | Stearyl stearoyl stearate | Beheneth-5, -10, -20, -30 |
| | Sucrose cocoate | Behenic acid |
| | Sunflower (<i>Helianthus annuus</i>) seed oil | Behenyl betain |
| | Sweet almond (<i>Prunus amygdalus dulcis</i>) oil | Borageamidopropyl phosphatidyl PG-dimonium chloride |
| 10 | Sweet cherry (<i>Prunus avium</i>) pit oil | Butyloctanol |
| | Synthetic jojoba oil | C12-20 acid PEG-8 ester |
| | Synthetic wax | C18-36 acid |
| | Tallow | Calcium dodecylbenzene sulfonate |
| | Tetradecyleicosyl stearate | Calcium protein complex |
| 15 | Tocopheryl acetate | Calcium stearate |
| | Tricaprin | Calcium stearoyl lactylate |
| | Tricaprylin | Capramide DEA |
| | Tricaprylyl citrate | Caprylic/capric acid |
| | Tricholoma matsutake extract | Caprylic/capric glycerides |
| 20 | Tridecyl behenate, T. cocoate | Castor oil, ethoxylate |
| | Tridecyl erucate, T. neopentanoate | Cetalkonium chloride |
| | Tridecyl octanoate, T. stearate | Ceteareth-2 -4 -5 -6 |
| | Tridecyl stearoyl stearate | Ceteareth-2 phosphate |
| | Tridecyl trimellitate | Ceteareth-5 phosphate |
| 25 | Trihexyldecyl citrate | Ceteareth-8 -10 -11 -12 |
| | Triisoceryl citrate | Ceteareth-10 phosphate |
| | Triisostearin | Ceteareth-15 -17 -20 -25 |
| | Triisostearyl citrate | Ceteareth-27 -29 -30 -34 |
| | Triisostearyl trilinoleate | Cetearyl alcohol |
| 30 | Trilaurin | Cetearyl glucoside |
| | Trilinolein | Ceteth-2 -4 -6 -10 -12 -13 |
| | Trimethylolpropane tricaprylate/tricaprate | Ceteth-16 -20 -25 -30 -33 |
| | Trimethylolpropane tricocoate | Cetethyldimonium bromide |
| | Trimethylolpropane trilaurate | Cetrimonium chloride |
| 35 | Trimyristin | Cetyl dimethicone copolyol |
| | Trioctanoin | Cetyl phosphate |
| | Trioctyldodecyl citrate | Cholesterol |
| | Triolein | Choleth-10 -15 -24 |
| | Tripalmitin | Cocamide DEA, C. MEA |
| 40 | Tripropylene glycol citrate | Cocamidopropyl dimethylamine |
| | Tristearin | Cocamidopropyl PG-dimonium chloride phosphate |
| | Triundecanoin | Cocamine |
| | Vegetable oil | Coceth-7 carboxylic acid |
| | Walnut (<i>Juglans regia</i>) oil | Coconut acid |
| 45 | Wheat (<i>Triticum vulgare</i>) germ oil | Copper protein complex |
| | | Cottonseed glyceride |
| | Emulsifier | C12-13 pareth-3 -4 -9 -23 |
| | Acetylated hydrogenated lard glyceride | C16-18 pareth-3 -5.5 -13 -19 |
| 50 | Acetylate hydrogenated vegetable glyceride | Cyclodextrin |
| | Acetylated monoglycerides | Decaglycerol monodiolate |
| | Acrylates/C10-C30 alkyl acrylate crosspolymer | |
| | Acrylates/vinyl isodecanoate crosspolymer | |
| | Acrylic acid/acrylonitrogens copolymer | |

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| | DEA-ceteareth-2-phosphate | Glyceryl ricinoleate SE |
| | DEA-ceryl phosphate | Glyceryl stearate, G. stearate citrate |
| | DEA- ϵ -cyclohexyloxypropyl oleate | Glyceryl stearate lactate |
| | DEA-oleth-3-phosphate | Glyceryl stearate SE |
| 5 | DEA-oleth-5-phosphate | Glyceryl undecylenate |
| | DEA oleth-10 phosphate | Glycol distearate, G. oleate |
| | DEA-oleth-20-phosphate | Glycol palmitate, G. stearate |
| | Diceteareth-10 phosphoric acid | Glycol stearate SE |
| | Diethanolamine | Glycolamide stearate |
| 10 | Diethylaminoethyl stearate | Glycosphingolipids |
| | Diglyceryl stearate malate | Hydrogenated coco-glycerides |
| | Dihydrocholeth-15 -20 -30 | Hydrogenated cottonseed glyceride |
| | Dihydrogenated tallow phthalic acid amide | Hydrogenated lanolin |
| | Dilauryl acetyl dimonium chloride | Hydrogenated lecithin |
| 15 | Dilinoleamidopropyl dimethylamine dimethicone copolyol phosphate | Hydrogenated palm oil |
| | Dilinoleic acid | Hydrogenated soy glyceride |
| | Dimethicone copolyol almondate | Hydrogenated tallow glycerides |
| | Dimethicone copolyol isostearate | Hydrogenated tallow glycerides citrate |
| 20 | Dimethicone copolyol laurate | Hydroxycetyl phosphate |
| | Dimethicone copolyol methyl ether | Hydroxylated lanolin |
| | Dimethicone copolyol olivate | Hydroxylated lecithin |
| | Dimethicone copolyol phthalate | Hydroxyoctacosanyl hydroxystearate |
| | Dipalmitoylethyl hydroxyethylmonium | Hydroxypropyl-bis- |
| 25 | methosulfate | isostearyamidopropyldimonium chloride |
| | Dipropylene glycol | Isoceteareth-8 stearate |
| | Disodium hydrogenated cottonseed glyceride sulfosuccinate | Isoceteth-10 stearate |
| | Disodium ricinoleamido MEA-sulfosuccinate | Isoceteth-20 |
| 30 | Disodium stearyl sulfosuccinate | Isocetyl alcohol |
| | Disodium sulfosuccinamide | Isolaureth-6 |
| | Distearyl phthalic acid amide | Isostearamidopropyl dimethylamine gluconate |
| | N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride | Isostearamidopropyl dimethylamine glycolate |
| 35 | Dodecylphenol-ethylene oxide condensate | Isostearamidopropyl laurylacetodimonium chloride |
| | Egg (Ovum) yolk extract | Isosteareth-2 -3 -10 -12 -20 -22 -50 |
| | Emulsifying wax NF | Isosteareth-2-octanoate |
| | Ethoxylated fatty alcohol | Isosteareth-10 stearate |
| | N-Ethylether-bis-1,4-(N-isostearylamidopropyl-N,N-dimethyl ammonium chlo | Isostearic acid |
| 40 | Ethyl hexanediol | isostearyl diglyceryl succinate |
| | Euglena gracilis polysaccharide | Isostearylamidopropyl dihydroxypropyl dimonium chloride |
| | Glycereth-26 phosphate | Karaya (Sterculia urens) gum |
| 45 | Glyceryl caprylate, G. caprylate/caprate | Laneth-5 -10 -15 -16 -20 -40 |
| | Glyceryl citrate/lactate/linoleate/oleate | Laneth-10 acetate |
| | Glyceryl cocoate, G. dilaurate | Lanolin |
| | Glyceryl dilaurate, G. dioleate | Lanolin alcohol |
| | Glyceryl distearate, G. hydroxystearate | Lanolin, ultra anhydrous |
| | Glyceryl isostearate, G. lanolate | Lanolin wax |
| 50 | Glyceryl laurate, G. linoleate | Lauramide DEA, L. MEA |
| | Glyceryl mono-di-tri-caprylate | Lauramidopropyl dimethylamine |
| | Glyceryl myristate, G. oleate | Lauramidopropyl PG-dimonium chloride |
| | Glyceryl palmitate, G. ricinoleate | Laureth-1 -2 -3 -4 -5 |
| | | Laureth-2-octanoate |
| | | Laureth-3 phosphate |

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| | Laureth-4 carboxylic acid | PEG-3 cocamide |
| | Laureth-5 carboxylic acid | PEG-3 C12-C18 alcohols |
| | Laureth-6 -7 -9 -11 -12 | PEG-3 glyceryl isostearate |
| | Laureth-11 carboxylic acid | PEG-3 glyceryl triisostearate |
| 5 | Laureth-16 -20 -23 -25 -30 | PEG-3 glyceryl tristearate |
| | Lauryl PCA | PEG-3 lanolate, P. sorbitan oleate |
| | Laurylmethicone copolyol | PEG-3 stearate |
| | Lecithin | PEG-4 dioleate, P. diisostearate |
| 10 | Linoleamidopropyl PG-dimonium chloride phosphate | PEG-4 dilaurate, P. distearate |
| | Lithium stearate | PEG-4 glyceryl distearate |
| | Magnesium sulfate hepta-hydrate | PEG-4 laurate, P. oleate |
| | Maleated soybean oil | PEG-4 stearate |
| | Methoxy PEG-17/dodecyl glycol copolymer | PEG-4 stearyl stearate |
| 15 | Methyl gluceth-20 distearate | PEG-4 tallate |
| | methyl glucose dioleate, M.g. sesquiisostearate | PEG-5 castor oil, P. cocamine |
| | Methyl glucose sesquisteate | PEG-5 C12-C18 alcohols |
| | MEA-laureth sulfate | PEG-5 glyceryl isostearate |
| | Myreth-3 -4 -7 | PEG-5 glyceryl sesquioleate |
| 20 | Myreth-3 myristate | PEG-5 glyceryl stearate |
| | Myristamidopropyl dimethylamine | PEG-5 glyceryl triisostearate |
| | Nonoxynol-1 -2 -4 -5 -6 -7 | PEG-5 lanolate, P. oleamine |
| | Nonoxynol-8 -9 -10 -11 -12 -13 | PEG-5 soy sterol, P. soyamine |
| | Nonoxynol-14 -15 -18 -20 -30 -40 -50 | PEG-5 stearamine, P. stearate |
| 25 | Nonyl nonoxynol-5 -10 | PEG-5 tallow amine |
| | Oat (Avena sativa) flour | PEG-6 capric/caprylic glycerides |
| | Octoxynol-1 -3 -5 -8 -10 | PEG-6 cocamide |
| | Octoxynol 16, 30, 40 | PEG-6 C12-14 ether |
| | 2-Octyl dodecyl alcohol | PEG-6 dilaurate, P. dioleate |
| 30 | Octyldodecanol | PEG-6 distearate, P. isostearate |
| | Octyldodeceth-20 -25 | PEG-6 lauramide, P. laurate |
| | Oleamide DEA | PEG-6 oleate, P. palmitate |
| | Oleamidopropyl dimethylamine | PEG-6 sorbitan beeswax |
| | Oleamine oxide | PEG-6 sorbitan laurate |
| 35 | Oleic acid | PEG-6 sorbitan oleate |
| | Oleth-2 -3 -4 -5 -6 -7 -8 -9 | PEG-6 sorbitan stearate |
| | Oleth-10 -12 -15 -20 -23 | PEG-6 stearate |
| | Oleth-25 -30 -40 -50 | PEG-6-32 |
| | Oleth 13 | PEG-6-32 stearate |
| 40 | Oleth-2 phosphate | PEG-7 glyceryl cocoate |
| | Oleth-3 phosphate | PEG-7 hydrogenated castor oil |
| | Oleth-5 phosphate | PEG-7 oleate |
| | Oleth-10 phosphate | PEG-7.5 tallowamine |
| | Oleth-20 phosphate | PEG-8 |
| 45 | Palm acid | PEG-8 beeswax, P. castor oil |
| | Palmitamidopropyl dimethylamine | PEG-8 C12-14 ether |
| | Palmitic acid | PEG-8 dilaurate, P. dioleate |
| | PEG-2 cocamine, P. distearate | PEG-8 distearate |
| | PEG-2 hydrogenated tallow amine | PEG-8 glyceryl laurate |
| 50 | PEG-2 laurate, P. laurate SE | PEG-8 laurate, P. oleate |
| | PEG-2 oleamine, P. oleate | PEG-8, P. tallate |
| | PEG-2 soyamine, P. stearamine | PEG-9 castor oil |
| | PEG-2 stearate, P. stearate SE | PEG-9 diisostearate |
| | | PEG-9 dioleate, P. distearate |

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| | PEG-9 laurate, P. oleate | PEG-23 oleate, P. stearate |
| | PEG-9 stearate | PEG-24 hydrogenated lanolin |
| | PEG-10 castor oil, P. cocamine | PEG-25 castor oil |
| | PEG-10 coconut oil esters | PEG-25 phytosterol |
| 5 | PEG-10 C12-18 alcohols | PEG-25 propylene glycol stearate |
| | PEG-10 dioleate | PEG-25 soy stearyl, P. stearate |
| | PEG-10 glyceryl isostearate | PEG-29 castor oil |
| | PEG-10 hydrogenated castor oil | PEG-30 castor oil |
| | PEG-10 hydrogenated castor oil triisostearate | PEG-30 dipolyhydroxystearate |
| 10 | PEG-10 lanolate | PEG-30 glyceryl cocoate |
| | PEG-10 polyglyceryl-2 laurate | PEG-30 glyceryl isostearate |
| | PEG-10 sorbitan laurate | PEG-30 glyceryl laurate |
| | PEG-10 soy sterol, P. stearamine | PEG-30 glyceryl oleate |
| | PEG-10 stearate | PEG-30 glyceryl stearate |
| 15 | PEG-11 babassu glycerides | PEG-30 hydrogenated castor oil |
| | PEG-11 castor oil | PEG-30 lanolin |
| | PEG-12 dilaurate, P. dioleate | PEG-30 sorbitan tetraoleate |
| | PEG-12 distearate | PEG-32 dilaurate, P. dioleate |
| | PEG-12 glyceryl dioleate | PEG-32 distearate, P. laurate |
| 20 | PEG-12 laurate, P. oleate | PEG-32 oleate, P. stearate |
| | PEG-12 stearate, P. tallate | PEG-33 castor oil |
| | PEG-14 avocado glycerides | PEG-35 castor oil, P. stearate |
| | PEG-15 castor oil | PEG-40 castor oil |
| | PEG-15 cocamine | PEG-40 glyceryl isostearate |
| 25 | PEG-15 glyceryl isostearate | PEG-40 glyceryl laurate |
| | PEG-15 glyceryl laurate | PEG-40 glyceryl triisostearate |
| | PEG-15 glyceryl ricinoleate | PEG-40 hydrogenated castor oil |
| | PEG-15 oleamine, P. oleate | PEG-40 hydrogenated castor oil PCA isostearate |
| | PEG-15, P. stearamine | PEG-40 sorbitan diisostearate |
| 30 | PEG-15 tallow amine | PEG-40 sorbitan lanolate |
| | PEG-15 tallow polyamine | PEG-40 sorbitan tetraoleate |
| | PEG-16 | PEG-40 stearate |
| | PEG-16 hydrogenated castor oil | PEG-40/dodecyl glycol copolymer |
| | PEG-16 soy sterol | PEG-42 babassu glycerides |
| 35 | PEG-18 stearate | PEG-44 sorbitan laurate |
| | PEG-20 almond glycerides | PEG-45 palm kernel glycerides |
| | PEG-20 castor oil, P. dilaurate | PEG-45 safflower glycerides |
| | PEG-20 dioleate, P. distearate | PEG-50 lanolin, P. stearamine |
| | PEG-20 glyceryl laurate | PEG-50 stearate |
| 40 | PEG-20 glyceryl oleate | PEG-60 almond glycerides |
| | PEG-20 glyceryl stearate | PEG-60 castor oil |
| | PEG-20 glyceryl triisostearate | PEG-60 corn glycerides |
| | PEG-20 glyceryl tristearate | PEG-60 glyceryl triisostearate |
| | PEG-20 hydrogenated castor oil | PEG-60 hydrogenated castor oil |
| 45 | PEG-20 hydrogenated lanolin | PEG-60 hydrogenated castor oil isostearate |
| | PEG-20 lanolin, P. laurate | PEG-60 hydrogenated castor oil triisostearate |
| | PEG-20 oleate | PEG-60 shea butter glycerides |
| | PEG-20 methyl glucose sesquistearate | PEG-60 sorbitan tetraoleate |
| | PEG-20 sorbitan beeswax | PEG-70 mango glycerides |
| 50 | PEG-20 sorbitan isostearate | PEG-75 |
| | PEG-20 sorbitan triisostearate | PEG-75 castor oil, P. dilaurate |
| | PEG-20 sorbitan trioleate | PEG-75 dioleate, P. distearate |
| | PEG-20 stearate, P. tallow amine | PEG-75 lanolin, P. laurate |

- PEG-75 oleate
 PEG-75 shea butter glycerides
 PEG-75 shorea butter glycerides
 PEG-75 stearate
 5 PEG-80 sorbitan laurate
 PEG-90 stearate
 PEG-100 castor oil
 PEG-100 hydrogenated castor oil
 PEG-100 lanolin, P. stearate
 10 PEG-120 distearate
 PEG-150 dilaurate, P. dioleate
 PEG-150 distearate, P. lanolin
 PEG-150 laurate, P. oleate
 PEG-150 stearate
 15 PEG-200 castor oil
 PEG-200 glyceryl stearate
 PEG-200 hydrogenated castor oil
 PEG-200 laurate, P. oleate
 PEG-400 laurate
 20 Phosphate esters
 Phosphated amine oxides
 Phospholipids
 Poloxamer 101, 105, 122, 123, 124
 Poloxamer 181, 182, 184, 185, 235, 237
 25 Poloxamer 238, 334, 338, 407
 Polyglyceryl-2 oleate
 Polyglyceryl-2 polyhydroxystearate
 Polyglyceryl-2 sesquiisostearate
 Polyglyceryl-2 stearate
 30 Polyglyceryl-2-PEG-4-distearate
 Polyglyceryl-2-PEG-4-stearate
 Polyglyceryl-3 diisostearate, P. dioleate
 Polyglyceryl-3 distearate
 Polyglyceryl-3 methylglucose distearate
 35 Polyglyceryl-3 oleate, P. polyricinoleate
 Polyglyceryl-3 stearate
 Polyglyceryl-4 oleate, P. stearate
 Polyglyceryl-6 dioleate, P. distearate
 Polyglyceryl-6 laurate, P. myristate
 40 Polyglyceryl-6 oleate, P. polyricinoleate
 Polyglyceryl-6 stearate
 Polyglyceryl-8 oleate
 Polyglyceryl-10 decaoleate
 Polyglyceryl-10 diisostearate
 45 Polyglyceryl-10 dioleate, P. dipalmitate
 Polyglyceryl-10 distearate, P. isostearate
 Polyglyceryl-10 laurate, P. linoleate
 Polyglyceryl-10 mixed fatty acids
 Polyglyceryl-10 myristate
 50 Polyglyceryl-10 oleate
 Polyglyceryl-10 pentastearate
 Polyglyceryl-10 stearate
 Polyglyceryl-10 tetraoleate
 Polyglyceryl-10 trioleate
 Polyoxyethylene polyoxypropylene glycol
 Polyquaternium-5, -31
 Polysorbate 20, 21, 40, 60, 61
 Polysorbate 65, 80, 81, 85
 Potassium alginate, P. cetyl phosphate
 Potassium laurate, P. myristate
 Potassium tallowate
 PPG-1-PEG-9 lauryl glycol ether
 PPG-2-cetareth-9
 PPG-3 isosteareth-9
 PPG-3 PEG-6 oleylether
 PPG-5-buteth-7
 PPG-5-ceteth-20
 PPG-5-ceteth-10 phosphate
 PPG-8 oleate
 PPG-10 cetyl ether phosphate
 PPG-12-PEG-50 lanolin
 PPG-15 stearyl ether
 PPG-24-buteth-27
 PPG-25 laureth-25
 PPG-26-buteth-26
 PPG-26 oleate
 PPG-36 oleate
 Propylene glycol alginate, P.g. dioleate
 Propylene glycol hydroxystearate
 Propylene glycol laurate, P.g. ricinoleate
 Propylene glycol ricinoleate SE
 Propylene glycol stearate
 Propylene glycol stearate, SE
 Quaternium-33
 Rapeseedamidopropyl ethyldimonium ethosulfate
 Rice (Oryza sativa) bran wax
 Ricinoleamide DEA
 Ricinoleic acid
 Saponins
 Selenium protein complex
 Silicone quaternium-5, -6
 Sodium acrylates vinyl isodecanoate
 crosspolymer
 Sodium caproyl lactylate
 Sodium carbomer
 Sodium cetyl sulfate
 Sodium C12-15 pareth-15 sulfonate
 Sodium isostearoyl lactylate
 Sodium laureth-17 carboxylate
 Sodium lauroyl lactylate
 Sodium lauryl sulfate
 Sodium nonoxynol-6 phosphate
 Sodium octyl sulfate
 Sodium oleate
 Sodium oleyl sulfate
 Sodium phosphate

- Sodium stearoyl lactylate
 Sorbeth-20
 Sorbitán isostearate, S. laurate
 Sorbitan oleate, S. palmitate
 5 Sorbitan sesquiosostearate
 Sorbitan sesquioleate, S. sesquistearate
 Sorbitan stearate, S. triisostearate
 Sorbitan trioleate, S. tristearate
 Soyamidopropyl dimethylamine
 10 Soyamine
 Stearamide DEA
 Stearamide DIBA-stearate
 Stearamidoethyl diethylamine
 Stearamidopropyl dimethylamine, lactate
 15 Stearamidopropyl PG-dimonium chloride
 phosphate
 Stearamine
 Stearamine oxide
 Steareth-2, -4, -6, -7, -10, -11, -13
 20 Steareth-2 phosphate
 Steareth-15, -20, -21, -30, -100
 Stearic acid
 Sucrose cocoate, S. distearate
 Sucrose stearate
 25 Sythetic beeswax
 Tallow glyceride, acetylated hydrogenated
 Tallowamide DEA
 Tallowamidopropyl dimethylamine
 Talloweth-6
 30 Tetrasodium dicarboxyethyl stearyl
 sulfosuccinamide
 TEA-acrylates/acrylonitrogens copolymer
 Tissue extract
 Triceteareth-4 phosphate
 35 Trideceth-3, -5, -6, -7, -8
 Trideceth-9, -10, -12, -15
 Tridecyl ethoxylate
 Triethanolamine
 Trilaureth-4 phosphate
 40 Triolein
 Trisodium HEDTA
 Tristearin

Enzyme

- 45 Fermented vegetable
 Ganoderma lucidum oil
 Lipase
 Papain
 Soy (Glycine soja) protein
 50 Superoxide dismutase

Essentail oil

Aesculus chinensis extract

Artemisia apiacea extract
 Brassica rapa-depressa extract
 Caraway (Carum carvi) oil
 Cardamon (Elettaria cardamomum) oil
 Clove (Eugenia caryophyllus) oil
 Eclipta alba extract
 Eucalyptus globulus oil
 Euphatorium fortunei extract
 Euterpe precatoria extract
 Hierochloe odorata extract
 Kadsura heteliloca extract
 Ligustrum lucidum extract
 Lysimachia foenum-graecum extract
 Melaleuca bracteata extract
 Melaleuca hypercifolia extract
 Melaleuca symphyocarp extract
 Melaleuca uncinata extract
 Melaleuca wilsonii extract
 Nasturtium sinensis extract
 Nelumbium speciosum extract
 Paulownia imperialis extract
 Rosemary (Rosmarinus officinalis) oil
 Selinum spp. extract
 Trichomonas japonica extract
 Withania somniferum extract
 Yuzu oil
 Ziziphus jujuba extract

Exfoliant

Apricot (Prunus armeniaca) kernel powder
 Glycolic acid
 Jojoba (Buxus chinensis) seed powder
 Lactic acid Papain
 PEG 11-Avocado Glycerides
 Willow (Salix alba) bark extract

Fiber

Corn (Zea mays) cob powder
 Nylon-66
 Oat (Avena sativa) bran, meal
 Rayon

Film former

Acetylated lanolin
 Acrylates/hydroxyesters acrylates copolymer
 Acrylate/octylarylamide copolymer
 Acrylate copolymer alkylated
 polyvinylpyrrolidone
 Ammonium acrylates/acrylonitrogens copolymer
 Betaglucan
 Bladderwrack (Fucus vesiculosus) extract
 Carboxymethylchitosan
 N,O-Carboxymethylchitosonium

- Chitosan lactate
Collagen
Collagen phthalate
Colloidal oatmeal
5 Desamido collagen
Diisostearoyl trimethylolpropane siloxy silicate
DMHF
Ethyl ester of hydrolyzed silk
Ethylcellulose
10 Gellan gum
Glycerin/diethylene glycol/adipate crosspolymer
High beta-glucan barley flour
Hydrolyzed collagen
Hydrolyzed keratin
15 Hydrolyzed oat protein
Hydrolyzed pea protein
Hydrolyzed reticulin
Hydrolyzed RNA
Hydrolyzed silk
20 Hydrolyzed soy protein
Hydrolyzed wheat protein
Hydrolyzed wheat protein/dimethicone copolyol
phosphate copolymer
Hydrolyzed wheat protein/PVP copolymer
25 Hydroxypropylcellulose
Hydroxypropyltrimonium gelatin
Jojoba (*Buxus chinensis*) oil
Lactoglobulin
Myristoyl hydrolyzed collagen
30 Nitrocellulose
Oat (*Avena sativa*) extract, protein
Polyethylene, ionomer
Polyquaternium-6, -7, -11, -22, -39
Polyvinyl acetate, P. alcohol
35 PVM/MA decadiene crosspolymer
PVP/Dimethiconylacrylate/polycarbamyl/polyglycol ester
40 PVP/dimethylaminoethylmethacrylate copolymer
PVP/dimethylaminoethylmethacrylate/
polycarbamyl/polyglycol ester
PVP/eicosene copolymer
PVP/hexadecene copolymer
45 PVP/hydrolyzed wheat protein copolymer
Rice peptide
Sericin
Shea butter (*Butyrospermum parkii*)
Shellac
50 Sodium C12-15 pareth-7 sulfonate
Sodium hyaluronate
Souble collagen
Souble keratin
Souble wheat protein
TEA-acrylates/acrylonitrogens copolymer
Tosylamide/epoxy resin
Tricontanyl PVP
Triethonium hydrolyzed collagen ethosulfate
Wheat peptide

Fixative
Acrylates copolymer
Adipic acid/dimethylaminohydroxypropyl
diethylene triamine copolymer
AMP-acrylates copolymer
Hydrolyzed zein
Methacryloyl ethyl betaine/acrylates copolymer
Methyl rosinatate
Polyquaternium-4, -10, -29
PPG-20 methyl glucose ether
Sodium polystyrene sulfonate

Flavor (aroma)
Benzaldehyde
Caraway (*Carum carvi*) oil
Cardamon (*Elettaria cardamomum*) oil
Cinnamon (*Cinnamomum casia*) oil
Clove (*Eugenia caryophyllus*) oil
Ethyl vanillin
Eucalyptus globulus oil
Flavor (aroma)
Glutamic acid
Glycyrrhetic acid
Glycyrrhizic acid
Glycyrrhizin, ammoniated
Methyl salicylate
Orange (*Citrus aurantium dulcis*) oil
Peppermint (*Mentha piperita*) oil
Rosemary (*Rosmarinus officinalis*) oil
Sodium glycyrrhizinate
Thymol Vanillin

Foam booster
Alkyldimethylamine oxide
Babassuamidopropyl betaine
Babassuamidopropylamine oxide
Caprylyl pyrrolione
Carrageenan (*Chondrus crispus*)
Cocamide DEA, C. MIPA
Cocamidopropyl betaine
Cocamidopropyl dimethylamine lactate
Cocamidopropyl hydroxysultaine
Coco-betaine
Coco/oleamidopropyl betaine
Cocoyl amido hydroxy sulfo betaine
Cocoyl monoethanolamide ethoxylate

- DEA-hydrolyzed lecithin
Dimethyl lauramine
Disodium cocamido MEA-sulfosuccinate
Disodium cocoamphodiacetate
5 Disodium lauramido MEA-sulfosuccinate
Disodium laureth sulfosuccinate
Lauramide MIPA
Lauramidopropyl betaine
Lauryl betaine
10 Myristamidopropyl dimethylamine dimethicone
copolyol phosphate
Myristamine oxide
Octyldodecyl benzoate
Oleamide DEA, O. MIPA
15 Oleyl betain
Palm kernelamide DEA
PEG-3 lauramine oxide
PPG-15 stearyl ether benzoate
PEG-7000
20 Sodium cocoamphoacetate
Sodium cocoyl isethionate
Sodium laureth sulfate
Sodium lauroyl wheat amino acids
Sodium octoxynol-2 ethane sulfonate
25 Soyamidopropyl betaine
Tallowamide MEA
- Foam stabilizer**
Babassuamidopropylamine oxide
30 Behenamine oxide
Caprylyl pyrrolidone
Cetamine oxide
Cocamide DEA, C. MEA, C. MIPA
Cocamidopropyl betaine
35 Cocamidopropyl hydroxysultaine
Cocamidopropyl lauryl ether
Cocamidopropylamine oxide
Cocamine oxide
Dihydroxyethyl C12-15 alkoxypropylamine oxide
40 Dihydroxyethyl cocamine oxide
Dihydroxyethyl tallowamine oxide
Erucamidopropyl hydroxysultaine
Hydroxypropyl methylcellulose
Isostearamide DEA
45 Lauramide DEA, L. MEA
Lauramido propylamine oxide
Lauramine oxide
Laureth-10
Lauric-linoleic DEA
50 Lauroyl-linoleoyl diethanolamide
Lauroyl-myristoyl diethanolamide
Lauryl pyrrolidone
Linoleamide MEA
- Myristamide DEA, M. MEA
Oleamide MEA
Palmitamide MEA
PEG-3 lauramide
PEG-4 oleamide
Ricinoleamide MEA
Sesamide DEA
Wheat germamide DEA
- Foamer**
Ammonium laureth sulfate
Ammonium laureth-5 sulfate
Ammonium laureth-12 sulfate
Ammonium lauryl sulfate, A.I. sulfosuccinate
Ammonium myreth sulfate
Ammonium nonoxynol 4 sulfate
Capryl caprylylglucoside
Cetyl betaine
Cocamide
Cocamidopropyl dimethylamine
Cocamidopropyl dimethylamine lactate
DEA-laureth sulfate
DEA lauryl sulfate
Decyl glucoside
Disodium caproamphodiacetate
Disodium caproamphodipropionate
Disodium capryloamphodiacetate
Disodium cocoamphodipropionate
Disodium lauroamphodiacetate
Disodium lauroamphodipropionate
Disodium lauryl sulfosuccinate
Disodium oleamido MEA-sulfosuccinate
Disodium oleamido MIPA-sulfosuccinate
Disodium PEG-4 cocoamido MIPA-sulfosuccinate
Isostearamidopropylamine oxide
Lauryl glucoside
Methyl gluceth-20
MEA-laureth sulfate
Mixed isopropanolamines myristate
MIPA-lauryl sulfate
PEG-80 sorbitan laurate
PEG lauryl ether sulfate
Potassium cocoate, P. lauryl sulfate
Quillaja saponaria extract
Sodium caproamphoacetate
Sodium capryloamphoacetate
Sodium capryloamphohydroxypropylsulfonate
Sodium cocoamphoacetate
Sodium cocoamphopropionate
Sodium C12-15 pareth-25 sulfate
Sodium C12-15 pareth-3 sulfonate
Sodium C12-15 pareth-15 sulfonate

- 5 Sodium C14-16 olefin sulfonate
Sodium deceth sulfate
Sodium laureth-2 sulfate
Sodium laureth-3 sulfate
Sodium laureth-7 sulfate
Sodium lauriminodipropionate
Sodium laurylether sulfosuccinate
Sodium lauryl sulfate, S.I. sulfoacetate
Sodium lauryl sulfosuccinate
10 Sodium magnesium laureth sulfate
Sodium myreth sulfate, S. myristyl sulfate
Sodium trideceth sulfate
Sodium tridecyl sulfate
TEA-dodecylbenzenesulfonate
15 TEA-laureth sulfate
TEA-lauroyl collagen amino acids
TEA-lauroyl keratin amino acids
TEA-lauryl sulfate
TEA-palm kernel sarcosinate
20 Wheat germamidopropyl betain
Yucca vera extract

Fragrance

- 25 Chamaecyparis obtusa oil
Orange (Citrus aurantium dulcis) oil
Peppermint (Mentha piperita) oil
Phenethyl alcohol

Fragrance solvent

- 30 Benzyl benzoate
Diethyl phthalate
Triacetin
Triethyl citrate

Fungicide

- 35 Astrocaryum murumuru extract
Azadirachta indica extract
Captan
Diiodomethyltolylsulfone
40 Ficus racemosa extract
Hexetidine
Ligusticum jeholense extract
Mauritia flexosa extract
Melaleuca symphyocarp extract
45 Melia australasica extract
Melia azadirachta extract
Mushroom (Cordyceps sabolifera) extract
Mushroom (Coriolus versicolor) extract
Sodium undecylenate
50 Tea tree (Melaleuca alternifolia) oil
Thiabendazole
Undecylenamide MEA
Zinc undecylenate

Ziziphus jujuba extract

Gellant

Acrylic acid/acrylonitrogens copolymer
Agar
Algin
Aluminum distearate, A. tristearate
Ammonium acrylates/acrylonitrogens copolymer
Behenic acid
Calcium alginate
Carbomer
Carboxymethylchitosan
N,O-Carboxymethylchitosonium
Carrageenan (Chondrus crispus)
Ceresin
Cetearyl candelillate
Dibenzylidene sorbitol
Ethylene/acrylic acid copolymer
Ethylene/VA copolymer
Gellan gum
Hexanediol behenyl beeswax
Hydrogenated jojoba oil
Hydrogenated jojoba wax
Hydroxystearic acid
Jojoba wax
Laneth-5, -15
Montmorillonite
Myreth-3-octanoate
Octacosanyl stearate
Oleth-3 phosphate
Oleth-10 phosphate
Poloxamer 105, 123, 124, 185, 235
Poloxamer 237, 238, 338, 407
Polyethylene
Polyethylene, oxidized
Polyquaternium-31
Potassium alginate, P. chloride
Sodium nonoxynol-6 phosphate
Sodium tallowate
Synthetic beeswax
TEA-acrylates/acrylonitrogens copolymer
Tribehenin

Glosser

C18-36 acid glycol ester
Diphenyl dimethicone
Methyl gluceth-10
Octyldodecyl lactate
Phenyl methicone, P. trimethicone
Polyglyceryl-2 dioleate
Polyisobutene
Polyisobutene/isohexapentacontahectane
Polyisobutene/isooctahexacontane

- Polymethacrylamidopropyltrimonium chloride
PPG-10 methyl glucose ether
PPG-36 oleate
Tea (*Camellia sinensis*) oil
5 Tribehenin
- Hair care**
Gentiana scabra extract
Maidenhair fern extract
10 Nicotinamide
Nicotinic acid
Paeonia lactiflorum extract
Watercress (*Nasturtium officinale*) extract
- Hair conditioner**
15 Amino bispropyl dimethicone
Amodimethicone
AMPD-isostearoyl hydrolyzed collagen
Aqua Ichthammol
20 Babassu (*Orbignya oleifera*) oil
Babassuamidopropylalkonium chloride
Behenamidopropyl dimethylamine
Behenamidopropyl hydroxyethyl dimonium chloride
25 Behenrimonium chloride
Biotin
Bishydroxyethyl biscetyl malonamide
Borageamidopropyl phosphatidyl PG-dimonium chloride
30 Brazil nut (*Bertholletia excelsa*) oil
Cetearyl trimonium methosulphate
Cetrimonium bromide, C. chloride
Cetyl pyridinium chloride
Chia (*Salvia hispanica*) oil
35 Chrysanthemum morifolium extract
Cinchona succirubra extract
Cocamidopropyl dimethylamine propionate
Coccinea indica extract
Cocodimonium hydroxypropyl hydrolyzed collagen
40 Cocodimonium hydroxypropyl hydrolyzed keratin
Cocodimonium hydroxypropyl silk amino acids
Cocodimonium hydroxypropyl hydrolyzed wheat protein
45 Cocodimonium hydroxypropyloxyethyl cellulose
Cocotrimonium chloride
Collagen amino acids
Cyclomethicone
50 L-cysteine HCL
Dibehenyldimonium methosulfate
Dicetyldimonium chloride
Dicocodimonium chloride
- Dihydroxyethyl tallowamine oleate
Dimethicone
Dimethicone copolyol acetate, D.c. almondate
Dimethicone copolyol amine
Dimethicone copolyol bishydroxyethylamine
Dimethicon copolyol isostearate, D.c. laurate
Dimethicone copolyol olivate
Dimethicone hydroxypropyl trimonium chloride
Dimethyl lauramine dimer dilinoleate
Dioleylamidoethyl hydroxyethylmonium methosulfate
Dipalmitoylethyl hydroxyethylmonium methosulfate
Diphenyl dimethicone
Ditalowdimonium chloride
N-Dodecyl-N,N-dimethyl-N-(dodecyl acetate) ammonium chloride
Entada phaseoloides extract
Ethyl ester of hydrolyzed animal protein
Gelatin
Ginseng hydroxypropyltrimonium chloride butylene glycol
Hematin
Honey (Mel)
Hydrolyzed collagen
Hydrolyzed hair keratin
Hydrolyzed vegetable protein
Hydrolyzed wheat protein/dimethicone copolyol acetyl copolymer
Hydrolyzed wheat protein hydroxypropyl polysiloxane
Hydroxyethyl cetyldimonium phosphate
Hydroxypropyl trimonium hydrolyzed collagen
Hydroxypropyl trimonium hydrolyzed wheat protein polysiloxane copolymer
Hyssop (*Hyssopus officinalis*) extract
Inga edulis extract
Isostearamidopropylamine oxide
Isostearoyl hydrolyzed collagen
Keratin amino acids
Kiwi (*Actinidia chinensis*) fruit extract
Kola (*Cola acuminata*) extract
Laminaria japonica extract
Laurrimonium chloride
Lauryl hydroxypropyl trimonium polysiloxane copolymer
Lauryldimethylamine isostearate
Lauryldimonium hydroxypropyl hydrolyzed collagen
Lauryldimonium hydroxypropyl hydrolyzed wheat protein
Linoleamidopropyl dimethylamine dimer dilinoleate

- | | | |
|----|--|--|
| | Linoleamidopropyldimethylamine | Tallowbenzyldimethylammonium chloride, |
| | Lysimachia foenum-graecum extract | hydrogenated |
| | Melaieuca hypercifolia extract | Tallowtrimonium chloride |
| | Ocimum santum extract | Tea (Camellia sinensis) oil |
| 5 | Olealkonium chloride | TEA-cocoyl hydrolyzed soy protein |
| | Oleyl dimethylamidopropyl ethonium ethosulfate | Thenoyl methionate |
| | Palmitamidodecanediol | Trimethylsilylamodimethicone |
| | Panthenyl ethyl ether | Wheat amino acids |
| | Paulownia imperialis extract | |
| 10 | Peach (Prunus perisca) leaf extract | |
| | PEG-2 cocomonium chloride | |
| | PEG-120 jojoba acid/alcohol | |
| | PG-hydroxycellulose lauryldimonium chloride | |
| | PG-hydroxyethylcellulose cocodimonium | |
| 15 | chloride | |
| | PG-hydroxyethylcellulose lauryldimonium | |
| | chloride | |
| | PG-hydroxyethylcellulose stearyldimonium | |
| | chloride | |
| 20 | Phenyl trimethicone | |
| | Phospholipids | |
| | Phytantriol | |
| | Polyoxyethylene polyoxypropylene glycol | |
| | Polypropylene glycol | |
| 25 | Polyquaternium-4, -6, -7, -10 | |
| | Polyquaternium-22, -28, -39 | |
| | PPG-5-ceteth-10 phosphate | |
| | Propyltrimonium hydrolyzed collagen | |
| | propyltrimonium hydrolyzed soy protein | |
| 30 | Quaternium-18, -75, -81, -82 | |
| | Quaternium-79 hydrolyzed keratin | |
| | Quaternium-79 hydrolyzed silk | |
| | Sambucus nigra extract, oil | |
| | Sesamidopropalkonium chloride | |
| 35 | Silicone quaternium-1, -8 | |
| | Sodium cocoamphoacetate | |
| | Sodium cocoyl hydrolyzed collagen | |
| | Sodium polystyrene sulfonate | |
| | N-Soya-(3-amidopropyl)-N,N-dimethyl-N-ethyl | |
| 40 | ammonium ethyl sulfate | |
| | Steapyrium chloride | |
| | Stearalkonium chloride | |
| | Stearamidopropyl dimethylamine | |
| | Stearmonium hydroxypropyl hydrolyzed wheat | |
| 45 | protein | |
| | STeartrimonium chloride | |
| | Steartrimonium hydroxyethyl hydrolyzed | |
| | collagen | |
| | N-Stearyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl | |
| 50 | ammonium ethyl sulfate | |
| | Stenocalyx micalii extract | |
| | Sulfur | |

Hair set resin polymer

- Acrylates/acrylamide copolymer
- Acrylates/PVP copolymer
- Acrylates/hydroxyesters acrylates copolymer
- 5 Acrylates/octylarylamide copolymer
- AMP-acrylates copolymer
- Butylester of PVM-MA copolymer
- Carboxylated vinylacetate terpolymer
- Diglycol/CHDM/isophthalates/SIP copolymer
- 10 Eclipta alba extract
- Ethyl ester of PVM/MA copolymer
- Hydroxypropyl chitosan
- Isopropyl ester of PVM/MA copolymer
- Octylacrylamide/acrylates/butylaminoethyl
- 15 methacrylate copolymer
- Polymethacrylamidopropyltrimonium chloride
- Polypropylene glycol oligosuccinate
- PVP
- PVP/dimethylaminoethylmethacrylate copolymer
- 20 PVP/Polycarbamyl polyglycol ester
- PVP/VA copolymer
- PVP/VA vinyl propionate copolymer
- Sodium polyacrylate
- VA/butyl maleate/isobornyl acrylate copolymer
- 25 VA/crotonates/vinyl neodecanoate copolymer
- VA/crotonates/vinyl propionate copolymer
- VA/crotonates copolymer
- Vinyl caprolactam/PVP/
- dimethylaminoethylmethacrylate copolymer
- 30

Hair sheen

Maidenhair fern extract
Tetrabutoxypropyl methicone

Hair waving

- Ammonium thioglycolate, A. thiolactate
- Argania spinosa oil
- L-cysteine HCL
- Cystine
- 40 Diammonium dithiodiglycolate
- Dilauryl thiodipropionate
- Ethanolamine sulfite, E. thioglycolate
- Ethanolamine thiolactate
- Glyceryl thioglycolate
- 45 Hydroxymethyl dioxoazabicyclooctane
- Jobba esters
- Monoethanolamine thiolactate
- Shea butter, ethoxylated
- Sodium thioglycolate
- 50 Thioglycerin
- Thioglycolic acid
- Thiolactic acid

Humectant

Acetamide MEA
Acetyl monoethanolamine
6-(N-Acetylamino)-4-oxyhexyltrimonium
chloride
Adenosine phosphate
Ammonium lactate
Atelocollagen
Calcium pantothenate
Calcium stearoyl lactylate
Carboxymethyl chitin
Carboxymethyl chitosan succinamide
Chitosan PCA
Cholesteryl hydroxystearate
Collagen amino-polysiloxane hydrolyzate
Colloidal oatmeal
Copper PCA methylsilanol
Dimethicone copolyol laurate
Dipotassium glycyrrhizinate
Ethyl ester of hydrolyzed silk
Fatty quaternary amine chloride complex
Glucos glutamate
Glycereth-4,5-lactate
Glycereth-7, -12, -26
Glycerin
Honey extract
Hydrogenated passion fruit oil
Hydrolyzed casein
Hydrolyzed fibronectin
Hydrolyzed glycosaminoglycans
Hydrolyzed oat protein
Hydrolyzed silk
Hydrolyzed soy protein
Hydroxypropyl chitosan
Hydroxypropyltrimonium hydrolyzed casein
Hydroxypropyltrimonium hydrolyzed silk
Hydroxypropyltrimonium hydrolyzed soy protein
Hydroxypropyltrimonium hydrolyzed wheat
protein
Keratin amino acids
Lactamide DGA, MEA
Lactamidopropyl trimonium chloride
Lactic acid
Lactose
Lauroyl lysine
Maltitol
Mannitol
Methyl gluceth-10, -20
Natto gum
Oat (Avena sativa) extract, protein
Panthenol
Panthenyl ethyl ether
PCA

- PEG-4
Polyamino sugar condensate
Potassium lactate
Propylene glycol
5 Propyltrimonium hydrolyzed collagen
propyltrimonium hydrolyzed soy protein
Propyltrimonium hydrolyzed wheat protein
Quaternium-22
Rice (*Oryza sativa*) germ oil
10 Sea Salts (*Maris sal*)
Shea butter (*Butyrospermum parkii*)
Silk powder
Sodium behenoyl lactylate
Sodium caproyl lactylate
15 Sodium cocoyl lactylate
Sodium hyaluronate
Sodium isostearoyl lactylate
Sodium lactate, S. lauroyl lactylate, S. PCA
Sodium polyglutamate
20 Sodium stearoyl lactylate
Sorbitan laurate
Sorbitan sesquiisostearate
Sorbitol
Sphingolipids
25 TEA-PCA
Urea

Hydrotrope

- Ammonium cumenesulfonate
30 Ammonium xylenesulfonate
Cetamine oxide
Cocamidopropylamine oxide
Lauramine oxide
Potassium toluenesulfonate
35 PPG-2-isodeceth-4, -6, -9, -12
Sodium cumene sulfonate
Sodium laureth-13-carboxylate
Sodium toluene sulfonate
Sodium xylene sulfonate
40 Trideceth-19-carboxylic acid

Intermediate

- Caprylic acid
Deceth-3
45 Diethyl succinate
Dimethylaminopropylamine
DM hydantoin
Dodecylbenzene sulfonic acid
Ethylene dichloride
50 4-Fluoro 3-nitro aniline
Lauramine
Methyl benzoate, M. cocoate
Methyl isostearate, M. laurate

Methyl myristate, M. palmitate
Oleic acid
Ricinoleic acid
Tall oil acid
Tallow acid

Lathering agent

Ammonium cocoyl sarcosinate
Ammonium C12-15 alkyl sulfate
Ammonium lauroyl sarcosinate
Cocamide MEA ethoxylate
Cocamidopropyl dimethylaminohydroxypropyl
hydrolyzed collagen
Lauroyl sarcosine
Myristoyl sarcosine
Sodium cocoyl sarcosinate
Sodium lauroyl sarcosinate
Sodium methyl cocoyl taurate
Sodium myristoyl sarcosinate
TEA-cocoyl sarcosinate
TEA-lauroyl sarcosinate

Lubricant

Aluminum salt octenyl succinate
Amodimethicone
Boron nitride
Calcium aluminum borosilicate Calcium stearate
Caprylic/capric triglyceride
Coceth-7 carboxylic acid
Coconut (*Cocos nucifera*) oil
Cyclomethicone
Diisodecyl adipate
Diisostearyl fumarate
Dimethicone copolyol
Glyceryl isostearate, G. oleate
Glyceryl polymethacrylate
Gold of Pleasure oil
Hyaluronic acid
Hydrogenated coconut oil
Hydrogenated cottonseed oil
Hydrogenated palm oil
Hydrogenated soybean/cottonseed oil
Hydrogenated soybean oil
Hydrogenated vegetable oil
Hydrolyzed oat flour
Hydroxypropyl guar
Isodecyl stearate
Isopropyl lanolate
Isostearyl diglyceryl succinate
Jojoba esters
Lanolin oil
Laureth-3 phosphate
Magnesium myristate, M. stearate

Mango (*Mangifera indica*) oil
 Mineral oil (*Paraffinum liquidum*)
 Mink oil
 Monostearyl citrate
 5 Neatsfoot oil
 Oleostearine
 Partially hydrogenated soybean oil
 PEG-2 stearate
 PEG-4 dilaurate
 10 PEG-5M
 PEG-9M
 PEG-23M
 PEG-27 lanolin
 PEG-30 lanolin
 15 PEG-40 lanolin, P. stearate
 PEG-45M
 PEG-90M
 PEG-160M
 PEG/PPG-17/6 copolymer
 20 Pentaerythrityl tetrapelargonate
 Petrolatum
 Phenethyl dimethicone
 Phenyl methicone
 Polyacrylamidomethylpropane sulfonic acid
 25 Polybutane
 Polydimethicone copolyol
 Polyglycerol ester of mixed vegetable fatty acids
 Polymethylsilsesquioxane
 Potassium laurate, P. myristate
 30 Potassium tallowate
 PPG-2 myristyl ether propionate
 PPG-3 myristyl ether
 PPG-9-buteth-12
 PPG-11 stearyl ether
 35 PPG-12-buteth-16
 PPG-12-PEG-50 lanolin
 PPG-14 butyl ether
 PPG-20 ceryl ether
 PPG-20-buteth-30
 40 PPG-24-buteth-27
 PPG-28-buteth-35
 PPG-36 oleate
 PPG-40 butyl ether
 Quaternium-79 hydrolyzed keratin
 45 Quaternium-79 hydrolyzed silk
 Rice (*Oryza sativa*) starch
 Shea butter (*Butyrospermum parkii*) extract
 Shorea stenoptera butter
 Silica
 50 Stearamide MEA, S. MEA-stearate
 Stearoxtrimethylsilane
 Stearyl dimethicone
 Triisostearyl citrate

Triolein
 Trisodium HEDTA
 Triundecanoin
 Zinc laurate, Z. stearate

Miscellaneous

Adhesion promoter — Glycerin/diethylene glycol/adipate crosspolymer
Analgesic — Glycol salicylate
Anesthetic — Benzocaine
Anti-elastic — Hydrolyzed *Ulva lactuca* extract
Anti-itching — Sodium shale oil sulfonate
Antiacid — Magnesium hydroxide, Magnesium silicate, Simethicone
Antifoam — Dimethicone silylate, Simethicone
Antilipasic — *Laminaria saccharina* extract
Antiipruritic — Coal tar
Antispasimodic — Garlic (*Allium sativum*) extract
Antiwrinkle — Chinese hibiscus (*Hibiscus rosa-sinensis*) extract
Barrier — Glycerin/diethylene glycol/adipate crosspolymer
Cell regeneration — Glycoproteins, Hydrolyzed *Ulva lactuca* extract
Co-emulsifier —
 Cholesteryl/beheryl/octyldodecyl lauroyl glutamate, Isododecane
Colloid — Gelatin
Cooling agent — Menthyl PCA, Menthone glycerin acetal
Detoxifier — Clover (*Trifolium pratense*) extract
Dye stabilizer — Uric acid
Filler — Mica
Fragrance stabilizer — 2,2',4,4'-Tetrahydroxybenzophenone
Free radical scavenger — Melanin
IR filter — *Corallina officinalis*
Lanolin substitute — PEG-80 jojoba acid/alcohol
Lipolytic — *Gelidium cartilagineum*
Oxidant — Barium peroxide, Hydrogen peroxide, Urea peroxide
Oxygen carrier — Perfluorodecalin
Peroxide stabilizer — Phenacetin, Sodium stannate
Scalp stimulant — Birch (*Betula alba*) leaf extract
Sebostatic — *Laminaria saccharina* extract
Shine enhancer — Hydrolyzed wheat protein hydroxypropyl polysiloxane
Skin barrier lipid — Ceramide 3, N(27-Stearoyloxy-heptacosanoyl) phytosphingosine
Skin clarifier — Oat (*Avena sativa*) bran extract
Skin purifier — Birch (*Betula alba*) leaf extract

- Substantivity* — Dimethicone copolyol
bishydroxyethylamine, Dimethicone
hydroxypropyl trimonium chloride,
Trimethylsilylamodimethicone
- 5 *Sunless tanning* — Acetyl tyrosine, Eclipta alba
extract in white emulsion
Tonic — Kiwi (Actinidia chinensis) fruit extract,
Matricaria (Chamomilla recutita) extract,
Orange (Citrus aurantium dulcis) peel extract
- 10 *Viscosity stabilizer* — Diisodecyl adipate
Spreading agent — Stearyl heptanoate
Wound healing — Comfrey (Symphytum
officinale) leaf extract
- 15 *Waterproofing agent* — PVP/eicosene copolymer,
PVP/hexadecene copolymer, Tricontanyl
PVP
- Moisture barrier**
Acrylates/octylarylamide copolymer
- 20 Betaglucan
C16-18 alkyl methicone
Cholesterol
Glycolipids
Isoeicosane
- 25 Isohexadecane
Lanosterol
Octyl pelargonate, O. stearate
Polyisobutene
Polyisobutene/isohexapentacontahectane
- 30 Polyisobutene/isooctahexacontane
Silica silylate
Trihydroxypalmitamidohydroxy propyl myristyl
ether
Trimethylsiloxysilicate
- 35 **Moisturizer**
Acetamidopropyl trimonium chloride
Adenosine triphosphate
Aesculus chinensis extract
- 40 Algae (Ascophyllum nodosum) extract
Algae extract
Aloe barbadensis, A.b. extract
Ammonium lactate
Amniotic fluid
- 45 Apple (Pyrus malus) extract
Apricot (Prunus armeniaca) kernel oil
Arginine PCA
Atelocollagen
Artemisia apiacea extract
- 50 Astrocryum murumuru extract
Avocado (Persea gratissima) extract, oil
Avocado (Persea gratissima) unsaponifiables
Babassu (Orbignya oleifera) oil
- Bactri gasipaes extract
Benincasa hispida extract
Betaglucan
Betaine
Borage (Borago officinalis) seed oil
Brazil nut (Bertholletia excelsa) extract, oil
C10-30 cholesterol/lanosterol esters
Calcium pantothenate
Calcium protein complex
Caprylic/capric triglyceride
Caprylic/capric/lauric triglyceride
Caprylic/capric/linoleic triglyceride
Caprylic/capric/oleic triglycerides
Cashew (Anacardium occidentale) nut oil
Celastrus paniculata extract
Ceramide 33 (liquid soy extract)
Chia (Salvia hispanica) oil
Chinese hibiscus (Hibiscus rosa-sinensis) extract
Chitin
Chitosan, C. PCA
Cholesteric esters
Cholesterol
Cholesteryl/beheryl/octyldodecyl lauroyl
glutamate
Cocodimonium hydroxypropyl hydrolyzed
collagen
Cocodimonium hydroxypropyl hydrolyzed silk
Cocodimonium hydroxypropyl hydrolyzed wheat
protein
Cocodimonium hydroxypropyl silk amino acids
Collagen
Collagen amino acids, C. phthalate
Copper aspartate, C. protein complex
Corn (Zea mays) oil
Cottonseed (Gossypium) oil
Crataegus cuneata extract
Cucumber (Cucumis sativus) extract
Desamido collagen
Dicaprylyl maleate
Diisocetyl dodecanedioate
Diisostearyl adipate
Dimethyl hyaluronate
Dimethylsilanol hyaluronate
Dioctyldodecyl dimer dilinoleate
Dioctyldodecyl dodecanedioate
Dipentaerythritol fatty acid ester
Dog rose (Rosa canina) hips extract
Dog rose (Rosa canina) seed extract
Echitea glauca extract
Elastin amino acids
Emblica officinalis extract
Ethyl minkate
Eugenia jambolana extract

| | | |
|----|--|--|
| | Evening primrose (<i>Oenothera biennis</i>) extract, oil | Lactamide DGA, L. MEA |
| | Galla sinensis extract | Lactic acid |
| | Ganoderma lucidum oil | Lactobacillus/whey ferment |
| | Ginseng (<i>Panax ginseng</i>) extract | Lactococcus hydrolysate |
| 5 | Gleditsia sinensis extract | Lactoyl methylsilanol elastinate |
| | Glycereth-12 | Lanolin alcohol |
| | Glyceryl alginate, G. collagenate | Lauryl PCA |
| | Glyceryl polymethacrylate | Lecithin |
| | Glycolic acid | Lesquerella fendleri oil |
| 10 | Glycolipids | Liposomes |
| | Glycosaminoglycans | Lysine PCA |
| | Glycosphingolipids | Macadamia ternifolia nut oil |
| | Gnetum amazonicum extract | Magnesium aspartate |
| | Grape (<i>Vitis vinifera</i>) seed oil | Maltitol |
| 15 | Hazel (<i>Corylus avellana</i>) nut oil | Manganese aspartate |
| | Honey extract | Mango (<i>Mangifera indica</i>) oil |
| | Hyaluronic acid | Mannan |
| | Hybrid safflower (<i>Carthamus tinctorius</i>) oil | Marine polyaminosaccharide |
| | Hydrogenated castor oil | Mauritella armata extract |
| 20 | Hydrogenated coconut oil | Maximilliana regia extract |
| | Hydrogenated cottonseed oil | Meadowfoam (<i>Limnanthes alba</i>) seed oil |
| | Hydrogenated lecithin | Melaleuca hypericifolia extract |
| | Hydrogenated palm oil | Methylsilanol elastinate, M. mannuronate |
| | Hydrogenated polyisobutene | Milk amino acids |
| 25 | Hydrogenated soybean oil | Mineral oil (Paraffinum liquidum) |
| | Hydrogenated soybean/cottonseed oil | Molybdenum aspartate |
| | Hydrogenated vegetable oil | Mouriri apiranga extract |
| | Hydrolyzed carbolipoprotein | Natto gum |
| | Hydrolyzed collagen | Nelumbium speciosum extract |
| 30 | Hydrolyzed elastin | Neopentyl glycol dicaprate |
| | Hydrolyzed fibronectin | Oat (<i>Avena sativa</i>) protein |
| | Hydrolyzed glycosaminoglycans | Octyl hydroxystearate |
| | hydrolyzed keratin | Ophiopogon japonicus extract |
| | Hydrolyzed milk protein | Orange (<i>Citrus aurantium dulcis</i>) peel wax |
| 35 | Hydrolyzed oats | Palmetto extract |
| | Hydrolyzed pea protein | Pantethine |
| | Hydrolyzed placental protein | Panthenyl ethyl ether |
| | Hydrolyzed rice protein | Paraffin |
| | Hydrolyzed transgenic collagen | Partially hydrogenated soybean oil |
| 40 | Hydrolyzed serum protein | peanut (<i>Arachis hypogaea</i>) oil |
| | Hydrolyzed silk | Pecan (<i>Carya illinoensis</i>) oil |
| | Hydrolyzed sweet almond protein | PEG-4, -6, -8, -12 |
| | Hydrolyzed wheat protein | PEG-70 mango glycerides |
| | Hydroxyethyl chitosan | PEG-75 shea butter glycerides |
| 45 | Inositol | PEG-75 shorea butter glycerides |
| | Isodecyl salicylate | PEG-100 stearate |
| | Isostearyl hydrolyzed animal protein | Pentaerythrityl |
| | Jjoba (<i>Buxus chinensis</i>) oil | isostearate/caprate/caprylate/adipate |
| | Jjoba esters | Pentaerythrityl stearate/caprate/caprylate/adipate |
| 50 | Keratin amino acids | Pentylene glycol |
| | Kiwi (<i>Actinidia chinensis</i>) fruit extract | Perfluoropolymethylisopropyl ether |
| | Kola (<i>Cola acuminata</i>) extract | Petrolatum |
| | Kukui (<i>Aleurites moluccana</i>) nut oil | Petroleum wax |

- Pfaffia spp. extract
 Pistachio (*Pistacia vera*) nut oil
 Placental protein
 Plankton extract
 5 Polyamino sugar condensate
 Polybutene
 Polyunsaturated fatty acids
 Potassium DNA, P. lactate, P. PCA
 PPG-8/SMDI copolymer
 10 PPG-20 methyl glucose ether distearate
 Propylene glycol dicaprylate/dicaprate
 Propylene glycol dioctanoate
 Pumpkin (*Cucurbita pepo*) seed oil
 Quinoa (*Chenopodium quinoa*) extract
 15 Rapeseed (*Brassica campestris*) oil
 Rehmannia chinensis extract
 Rice (*Oryza sativa*) bran oil
 Rose Water
 Royal jelly extract
 20 Saccharide isomerate
 Saccharomyces lysate extract
 Saccharomyces/soy protein ferment
 Safflower (*Carthamus tinctorius*) oil
 Selenium aspartate, S. protein complex
 25 Sericin
 Serum albumin
 Sesame (*Sesamum indicum*) oil
 Shea butter (*Butyrospermum parkii*)
 Shea butter (*Butyrospermum parkii*) extract
 30 Shorea stenoptera butter
 Silk amino acids
 Sodium carboxymethyl beta-glucan
 Sodium chondroitin sulfate
 Sodium DNA, S. hyaluronate
 35 Sodium lactate, S. PCA
 Soube collagen
 Soube transgenic elastin
 Soybean (*Glycine soja*) oil
 Spherical cellulose acetate
 40 Spondias amara extract
 Squalene
 Stomach extract
 Sunflower (*Helianthus annuus*) seed oil
 Superoxide dismutase
 45 Tissue extract
 Tocopheryl acetate, T. linoleate
 Tomato (*Solanum lycopersicum*) extract
 Tormenil (*Potentilla erecta*) extract
 Trehalose
 50 Triundecanoin
 Vegetable oil
 Walnut (*Juglans regia*) oil
 Watercress (*Nasturtium officinale*) extract
 Wheat (*Triticum vulgare*) germ extract, germ oil
 Yarrow (*Achillea millefolium*) extract
 Wheat amino acids
 Yeast (*Saccheromyces cerevisiae*) extract (Faex)
 Yogurt filtrate
 Zinc aspartate
 Ziziphus jujuba extract

Naturilizer
 2-Aminobutanol
 Aminoethyl propanediol
 Aminomethyl propanediol
 Aminomethyl propanol
 Ammonium carbonate
 Calcium hydroxide
 Diethanolamine
 Ethanolamine
 Glucamine
 Isopropanolamine
 Isopropylamine
 2-Methyl-4-hydroxypyrrolidine
 Morpholine
 Sodium bromate
 Succinic acid
 Tetrahydroxypropyl ethylenediamine
 Triethanolamine
 Tromethamine

Oil absorbent
 Hydrated silica
 Polymethyl methacrylate
 Silicon dioxide hydrate
 Walnut (*Juglans regia*) shell powder

Ointment base
 Borage (*Borago officinalis*) seed oil
 Caprylic/capric/stearic triglyceride
 Glyceryl cocoate
 Hydrogenated coco-glycerides
 Lanolin
 Mink oil
 Oleostearine
 Tallow

Opacifier
 Barium sulfate
 C12-16 alcohols
 Cetearyl octanoate
 Ceryl myristate, C. palmitate
 Cocamidopropyl lauryl ether
 Glyceryl distearate
 Glyceryl hydroxystearate
 Glyceryl myristate, G. stearate

- Glycol distearate, G. stearate
 Magnesium myristate
 PEG-2 distearate, P. stearate
 PEG-2 stearate SE
 5 PEG-3 distearate
 Propylene glycol myristate, P.g. stearate
 Stearamide
 Stearamide DIBA-stearate
 Stearamide MEA
 10 Stearamide MEA-stearate
 Stearamidopropyl dimethylamine lactate
 Stearyl stearate
 Styrene homopolymer
 Styrene/acrylates copolymer
 15 Styrene/PVP copolymer
 Triisostearin PEG-6 esters
- Plasticizer**
- 20 Acetyl tributyl citrate
 Acetyl triethyl citrate
 AMP-isostearoyl hydrolyzed wheat protein
 AMPD-isostearoyl hydrolyzed collagen
 Cyclohexane dimethanol dibenzoate
 Dibutyl phthalate
 25 Diethyl phthalate
 Diethylene glycol dibenzoate
 Diisopropyl sebacate
 Dimethicone copolyol
 Dimethyl phthalate
 30 Dipropylene glycol dibenzoate
 Ethyl ester of hydrolyzed keratin
 Glycerol tribenzoate
 Glycol
 Hydrolyzed serum protein
 35 Isocetyl salicylate
 Isodecyl benzoate
 Isoeicosane
 Isopropyl lanolate
 Isostearoyl hydrolyzed collagen
 40 Lauroyl hydrolyzed collagen
 Marine collagen
 Monostearyl citrate
 Neopentyl glycol dibenzoate
 Octyl benzoate, O. laurate
 45 PEG-60 shea butter glycerides
 Pentaerythrityl tetrabenzoate
 Polyoxyethylene glycol dibenzoate
 Polypropylene glycol dibenzoate
 PPG-12-PEG-50 lanolin
 50 PPG-20 cetyl ether
 PPG-20 lanolin alcohol ether
 Propylene glycol dibenzoate
 Propylene glycol myristyl ether acetate

Rice (Oryza sativa) bran wax
 Serum protein
 Tosylamide/epoxy resin
 Triacetin
 Tributyl citrate
 Triethyl citrate
 Trimethyl pentanediol dibenzoate
 Trimethylethanetribenzoate

Polish

Acrylates copolymer
 Aluminum silicate
 Neatsfoot oil
 Tallow

Polymer

Acrylamide sodium acrylate copolymer
 Acrylates-VA crosspolymer
 Acrylates/acrylamide copolymer
 Acrylates/hydroxyesters acrylates copolymer
 Acrylates/octylacrylamide copolymer
 Acrylates/steareth-20 methacrylate copolymer
 Adipic acid-epoxypropyl diethylenetriamine
 copolymer
 Adipic acid/dimethylaminohydroxypropyl
 diethylene triamine copolymer
 Ammonium acrylates copolymer
 Ammonium acrylates/acrylonitrogens copolymer
 AMP-acrylates copolymer
 AMP-isostearoyl hydrolyzed collagen
 Butylester of PVM-MA copolymer
 Calcium carrageenan
 Carboxylated vinylacetate terpolymer
 Cetareth-2 phosphate
 Cetareth-5 phosphate
 Cetareth-10 phosphate
 Cetareth-29, -34
 Coco-glucoside
 Cocodimonium hydroxypropyloxyethyl cellulose
 C12-13 pareth-4, -9, -23
 DEA-cetareth-2-phosphate
 DEA-oleth-5-phosphate
 DEA-oleth-20-phosphate
 Diglycol/CHDM/isophthalates/SIP copolymer
 Diisopropyl dimer dilinoleate
 Diisostearoyl trimethylolpropane siloxy silicate
 Diisostearyl dimer dilinoleate
 Dilinoleic acid
 Dodecanedioic acid/cetearyl alcohol/glycol
 copolymer
 Eclipta alba extract
 Ethyl ester of PVM/MA copolymer
 Ethylene/acrylic acid copolymer

- Ethylene/VA copolymer
 Glycereth-26 phosphate
 Hyaluronic acid
 Hydrolyzed RNA
 5 Hydrolyzed wheat protein polysiloxane polymer
 Hydroxypropyltrimonium hydrolyzed collagen
 Hydroxypropyltrimonium hydrolyzed wheat protein
 Laneth-40
 10 Lauryldimonium hydroxypropyl hydrolyzed soy protein
 Methacrylol ethyl betaine/acrylates copolymer
 Octylacrylamide/acrylates/butylaminoethyl methacrylate copolymer
 15 Oleth-2 phosphate
 Oleth-5 phosphate
 PEG-3 lanolate
 PEG-4 stearate
 PEG-5M
 20 PEG-7 glyceryl cocoate
 PEG-8 glyceryl laurate
 PEG-8/SMDI copolymer
 PEG-9 castor oil
 PEG-9M
 25 PEG-11 babassu glycerides
 PEG-12 palm kernel glycerides
 PEG-12 stearate
 PEG-14 avocado glycerides
 PEG-15 glyceryl laurate
 30 PEG-20 corn glycerides
 PEG-20 evening primrose glycerides
 PEG-20 glyceryl oleate
 PEG-23 oleate
 PEG-23M
 35 PEG-29 castor oil
 PEG-42 babassu glycerides
 PEG-45 safflower glycerides
 PEG-45M
 PEG-60 evening primrose glycerides
 40 PEG-60 hydrogenated castor oil
 PEG-75 castor oil
 PEG-90M
 PEG-120 distearate
 PEG-150 lanolin
 45 PEG-160M
 PG-hydroxycellulose lauryldimonium chloride
 PG-hydroxyethylcellulose cocodimonium chloride
 PG-hydroxyethylcellulose stearyldimonium chloride
 50 Polyethylene, ionomer
 Polyethylene, micronized
 Polyethylene, oxidized
 Polyglyceryl-2 polyhydroxystearate
 Polymethacrylamidopropyltrimonium chloride
 Polyquaternium-6, -7, -10, -11, -22, -39
 Polysilicone-8
 Potassium alginate
 Potassium lauroyl collagen amino acids
 Potassium lauroyl hydrolyzed soy protein
 Potassium lauroyl wheat amino acids
 PPG-8/SMDI copolymer
 PPG-12/SMDI copolymer
 PPG-51/SMDI copolymer
 PVM/MA decadiene crosspolymer
 PVP/dimethylaminoethylmethacrylate copolymer
 PVP/VA copolymer
 Sodium cocoyl hydrolyzed wheat protein
 Steardimonium hydroxypropyl hydrolyzed wheat protein
 Steareth-2 phosphate
 TEA-acrylates/acrylonitrogens copolymer
 Tosylamide/epoxy resin
 Tosylamide/formaldehyde resin
 Trideceth-5, -6, -7, -8
 VA/buryl maleate/isobornyl acrylate copolymer
 VA/crotonates/vinyl neodecanoate copolymer
 Vinyl caprolactam/PVP/
 dimethylaminoethylmethacrylate copolymer
 Wheat (*Triticum vulgare*) protein
 Xanthan gum

Powder
 Acrylates copolymer, spherical powder
 Attapulgit
 Boron nitride
 Calcium aluminum borosilicate
 Calcium carbonate
 Cellulose triacetate
 Corn (*Zea mays*) cob powder, starch
 Hydrogenated jojoba wax
 Magnesium carbonate, M. myristate
 Magnesium stearate
 Mica
 Microcrystalline cellulose
 Nylon-6
 Nylon powder
 Oat (*Avena sativa*) starch
 Polyamide 12
 Polyethylene
 Polymethyl methacrylate
 Polymethylsilsesquioxane
 PTFE
 Silica
 Silk powder
 Spherical cellulose acetate

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|----|---|--|
| | Talc | Methyl paraben sodium |
| | Tapioca dextrin | Methylchloroisothiazolinone |
| | Zinc laurate | Methyldibromo glutaronitrile |
| 5 | <u>Powder, absorbent</u> | Methylisothiazolinone |
| | Aluminum starch octenylsuccinate | Methylparaben |
| | Clays (white, yellow, red, green, pink) | Mushroom (Cordyceps sabolifera) extract |
| | Sorbitol | Myrtrimonium bromide |
| | Tapioca | Pentasodium pentetate |
| 10 | <u>Preservative</u> | Pentetic acid |
| | Alcohol | Phenethyl alcohol |
| | Ascorbic acid | Phenol |
| | Ascorbyl palmitate | Phenyl mercuric acetate |
| 15 | Benzalkonium chloride | o-Phenylphenol |
| | Benzethonium chloride | Polyaminopropyl biguanide |
| | Benzoic acid | Polymethoxy bicyclic oxazolidine |
| | Benzyl alcohol | Potassium sorbate |
| | Benzylparaben | Propylparaben |
| 20 | 5-Bromo-5 nitro-1,3-dioxane | Quaternium-15 |
| | 2-Bromo-2-nitropropane-1,2-diol | Salicylic acid |
| | Butylparaben | Sodium benzoate, S. bisulfate |
| | Calcium propionate | Sodium butylparaben, S. dehydroacetate |
| | Cetrimonium bromide | Sodium erythorbate, S. ethyl paraben |
| 25 | Cetyl pyridinium chloride | Sodium hydroxymethylglycinate |
| | Chloroxylenol | Sodium metabisulfite, S. methylparaben |
| | Chlorphenesin | Sodium o-phenylphenate |
| | o-Cymen-5-ol | Sodium propionate, S. propylparaben |
| | Diazolidinyl urea | Sodium pyrithione, S. salicylate |
| 30 | Dichlorobenzyl alcohol | Sodium sulfite |
| | Dichlorophene | Sorbic acid |
| | Diiodomethyltolylsulfone | Tetrasodium EDTA |
| | Dimethyl hydroxymethyl pyrazole | Thimerosal |
| | Dimethyl oxazolidine | Thymol |
| 35 | Disodium EDTA | Tris (hydroxymethyl) nitromethane |
| | DMDM hydantoin | Trisodium EDTA, T. HEDTA |
| | EDTA | Usnic acid |
| | Erythorbic acid | Zinc PCA |
| | 7-Ethylbicyclooxazolidine | <u>Propellant</u> |
| 40 | Ethylparaben | Butane |
| | Fomistopsis officinalis oil | Dimethyl ether |
| | Formaldehyde | Hydrofluorocarbon 152a |
| | Glutaral | Isobutane |
| | Glyeryl laurate | Propane |
| 45 | HEDTA | <u>Protein</u> |
| | Hexamidine diisethionate | Albumen |
| | Hexetidine | Atelocollagen |
| | Imidazolidinyl urea | Bletia hyacinthina extract |
| | Isobutylparaben | Chrysanthemum morifolium extract |
| 50 | Isopropyl sorbate | Cocodimonium hydroxypropyl hydrolyzed collagen |
| | Isopropylparaben | Cocodimonium hydroxypropyl hydrolyzed keratin |
| | MDM hydantoin | |
| | Methenammonium chloride | |

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|----|---|--|
| | Cocodimonium hydroxypropyl hydrolyzed soy protein | Sodium stearoyl hydrolyzed collagen |
| | Cocodimonium hydroxypropyl hydrolyzed wheat protein | Sodium undecylenoyl hydrolyzed collagen |
| 5 | Cocoyl hydrolyzed collagen | Sodium/TEA-lauroyl hydrolyzed collagen |
| | Collagen, C. phthalate | Sodium/TEA-lauroyl hydrolyzed keratin |
| | Collagen amino-polysiloxane hydrolyzate | Soluble collagen |
| | Deoxyribonucleic acid | Soluble keratin |
| | Desamido collagen | Soluble wheat protein |
| 10 | Elastin amino acids | Soy (Glycine soja) protein |
| | Embryo extract | Steardimonium hydroxypropyl hydrolyzed collagen |
| | Ethyl ester of hydrolyzed animal protein | Steartrimonium hydroxyethyl hydrolyzed collagen |
| | Fibronectin | TEA-cocoyl hydrolyzed collagen |
| | Gelatin | TEA-cocoyl hydrolyzed soy protein |
| 15 | Human placental protein | TEA-lauroyl collagen amino acids |
| | Hydrolyzed collagen | TEA-lauroyl keratin amino acids |
| | Hydrolyzed extensin | Trachea hydrolysate |
| | Hydrolyzed fish protein | Triethonium hydrolyzed collagen ethosulfate |
| | Hydrolyzed hemoglobin | Wheat (Triticum vulgare) germ extract, protein |
| 20 | Hydrolyzed keratin | Wheat amino acids |
| | Hydrolyzed lactalbumin | Wheat peptide |
| | Hydrolyzed milk protein | Wheat protein |
| | Hydrolyzed soy flour | |
| | Hydrolyzed sweet almond protein | <u>Protein, hydrolyzed</u> |
| 25 | Hydroxypropyltrimonium hydrolyzed collagen | Ethyl ester of hydrolyzed silk |
| | Isostearoyl hydrolyzed collagen | Hydrolyzed casein |
| | Keratin | Hydrolyzed elastin |
| | Lactoferrin | Hydrolyzed mushroom (Tricholoma matsutake) extract |
| | Lactoglobulin | Hydrolyzed pea protein |
| 30 | Lauryldimonium hydroxypropyl hydrolyzed collagen | hydrolyzed rice protein |
| | Marine collagen | Hydrolyzed serum protein |
| | Methylsilanol elastinate | Hydrolyzed silk |
| 35 | Potassium abietoyl hydrolyzed collagen | Hydrolyzed soy protein |
| | Potassium cocoyl hydrolyzed collagen | Hydrolyzed vegetable protein |
| | Potassium myristoyl hydrolyzed collagen | Hydrolyzed wheat protein |
| | Potassium oleoyl hydrolyzed collagen | Hydroxypropyltrimonium hydrolyzed casein |
| | Potassium undecylenoyl hydrolyzed collagen | Hydroxypropyltrimonium hydrolyzed silk |
| | Propyltrimonium hydrolyzed collagen | Hydroxypropyltrimonium hydrolyzed soy protein |
| 40 | Propyltrimonium hydrolyzed soy protein | Hydroxypropyltrimonium hydrolyzed wheat protein |
| | Propyltrimonium hydrolyzed wheat protein | |
| | Protein hydrolysates | <u>Reducing agent</u> |
| | Quaternium-79 hydrolyzed keratin | Dimyristyl thiodipropionate |
| | Quaternium-79 hydrolyzed silk | Hydrolyzed zein, iodized |
| 45 | Rice peptide | Hydrolyzed zein, sulfurized |
| | RNA | Zinc formaldehyde sulfoxylate |
| | Serum albumin, S. protein | |
| | Silk powder | <u>Refatting agent</u> |
| | Sodium caseinate | Caprylic/capric triglyceride PEG-4 esters |
| 50 | Sodium cocoyl hydrolyzed collagen | Cocamide MIPA |
| | Sodium cocoyl hydrolyzed soy protein | Diisostearyl dimmer dilinoleate |
| | Sodium myristoyl hydrolyzed collagen | Hydrogenated palm kernel glycerides |
| | Sodium oleoyl hydrolyzed collagen | |

- Isostearyl erucate, I. isostearate
 Lecithin
 Liposómes
 Magnesium sulfate hepta-hydrate
 5 Octyldodecyl behenate, O. myristate
 bis-Octyldodecyl stearoyl dimer dilinoleate
 Octyldodecyl stearoyl stearate
 Octyl hydroxystearate
 PEG-3 stearate
 10 PEG-4 oleamide
 PEG-6 capric/caprylic glycerides
 PEG-7 glyceryl cocoate
 PEG-16
 Propylene glycol dipelargonate
 15
- Resin**
 Acrylates/hydroxyesters acrylates copolymer
 Ethylene vinyl acetate
 Glyceryl abietate
 20 Methacryloil ethyl betaine/acrylates copolymer
 4-Methyl benzenesulfonamide
 Polypropylene
 Polyquaternium-16, -44
 Sucrose benzoate
 25
- Sequestrant**
 Calcium acetate, C. phosphate, C. sulfate
 Encapsulation and entrapment systems
 Pentasodium triphosphate
 30 Phosphoric acid
 Potassium phosphate, P. sodium tartrate
 Silicon dioxide hydrate
 Sodium citrate, S. gluconate
 Sorbitol
 35 Tartaric acid
 Tripotassium EDTA
 Trisodium NTA
- Silicone**
 40 Amino bispropyl dimethicone
 Ammonium dimethicone copolyol sulfate
 Amodimethicone
 Behenoxy dimethicone
 C16-18 alkyl methicone
 45 Cetyl dimethicone copolyol
 Cyclomethicone
 Diisodecyl adipate
 Diisostearyl trimethylolpropane siloxy silicate
 Dimethicone
 50 Dimethicone copolyol
 Dimethicone copolyol almondate
 Dimethicone copolyol isostearate
 Dimethicone copolyol olivate, D.c. phthalate
- Dimethicone copolyolamine
 Dimethiconol fluoroalcohol dilinoleic acid
 Dimethiconol hydroxystearate, D. stearate
 Diphenyl dimethicone
 Disodium-PG-propyldimethicone thiosulfate
 Isopropyl hydroxybutyramide dimethicone
 copolyol
 Methicone
 Octamethyl cyclotetrasiloxane
 Phenyl methicone, P. trimethicone
 Polyether Trisiloxane
 Polymethylsilsesquioxane
 Polysilicone-8
 Quaternium-80
 Silicone quaternium-1, -8
 Sodium-PG-propyl thiosulfate dimethicone
 Stearoxymethicone/dimethicone copolymer
 Trimethylsilylamodimethicone
- Skin calming agent**
 Cornflower (Centaurea cyanus) extract
 Fennel (Foeniculum vulgare) extract
 Fenugreek extract
 Linden (Tilia cordata) extract
 Valerian (Valeriana officinalis) extract
- Skin cleanser**
 Dog rose (Rosa canina) hips extract
 Papaya (Carica papaya) extract
 Peach (Prunus persica) extract
 Rose (Rosa multiflora) extract
 Willow (Salix alba) extract
- Skin conditioner**
 Artemisia apiacea extract
 Astrocaryum tucuma extract
 Bactris gasipaes extract
 Biotin
 Bishydroxyethyl biscetyl malonamide
 Bletia hyacinthina extract
 Borage (Borago officinalis) seed oil
 Borageamidopropyl phosphatidyl PG-dimonium
 chloride
 Carbocysteine
 Catalpa kaempfera extract
 Coco phosphatidyl PG-dimonium chloride
 Cocodimonium hydroxypropyl hydrolyzed
 keratin
 Collagen amino acids
 Cyclomethicone
 Dimethicone, D. copolyol acetate
 Emblica officinalis extract
 Equisetum arvense extract

- Ethyl ester of hydrolyzed animal protein
 Evening primrose (*Oenothera biennis*) oil
 Fomes fometarius extract
 Fomistopsis officinalis oil
 5 Gelatin
 Ginseng hydroxypropyltrimonium chloride
 butylene glycol
 Glycolipids
 Glycosphingolipids
 10 Gnetum amazonicum extract
 Honey (Mel)
 Hydrolyzed carbolipoprotein
 Hydrolyzed elastin
 Hydrolyzed pea protein
 15 Hydrolyzed rice protein
 Hydrolyzed serum protein
 Hydrolyzed silk
 Hydrolyzed soy protein
 Hydrolyzed vegetable protein
 20 Hydrolyzed wheat protein
 Inga edulis extract
 Kiwi (*Actinidia chinensis*) fruit extract
 Laminaria japonica extract
 Lecithin
 25 Marsilea minuta extract
 Nettle (*Urtica dioica*) extract
 Palmitamidodecanediol
 Pearls (*Margarita margarita*)
 PEG-42 Ebiriko ceramides extract
 30 Phenyl trimethicone
 Phytantriol
 Polygonum multiflorum extract

 35 Potassium cocoyl hydrolyzed collagen
 Retinyl palmitate polypeptide
 Salvia miltiorrhiza extract
 Silt
 Sodium cocoyl hydrolyzed collagen
 40 Soluble transgenic elastin
 Steartrimonium hydroxyethyl hydrolyzed
 collagen
 Stearyl methicone
 45 **Skin healing**
 Calendula officinalis extract
 Glycoproteins
 Hydrocotyl (*Centella asiatica*) extract
 Oat (*Avena sativa*) extract
 50 Sandalwood (*Santalum album*) extract
 Spearmint (*Mentha viridis*) extract

Skin lightening/whitening agent

Ascorbic acid polypeptide
 Bearberry (*Arctostaphylos uva-ursi*) extract
 Hydroquinone-beta-D-glucopyranoside
 Lemon (*Citrus medica limonum*) peel extract
 Pearls (*Margarita margarita*)

Skin protectant

Acetylmethionyl methylsilanol elastinate
 Allantoin, A. aluminum hydroxide
 Aloe barbadensis, A.b. extract
 Aluminum starch octenylsuccinate
 Anise (*Pimpinella anisum*) extract
 Arnica montana extract
 Artemisia apiacea extract
 Ascorbyl methylsilanol pectinate
 Astrocaryum tucuma extract
 Bactris gasipaes extract
 Betaglucan
 Bishydroxyethyl bisceryl malonamide
 Bletia hyacinthina extract
 C18-70 Isoparaffin
 Calendula amurensis extract
 Carboxymethyl chitin
 Carcinia cambogia extract
 Carrot (*Daucus carota*) extract
 Carrot (*Daucus carota sativa*) oil
 Catalpa kaempfera extract
 Chenopodium album extract
 Chitosan
 Chrysanthemum morifolium extract
 Collagen
 Corn poppy (*Papaver rhoeas*) extract
 Crataegus cuneata extract
 Crataegus monogina extract
 Cypress (*Cupressus sempervirens*) extract
 Dimethicone
 Dimethiconol fluoroalcohol dilinoleic acid
 Dimethiconol hydroxystearate, D. stearate
 Dimethylsilanol hyaluronate
 Echitea glauca extract
 Embryo extract
 Entada phaseoloides extract
 Equisetum arvense extract
 Euphorium fortunei extract
 Euterpe precatoria extract
 Fenugreek extract
 fomistopsis officinalis oil, F. pinicola extract
 Galla sinensis extract
 Gentian (*Gentiana lutea*) extract
 Gleditsia sinensis extract
 Glyceryl ricinoleate
 Glycolipids
 Hierochloe odorata extract

- Hyaluronic acid
 Hydrogenated lecithin
 Hydrolyzed lupine protein
 Hydrolyzed milk protein
 5 Hydrolyzed mushroom (*Tricholoma matsutake*)
 extract

 Isodecyl salicylate
 Jojoba (*Buxus chinensis*) oil
 10 Lady's Thistle (*Silybum marianum*) extract
 Laminaria japonica extract
 Ligusticum jeholense extract
 Liposomes
 Magnolis spp. extract
 15 Mango kernel oil
 marsilea minuta extract
 Melaleuca hypericifolia extract
 Melaleuca uncinata extract
 Melaleuca wilsonii extract
 20 Methylsilanol tri PEG-8 glyceryl cocoate
 Oat (*Avena stiva*) meal
 Oyster (*Ostrea*) shell extract
 Palmitamidodecanediol
 Pearls (*Margarita margarita*)
 25 Pentahydrosqualene
 Perfluorodecalin
 Perfluoropolymethylisopropyl ether
 Petrolatum
 PEG-8/SMDI copolymer
 30 PEG-42 Ebiriko ceramides extract
 Pfaffia spp. extract
 Phospholipids
 Plankton extract
 Polygonum multiflorum extract
 35 Pongamol
 PPG-12/SMDI Copolymer
 PPG-51/SMDI Copolymer
 Propyltrimonium hydrolyzed collagen
 Quinoa (*Chenopodium quinoa*) extract, oil
 40 *Salvia miltiorrhiza* extract
 Sambucus nigra extract
 Shark liver oil
 Shorea robusta extract
 Sodium chondroitin sulfate
 45 Soluble transgenic elastin
 Steartrimonium hydroxyethyl hydrolyzed
 collagen
 Sterculia platanifolia extract
 Superoxide dismutase
 50 Trachea hydrolysate
 Wheat (*Triticum vulgare*) germ extract, protein
 White nettle (*Lamium album*) extract
 Withania somniferum extract

Xanthozylum bungeanum extract
 Zinc oxide

Skin smoothing agent

Althea officinalis extract
 Coltsfoot (*Tussilago farfara*) leaf extract
 Comfrey (*Symphytum officinale*) leaf extract
 Plantain (*Plantago major*) extract
 Sericin

Skin softening

Clays (white, yellow, red, green, pink)
 Cucumber (*Cucumis sativus*) extract
 Kelp (*Macrocystis pyrifera*) extract
 Peach (*Prunus persica*) extract
 Phenethyl dimethicone

Skin soothing

Calendula officinalis extract
 Cherry bark extract
 Cucumber (*Cucumis sativus*) extract
 Garlic (*Allium sativum*) extract
 Hyssop (*Hyssopus officinalis*) extract
 Jasmine (*Jasminum officinale*) extract
 Kelp (*Macrocystis pyrifera*) extract
 Mango kernel oil
 Meadowsweet (*Spiraea ulmaria*) extract
 Quince (*Pyrus cydonia*) seed extract
 Slippery elm extract
 Valerian (*Valeriana officinalis*) extract
 Willow (*Salix alba*) extract
 Witch hazel (*Hamamelis virginiana*) extract

Solubilizer

Acetyl monoethanolamine
 Almond oil PEG-6 esters
 2-Aminobutanol
 Aminoethyl propanediol
 Aminomethyl propanediol, A. propanol
 Apricot kernel oil PEG-6 esters
 Benzalkonium chloride
 Butoxydiglycol
 Butyl glucoside
 Butylene glycol
 Butyloctanol
 Capric-caprylic mono-diglyceride
 Capryl caprylglucoside
 Caprylic/capric triglyceride
 Caprylic/capric/linoleic triglyceride
 Caprylic/capric/oleic triglycerides
 Caprylyl/capryl glucoside
 Cetareth-20

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|----|---|--|
| | Ceteth-10 | PEG-40 hydrogenated castor oil PCA isostearate |
| | Cetyl PPG-2 isodeceth-7 carboxylate | PEG-40 sorbitan diisostearate |
| | Cholesterol | PEG-45 palm kernel glycerides |
| | Corn oil PEG-6 esters | PEG-48 hydrogenated castor oil |
| 5 | Decaglycerol monodioleate | PEG-50 castor oil |
| | Diethanolamine | PEG-50 hydrogenated castor oil |
| | Dilaureth-10 phosphate | PEG-60 almond glycerides |
| | Dimethyl octylenediol | PEG-60 castor oil |
| 10 | Dioleth-8 phosphate | PEG-60 corn glycerides |
| | Glycereth-7 -26 | PEG-60 glyceryl isostearate, P.g. stearate |
| | Glyceryl caprylate, G. dilaurate | PEG-60 hydrogenated castor oil |
| | Glyceryl caprylate/caprates | PEG-60 lanolin |
| | Isoeicosane | PEG-70 mango glycerides |
| | Isopropanolamine | PEG-75 lanolin |
| 15 | Isosteareth-20 | PEG-75 shea butter glycerides |
| | Laneth-5, -15 | PEG-75 shorea butter glycerides |
| | Laureth-23 | PEG-80 hydrogenated castor oil |
| | Methylated cyclodextrin | PEG-80 jojoba acid/alcohol |
| | Myreth-3 | PEG-80 sorbitan laurate |
| 20 | Myreth-3-octanoate | PEG-100 castor oil |
| | Nonoxynol-10, -12, -14, -40, -50 | PEG-100 hydrogenated castor oil |
| | Octoxynol-11, -40 | PEG-120 jojoba acid/alcohol |
| | Oleoamphohydroxypropylsulfonate | PEG-200 trihydroxystearin |
| | Oleth-3, -5, -10, -15, -20, -25, -50 | Poloxamer 407 |
| 25 | Oleth-20 phosphate | Polyglyceryl-3 oleate |
| | PEG-4, -6, -8, -12, -16, -20, -32, -40 | Polyglyceryl-6 dioleate |
| | PEG-4 dilaurate | Polyglyceryl-10 decaoleate, P. tetraoleate |
| | PEG-6 capric/caprylic glycerides | Polysorbate 20, 60, 80 |
| | PEG-6 methyl ether | PPG-2-isodeceth-4, -6, -9, -12 |
| 30 | PEG-8 distearate | PPG-3 isosteareth-9 |
| | PEG-12 laurate | PPG-3 isoceteth-20 acetate |
| | PEG-15 castor oil | PPG-5-ceteth-10 phosphate |
| | PEG-18 stearate | PPG-5-ceteth-20 |
| | PEG-20 glyceryl isostearate, P.g. laurate | PPG-6-decyltetradeceth-12, -20, -30 |
| 35 | PEG-20 glyceryl oleate, P.g. stearate | PPG-12-PEG-65 lanolin oil |
| | PEG-20 methyl glucose sesquisteate | PPG-15 stearyl ether |
| | PEG-20 sorbitan isostearate | PPG-18 butyl ether |
| | PEG-20 sorbitan triisostearate | PPG-24 butyl ether |
| | PEG-24 hydrogenated lanolin | PPG-26-buteth-26 |
| 40 | PEG-25 castor oil | PPG-33 butyl ether |
| | PEG-25 hydrogenated castor oil | PPG-33-buteth-45 |
| | PEG-30 castor oil | PPG-40-PEG-60 lanolin oil |
| | PEG-30 glyceryl cocoate | PPG-50 cetyl ether |
| | PEG-30 glyceryl isostearate | Propylene glycol dicaprylate, |
| 45 | PEG-30 glyceryl laurate | dicaprylate/dicaprate |
| | PEG-30 glyceryl oleate | Ricinoleamide DEA |
| | PEG-30 glyceryl stearate | Ricinoleth-40 |
| | PEG-33 castor oil | Sodium alpha olefin sulfonate |
| | PEG-35 castor oil | Sodium lauryl sulfate |
| 50 | PEG-36 castor oil | Sodium methyl naphthalenesulfonate |
| | PEG-40 castor oil | Triethanolamine |
| | PEG-40 glyceryl laurate, P.g. stearate | Trioctanoin |
| | PEG-40 hydrogenated castor oil | Tromethamine |

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| | <u>Solvent</u> | | |
| | Acetic acid | | Morpholine |
| | Acetone | | Octyl benzoate, O. isononanoate |
| | Alcohol, A. denat | | Octyl laurate, O. palmitate |
| 5 | Benzophenone | | Octyldodecyl lactate |
| | Butoxydiglycol | | Olive oil PEG-6 esters |
| | Butyl acetate | | Peanut oil PEG-6 esters |
| | n-Butyl alcohol | | Pentane |
| | Butyl myristate, B. stearate | | Petroleum distillates |
| 10 | Butylene glycol | | PEG-6 methyl ether |
| | C9-11 isoparaffin | | PEG-12 |
| | C10-11 isoparaffin | | PEG-20 hydrogenated castor oil |
| | C10-13 isoparaffin | | PEG-33 castor oil |
| | Caprylic alcohol | | PEG-50 glyceryl cocoate |
| 15 | Castor (<i>Ricinus communis</i>) oil | | Polyglyceryl-2 dioleate |
| | Cetearyl octanoate | | Polyglyceryl-3 diisostearate |
| | Cetyl stearyl octanoate | | Polyoxyethylene glycol dibenzoate |
| | Chlorobutanol | | Polypropylene glycol dibenzoate |
| | Decyl alcohol | | PPG-2 myristyl ether propionate |
| 20 | Diethylene glycol | | PPG-3 |
| | Diethylene glycol dibenzoate | | PPG-20 lanolin alcohol ether |
| | Diethyl sebacate | | Propyl alcohol |
| | Diisoceryl adipate | | Propylene carbonate |
| | Diisopropyl adipate, D. sebacate | | Propylene glycol |
| 25 | Dimethyl phthalate | | Propylene glycol dibenzoate |
| | Dipropylene glycol | | Propylene glycol methyl ether |
| | Dipropylene glycol dibenzoate | | Propylene glycol myristate |
| | Ethoxydiglycol | | Pyridine |
| | Ethyl acetate, E. lactate | | Sesame (<i>Sesamum indicum</i>) oil |
| 30 | Ethyl myristate, E. oleate | | Stearyl heptanoate |
| | 2-Ethylhexyl isostearate | | Toluene |
| | Glycerin | | Xylene |
| | Glycofurol | | <u>SPF booster</u> |
| | Heptane | | Borojoa sorbilis extract |
| 35 | Hexyl alcohol | | Isohexadecyl salicylate |
| | Hexylene glycol | | Styrene/acrylates copolymer |
| | Isobutyl stearate | | Titanium dioxide |
| | Isocetyl salicylate | | Yeast (<i>Saccharomyces cerevisiae</i>) extract (Faex) |
| | Isodecyl benzoate, I. isononanoate | | <u>Stabilizer</u> |
| 40 | Isodecyl octanoate, I. oleate | | Acrylates-VA crosspolymer |
| | Isododecane | | Acrylates/ceteth-20 methacrylates copolymer |
| | Isoeicosane | | Acrylates/steareth-20 methacrylate copolymer |
| | Isohexadecane | | Acrylates/vinyl isodecanoate crosspolymer |
| | Isopropyl alcohol, I. myristate | | Alkyldimethylamine oxide |
| 45 | Isostearyl stearyl stearate | | C10 polycarbamyl polyglycol ester |
| | Laureth-2 acetate | | Calcium alginate |
| | Methoxydiglycol | | Cocamidopropyl dimethylamine lactate |
| | Methoxyisopropanol | | Cocamine oxide |
| | Methyl alcohol | | Colloidal silica sols |
| 50 | Methyl propanediol | | Cyclodextrin |
| | Methylene chloride | | Disodium EDTA |
| | MEK | | Gellan gum |
| | MIBK | | |

- Glyceryl diisostearate, G. stearate SE
 Glyceryl mono-di-tri-caprylate
 Hydrogenated coco-glycerides
 Hydrogenated C12-18 triglycerides
 5 Hydrogenated tallow glycerides
 Hydrolyzed oat flour
 Hydroxyoctacosanyl hydroxystearate
 Karaya (*Sterculia urens*) gum
 Laureth-3
 10 Maltitol
 Methylated cyclodextrin
 Oleamide
 PEG-40 stearate
 PEG-40/dodecyl glycol copolymer
 15 Perfluoropolymethylisopropyl ether
 Polyethylene paste
 PPG-5 lanolin wax
 PPG-7-buteth-10
 PPG-10 cetyl ether phosphate
 20 Propylene carbonate, P. glycol alginate
 PVM/MA decadiene crosspolymer
 Sodium acrylates/vinyl isodecanoate
 crosspolymer
 Sodium carbomer
 25 Sorbitan laurate
 Stearic hydrazide
 2,2',4,4'-Tetrahydroxybenzophenone
 Tricaprin
 Tricaprylin
 30 Trilaurin
 Trimyristin
 Tripalmitin
 Tristearin
 35 **Stimulant**
 Capsicum frutescens extract
 Eleuthero ginseng (*Acanthopanax senticosus*)
 extract
 Guarana (*Paullinia cupana*) extract
 40 Lactococcus hydrolysate
 Methylsilanol elastinate
 Methylsilanol hydroxyproline aspartate
 TEA-hydroiodide
 Tocopheryl nicotinate
 45 Urocanic acid
 Yeast (*Saccharomyces cerevisiae*) extrate (Faex)
 Zedoary (*Curcuma zedoaria*) oil
 Zinc DNA
 50 **Sunscreen**
 Basil (*Basilicum santum*) oil extract
 Basil (*Ocimum basilicum*) extract
 Benzophenone-3 -4
 3-Benzylidene camphor
 Borojoa sorbilis extract
 C12-15 alkyl benzoate
 Coffee (*Coffea arabica*) bean extract
 Ethyl salicylate
 Glyceryl PABA
 Homosalate
 Hydroquinone-beta-D-glucopyranoside
 Isoamyl p-methoxycinnamate
 Isopropylbenzyl salicylate
 Job's tears (*Coix lacryma-jobi*) extract
 Menthyl anthranilate
 Octyl dimethyl PABA, O. methoxycinnamate
 Octyl salicylate, O. triazone
 Oryzanol
 Pansy (*Viola tricolor*) extract
 PEG-25 PABA
 Phenylbenzimidazole sulfonic acid
 Rice (*Oryza sativa*) bran oil
 TEA-salicylate
 Titanium dioxide
Sunscreen UVB
 Benzophenone-5
 Eclipta alba extract
 PEG-25 PABA
 Steareth-100
 Tridecyl salicylate
Superfating agent
 Linoleamide DEA
 PEG-20 almond glycerides
 PEG-60 lanolin
 PEG-75 lanolin
Surfactant
 Alkyl dimethyl betaine
 Alkyldimethylamine oxide
 Ammonium cocoyl sarcosinate
 Ammonium C12-15 alkyl sulfate
 Ammonium dimethicone copolyol sulfate
 Ammonium laureth-5 sulfate
 Ammonium laureth-12 sulfate
 Ammonium laureth sulfate
 Ammonium lauroyl sarcosinate
 Ammonium lauryl sulfate, A.I. sulfosuccinate
 Ammonium myreth sulfate
 Ammonium nonoxynol 4 sulfate
 Azelamide MEA
 C20-40 alcohol ethoxylate
 C30-50 alcohol ethoxylate
 C40-60 alcohol ethoxylate
 Calcium dodecylbenzene sulfonate

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| | Calcium laurate | Disodium oleth-3 sulfosuccinate |
| | Ceteareth-2 phosphate | Disodium ricinoleamido MEA-sulfosuccinate |
| | Ceteareth-5 phosphate | Disodium tallamido MEA-sulfosuccinate |
| | Ceteareth-10 phosphate | Disteareth-2 lauroyl glutamate |
| 5 | Cetoleth-25 | Disteareth-5 lauroyl glutamate |
| | Cetyl betaine, C. phosphate | Ethoxylated fatty alcohol |
| | Cocamide MEA ethoxylate | Ethoxylated glycerol sorbitan saturated fatty acid ester |
| | Cocamidopropyl betaine, potassium salt | Ethoxylated glycerol sorbitan unsaturated fatty acid ester |
| | Cocamidopropyl betaine ammonium salt | Glycereth-25 PCA isostearate |
| 10 | Cocamidopropyl hydroxy sultaine | Glycereth-26 phosphate |
| | Cocamidopropyl hydroxy sultaine, ammonium salt | glyceryl hydroxystearate |
| | Cocamidopropyl hydroxy sultaine, potassium salt | Hydrogenated tallowoyl glutamic acid |
| | Cocamidopropylamine oxide | Isopropyl hydroxybutyramide dimethicone |
| 15 | Coceth-7 carboxylic acid | copolyol |
| | Coco-glucoside | Lauramidopropyl betain |
| | Cocoamphodiacetate lauryl-laureth sulfate | Laureth-1, -2, -3, -4, -7, -12, -16 |
| | Cocoamphodiacetate lauryl sulfate | Laureth-3 carboxylic acid, L. phosphate |
| | Cocoamphodiacetate trideceth sulfate | Laureth-5 carboxylic acid |
| 20 | Coco phosphatidyl PG-dimonium chloride | Laureth-11 carboxylic acid |
| | N-Cocoyl-(3-amidopropyl)-N,N-dimethyl-N-ethyl ammonium ethyl sulfate | Lauroyl sarcosine |
| | Cocoyl glutamic acid | Lauryl dimethylamine cyclocarboxypropylolate |
| | Cocoyl hydrolyzed soy protein | Laryl hydroxyethyl imidazoline |
| 25 | Cocoyl hydroxyethyl imidazoline | Linoleamide DEA |
| | C11-15 pareth-9, -12, -20, -30, -40 | Magnesium laureth-8 sulfate |
| | C12-13 pareth sulfate | Meroxapol 105, 171, 172 |
| | C12-13 pareth-5 carboxylic acid | MEA-lauryl sulfate |
| | C12-15 pareth-12 | Mixed isopropanolamines myristate |
| 30 | C14-15 pareth-8 carboxylic acid | Myreth-7 |
| | DEA-oleth-5-phosphate | Myristoyl sarcosine |
| | DEA-oleth-20-phosphate | Myristyl alcohol |
| | Deceth-3, -6, -8 | Nonoxynol-7, -9, -13, -15 |
| | Decyltetradeceth-25 | Nonoxynol-10 carboxylic acid |
| 35 | Diceteareth-10 phosphoric acid | Octoxynol-10, -12 |
| | Dimethicone copolyol | Octyldodeceth-10, -16 |
| | Dimethicone copolyol almondate, D.c. isostearate | Oleoyl sarcosine |
| | Dimethicone copolyol laurate, D.c. olivate | Oleth-2 phosphate |
| 40 | Dimethicone copolyol phthalate | Oleth-5 phosphate |
| | Dimethicone copolyolamine | Oleyl betaine |
| | Dimethicone propyl PG-betaine | Oleyl hydroxyethyl imidazoline |
| | Diocetyldodeceth-2 lauroyl glutamate | Palmitamine oxide |
| | Diocetyldodeceth-5 lauroyl glutamate | Palmityl betaine |
| 45 | Diocetyldodecyl lauroyl glutamate | PCA ethyl cocoyl arginate |
| | Disodium capryloamphodiacetate | PEG-7 hydrogenated castor oil |
| | Disodium cocoamphodiacetate | PEG-8 caprylic/capric glycerides |
| | Disodium hydrogenated tallow glutamate | PEG-8 laurate |
| | Disodium laneth-5 sulfosuccinate | PEG-8 stearate |
| 50 | Disodium lauramido MEA-sulfosuccinate | PEG-15 glyceryl stearate |
| | Disodium laureth sulfosuccinate | PEG-25 glyceryl isostearate |
| | Disodium oleamido MIPA-sulfosuccinate | PEG-27 lanolin |
| | Disodium oleamido PEG-2 sulfosuccinate | PEG-30 lanolin |
| | | PEG-40 castor oil |

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| | PEG-40 glyceryl stearate | Sodium laureth-11 carboxylate |
| | PEG-40 jojoba oil, P. lanolin | Sodium laureth-13-carboxylate |
| | PEG-60 glyceryl isostearate, P.g. stearate | Sodium laureth sulfate |
| | PEG-80 jojoba oil, P. sorbitan laurate | Sodium lauroamphoacetate |
| 5 | PEG-120 jojoba oil | Sodium lauroyl glutamate |
| | Pentasodium triphosphate | Sodium lauroyl hydrolyzed collagen |
| | Poloxamer 101, 122 | Sodium lauroyl sarcosinate, S.l. taurate |
| | Polyglyceryl-2 dioleate | Sodium magnesium laureth sulfate |
| | Polysiloxane-polyether copolymer | Sodium methyl cocoyl taurate |
| 10 | Potassium cocoyl glycinate | Sodium methyl oleoyl taurate |
| | Potassium cocoyl hydrolyzed collagen | Sodium myristoyl glutamate |
| | Potassium C9-15 phosphate ester | Sodium myristoyl hydrolyzed collagen |
| | Potassium lauroyl hydrolyzed collagen | Sodium myristoyl sarcosinate |
| | Potassium lauryl sulfate | Sodium myristyl sulfate |
| 15 | Potassium myristoyl hydrolyzed collagen | Sodium nonoxynol-6 phosphate |
| | Potassium oleoyl hydrolyzed collagen | Sodium octoxynol-2 ethane sulfonate |
| | Potassium palmitate | Sodium octyl sulfate |
| | Potassium undecylenoyl hydrolyzed collagen | Sodium oleoyl hydrolyzed collagen |
| | PPG-2-isodeceth-4, -6, -9, -12 | Sodium stearyl hydrolyzed collagen |
| 20 | PPG-6 C12-18 parath-11 | Sodium trideceth sulfate |
| | Protein hydrolysates | Sodium undecylenoyl hydrolyzed collagen |
| | Quaternium-80 | Sodium/TEA-lauroyl hydrolyzed collagen |
| | Quillaja saponaria extract | Sodium/TEA-lauroyl hydrolyzed keratin |
| | Raffinose laurate, R. myristate, R. oleate | Sorbitan isostearate |
| 25 | Raffinose palmitate, R. stearate | Stearoyl sarcosine |
| | Ricinoleamidopropyl betain | Sulfated castor oil |
| | Silicone quaternium-1, -8, -9 | TEA-cocoyl glutamate |
| | Sodium alpha olefin sulfonate | TEA-cocoyl hydrolyzed collagen |
| | Sodium cocoamphoacetate | TEA-cocoyl hydrolyzed soy protein |
| 30 | Sodium cocoyl hydrolyzed wheat protein | TEA-C12-15 alkyl sulfate |
| | Sodium cocoyl isethionate | TEA-hydrogenated tallow glutamate |
| | Sodium C12-13 sulfate | TEA-lauroyl glutamate |
| | Sodium C12-14 parath-2 sulfate | TEA-lauroyl keratin amino acids |
| | Sodium C12-15 parath-3 sulfonate | TEA-lauroyl sarcosinate |
| 35 | Sodium C12-15 parath-7 carboxylate | TEA-lauryl sulfate |
| | Sodium C12-15 parath-7 sulfonate | TEA-myristoyl hydrolyzed collagen |
| | Sodium C12-15 parath-8 carboxylate | Tocophereth-5 -10 -18 -20 -30 -50 -70 |
| | Sodium C12-15 parath-15 sulfonate | Trideceth-7 carboxylic acid |
| | Sodium C12-18 alkyl sulfate | Trideceth-9 |
| 40 | Sodium C13-17 alkane sulfonate | Trideceth-19-carboxylic acid |
| | Sodium C14-16 olefin sulfonate | Tridecyl ethoxylate |
| | Sodium cetearyl sulfate | Triethanolamine C10-14 sulfate |
| | Sodium cetyl oleyl sulfate | Trilauryl phosphate |
| | Sodium coco-tallow sulfate | Wheat germamidopropyl betaine |
| 45 | Sodium cocoyl glutamate | Yucca vera extract |
| | Sodium cocoyl hydrolyzed collagen | |
| | Sodium cocoyl hydrolyzed soy protein | |
| | Sodium cocoyl sarcosinate | |
| | Sodium dimethicone copolyol acetyl | |
| 50 | methyltaurate | |
| | Sodium hydrogenated tallow glutamate | |
| | Sodium isodecyl sulfate | |
| | Sodium laureth-5 carboxylate | |

Suspending agent

- Acrylates/ceteth-20 methacrylates copolymer
 Acrylates/steareth-20 methacrylate copolymer
 Algin
 Bentonite
 C10 polycarbamyl polyglycol ester
 Calcium alginate

| | | |
|----|--|--|
| | Carbomer, C. 934 | _____ /C10-C30 alkyl acrylate crosspolymer |
| | Carrageenan (Chondrus crispus) | _____ /ceteth-20 itaconate copolymer |
| | Cellulose gum | _____ /ceteth-20 methacrylates copolymer |
| | Cetyl hydroxyethylcellulose | _____ /steareth-20 itaconate copolymer |
| 5 | Dihydrogenated tallow phthalic acid amide | _____ /steareth-20 methacrylate copolymer |
| | Distearyl phthalic acid amide | _____ /steareth-50 acrylate copolymer |
| | Guar (Cyanopsis tetragonoloba) gum | _____ /vinyl isodecanoate crosspolymer |
| | Hectorite | _____ acid/acrylonitrogens copolymer |
| | Hydroxypropylcellulose | _____ |
| 10 | Isobutylene/MA copolymer | _____ /magnesium hydroxide stearate |
| | Magnesium aluminum silicate | _____ acrylates/acrylonitrogens copolymer |
| | Methylcellulose | _____ alginate |
| | Pentasodium triphosphate | _____ alcohol |
| | Polyethylene, P. micronized | _____ acid |
| 15 | Propylene glycol alginate | _____ alcohol, B. behenate |
| | Quaternium-18 bentonite | _____ nite |
| | Quaternium-18 hectorite | _____ olycarbaryl polyglycol ester |
| | Sodium magnesium silicate | _____ 5 alcohols |
| | Sodium polynaphthalenesulfonate | _____ 6 alcohols |
| 20 | Stearalkonium bentonite, S. hectorite | _____ 6 acid |
| | Steareth-10 allyl ether/acrylates copolymer | Calcium alginate |
| | _____ (Astragalus gummifer) gum | Calcium carrageenan |
| | _____ ribehenin | Caprylic alcohol |
| | _____ rihydroxystearin | Carbomer |
| 25 | _____ omethamine magnesium aluminum silicate | Carboxymethyl hydroxyethylcellulose |
| | _____ anthan gum | Carrageenan (Chondrus crispus) |
| | Sweetener | Cellulose, C. gum |
| | _____ saccharin | Cetearyl alcohol, C. behenate |
| 30 | _____ acid | Cetearyl octanoate, C. stearate |
| | _____ acid | Cetostearyl stearate |
| | _____, ammoniated | Cetyl alcohol |
| | _____ corn starch | Cetyl hydroxyethylcellulose |
| 35 | _____ | Cetyl myristate, C. palmitate |
| | _____ | Cocamide |
| | _____ | Cocamide MEA, C. MIPA |
| | _____ | Cocamidopropylamine oxide |
| | _____ | Coco-betaine |
| | _____ saccharin | Coco-rapeseedate |
| 40 | _____ | Coco/oleamidopropyl betaine |
| | _____ | Cocoyl amido hydroxy sulfo betaine |
| | _____ | Cocoyl monoethanolamide ethoxylate |
| | _____ | Colloidal silica sols |
| | _____ accelerator | DEA-hydrolyzed lecithin |
| | _____ tyrosine | DEA-linoleate |
| 45 | Carrot (Daucus carota) extract | DEA-oleth-3 phosphate |
| | _____ aceryl tyrosinate methylsilanol | DEA oleth-10 phosphate |
| | _____ droxyacetone | Decyl alcohol |
| | _____ maly tyrosinate | Dextran |
| | _____ alba extract in white emulsion | Dextrin |
| 50 | _____ tyrosinate | Dilaureth-10 phosphate |
| | _____ ckener | Dioleth-8 phosphate |
| | _____ -VA crosspolmer | DMHF |
| | | Ethoxylated fatty alcohol |

| | | |
|----|---|---|
| | Gellan gum | |
| | Glyceryl behenate, G. stearate | |
| | Glyceryl polymethacrylate | |
| | Guar (Cyanopsis tetragonoloba) gum | |
| 5 | Guar hydroxypropyltrimonium chloride | |
| | Hectorite | |
| | Hexyl alcohol | |
| | Hydrated silica | |
| | Hydrogenated rapeseed oil | |
| 10 | Hydrogenated starch hydrolysate | |
| | Hydrogenated talloweth-60 myristyl glycol | |
| | Hydrolyzed oat flour | |
| | Hydrolyzed transgenic collagen | |
| | Hydroxyethylcellulose | |
| 15 | | |
| | Hydroxypropyl chitosan | PEG-6 beeswax |
| | Hydroxypropyl guar | PEG-7 hydrogenated castor oil |
| | Hydroxypropyl methylcellulose | PEG-8 |
| | Hydroxypropylcellulose | PEG-8 dioleate, P. distearate |
| 20 | Isoceteth-10 | PEG-8 stearate |
| | Isostearamide DEA | PEG-9M |
| | Isostearamidopropylamine oxide | PEG-12 beeswax |
| | Isostearoamphopropionate | PEG-18 glyceryl oleate/cocoate |
| | Jjoba wax | PEG-23M |
| 25 | Karaya (Stericulia urens) gum | PEG-28 glyceryl tallowate |
| | L _____ DEA, L. MEA, L. MIPA | PEG-40 jjoba oil |
| | L _____ midopropyl betaine | PEG-45M |
| | Laureth-10 | PEG-50 tallow amide |
| | L _____-linoleic DEA | PEG-55 propylene glycol oleate |
| 30 | L _____-linoleoyl diethanolamide | PEG-75 stearate |
| | L _____-myristoyl diethanolamide | PEG-90M |
| | L _____ alcohol, L. betaine | PEG-100 stearate |
| | L _____ amide DEA, L. MEA | PEG-120 methyl glucose dioleate |
| | L _____ eic acid | PEG-150 distearate |
| 35 | L _____ mic acid | PEG-150 pentaerythrityl tetrastearate |
| | L _____ bean (Ceratonlia siliqua) gum | PEG-160M |
| | Magnesium aluminum silicate | PEG-200 glyceryl stearate |
| | MDM hydantoin | PEG-200 glyceryl tallowate |
| | Methylcellulose | Pentaerythrityl tetrabenate |
| 40 | Montmorillonite | Pentaerythrityl tetrastearate |
| | Myristamide DEA, M. MEA | Poloxamer 105, 124, 185, 237, 238, 338, 407 |
| | Myristamine oxide | Polyacrylic acid |
| | Myristyl alcohol | Polysorbate 20 |
| | Octacosanyl stearate | Potassium alginate, P. chloride |
| 45 | Oleamide, O. DEA, O. MEA | Potassium oleate, P. stearate |
| | Palmitamide MEA | PPG-5-ceteth-10 phosphate |
| | Pectin | Propylene glycol stearate |
| | PEG-2 laurate | PVM/MA decadiene crosspolymer |
| | PEG-3 distearate, P. lauramide | PVP |
| 50 | PEG-3 lauramine oxide | Quaternium-18 bentonite |
| | PEG-4 diisostearate, P. oleamide | Quaternium-18 hectorite |
| | PEG-5M | Rapeseed oil, ethoxylated high erucic acid |

- Ricinoleamide MEA
 Sesamide DEA
 Sodium acrylates/vinyl isodecanoate crosspolymer
 Sodium carbomer, S. carrageenan
 5 Sodium ceteth-13-carboxylate
 Sodium chloride
 Sodium magnesium silicate, S. stearate
 Sorbitan sesquiosostearate, S. tristearate
 Soyamide DEA
 10 Soyamidopropyl betaine
 Starch polyacrylonitrile copolymer-potassium salt
 Starch polyacrylonitrile copolymer-sodium salt
 Stearalkonium bentonite, S. hectorite
 Stearamide
 15 Stearamide DEA, S. MEA, S. MEA-stearate
 Stearamidopropyl dimethylamine lactate
 Stearamine oxide
 Steareth-10 allyl ether/acrylates copolymer
 Stearic acid
 20 Stearyl alcohol
 Synthetic beeswax
 Tallowamide MEA
 TEA-acrylates/acrylonitrogens copolymer
 Tragacanth (*Astragalus gummifer*) gum
 25 Tribehenin
 Trihydroxystearin
 Tromethamine magnesium aluminum silicate
 Wheat germamide DEA
 Wheat germamidopropyl betain
 30 Xanthan gum

Thixotrope

- Bentonite
 Hectorite
 35 Sodium magnesium silicate
 Stearalkonium bentonite

Toner

- Althea officinalis extract
 40 Clover (*Trifolium pratense*) extract
 Dog rose (*Rosa canina*) hips extract
 Ginseng (*Panax ginseng*) extract
 Horsetail extract
 Lemon bioflavonoids extract
 45 Meadowsweet (*Spiraea ulmaria*) extract
 Nettle (*Urtica dioica*) extract
 Rose (*Rosa multiflora*) extract
 Rosemary (*Rosmarinus officinalis*) extract

UVA absorber

- 50 Benzophenone-1, -2, -3, -4, -6, -8, -9, -11, -12
 Butyl methoxydibenzoylmethane
 Corallina officinalis

Isopropyl dibenzoylmethane
 Menthyl anthranilate
 2,2',4,4'-Tetrahydroxybenzophenone
 Titanium dioxide
 Zinc oxide

UVB absorber

Argania spinosa oil
 Benzophenone-1 -2 -3 -4 -6 -9 -11
 Corallina officinalis
 DEA-methoxycinnamate
 Drometrizole
 Ethyl dihydroxypropyl PABA
 Etocrylene
 homosalate
 Isoamyl p-methoxycinnamate
 Isopropyl methoxycinnamate
 Isopropylbenzyl salicylate
 4-Methylbenzylidene camphor
 Octocrylene
 Octrizole
 Octyl dimethyl PABA
 Octyl methoxycinnamate
 Octyl salicylate, O. triazne
 PABA
 PEG-25 PABA
 Phenylbenzimidazole sulfonic acid
 Shea butter, ethoxylated
 TEA-salicylate
 Titanium dioxide
 TriPABA panthenol
 Zinc oxide

Vegetable oil

Apricot (*Prunus armeniaca*) kernel oil
 Avocado (*Persea gratissima*) oil
 Baobab oil
 Calendula officinalis oil
 Chaulmoogra (*Taraktogenos kurzii*) oil
 Coconut (*Cocos nucifera*) oil
 Corn (*Zea mays*) oil
 Cottonseed (*Gossypium*) oil
 Gold of pleasure oil
 Grape (*Vitis vinifera*) seed oil
 Hazel (*Corylus avellana*) nut oil
 Hybrid sunflower (*Helianthus annuus*) oil
 Hydrogenated coconut oil
 Hydrogenated cottonseed oil
 Hydrogenated vegetable oil
 Jojoba (*Buxus chinensis*) oil
 Kukui (*Aleurites molaccana*) nut oil
 Macadamia *ternifolia* nut oil
 Meadowfoam (*Limnanthes alba*) seed oil

- Mexican poppy oil
 Palm (*Elaeis guineensis*) kernel oil
 Partially hydrogenated soybean oil
 Peach (*Prunus persica*) kernel oil
 5 Peanut (*Arachis hypogaea*) oil
 Pecan (*Carya illinoensis*) oil
 Pumpkin (*Cucurbita pepo*) seed oil
 Quinoa (*Chenopodium quinoa*) oil
 Rapeseed (*Brassica capestris*) oil
 10 Rice (*Oryza sativa*) bran oil
 Safflower (*Carthamus tinctorius*) oil
 Seabuckthorn oil
 Sesame (*Sesamum indicum*) oil
 Sisymbrium irio oil
 15 Soybean (*Glycine soja*) oil
 Sunflower (*Helianthus annuus*) seed oil
 Walnut (*Juglans regia*) oil
 Wheat (*Triticum vulgare*) germ oil
 Wild borage oil
 20 Vitamin
 Aesculus chinensis extract
 Ascorbic acid
 Ascorbic acid polypeptide
 25 Ascorbyl palmitate
 Biotin
 Calcium pantothenate
 Cholecalciferol
 Cyanocobalamin
 30 Eclipta alba extract
 Emblica officinalis extract
 Equisetum arvense extract
 Ergocalciferol
 Esculin
 35 Ethyl linoleate
 Folic acid
 Laminaria japonica extract
 Marsilea minuta extract
 Melaleuca bracteata extract
 40 Menadione
 Nasturtium sinensis extract
 Nelumbium speciosum extract
 Niacin
 Niacinamide, N. ascorbate
 45 Nicotinamide
 Nicotinic acid
 Ocimum basilicum extract
 Panthenyl triacetate
 Pantothenic acid
 50 Phytonadione
 Pyridoxine HCl
 Retinol
 Retinyl acetate, R. palmitate

Retinyl palmitate polypeptide
 Retinyl propionate
 Riboflavin tetraacetate
 Sodium ascorbate
 Thiamine HCL
 Tocopherol
 Tocopheryl acetate, T. succinate

Wax

Bayberry (*Myrica cerifera*) wax
 Behenoxy dimethicone
 C16-18 alkyl methicone
 Candelilla (*Euphorbia cerifera*) wax
 Carnauba (*Copernicia cerifera*) wax
 Ceresin
 Cetyl dimethicone, C. isooctanoate
 Dialkyldimethylpolysiloxane
 Dimethiconol hydroxystearate
 Dimethiconol stearate
 Hydrogenated castor oil
 Hydrogenated cottonseed oil
 Hydrogenated jojoba oil, H.j. wax
 Hydrogenated palm kernel oil
 Hydrogenated rapeseed oil
 Hydrogenated rice bran wax
 hydrogenated vegetable oil
 Isooctadecyl isononanoate
 Japan (*Rhus succedanea*) wax
 Jojoba esters
 Montan (Montan cera) wax
 Ouricury wax
 Ozokerite
 Polyglyceryl-3 beeswax
 Spermaceti
 Stearoxymethicone/dimethicone copolymer
 Stearoxytrimethylsilane
 Synthetic candelilla wax
 Synthetic carnauba

Wetting agent

Benzalkonium chloride
 Benzethonium chloride
 Cetalkonium chloride
 Cetareth-20
 Ceteth-20
 Cetyl pyridinium chloride
 Cocoamphodipropionic acid
 Decaglycerol monodioleate
 Deceth-9
 Dihydroabietyl methacrylate
 Dimethicone copolyol methyl ether
 Dimethicone copolyol phthalate
 Dioctyl sodium sulfosuccinate

- Ethyl hydroxymethyl oleyl oxazoline
- Hydroxylated milk glycerides
- Isolaureth-6
- Lanolin acid
- 5 Lauryl pyrrolidone
- Lecithin
- Methyl hydrogenated rosinat
- Methyl rosinat
- Nonyl nonoxynol-5
- 10 Octoxynol-8, 70
- Oleth-15
- Oleth-20 phosphate
- PEG-9 castor oil
- PEG-15 castor oil
- 15 PEG-20 glyceryl stearate
- PEG-20 sorbitan triisostearate
- PEG-45 palm kernel glycerides
- PEG-60 almond glycerides, P.corn glycerides
- PEG-60 shea butter glycerides
- 20 PEG-70 mango glycerides
- PEG-75 shorea butter glycerides
- PEG-80 sorbitan laurate
- Poloxamer 123, 181, 182, 184, 235, 334
- Polyether trisiloxane
- 25 Polyglyceryl-3 oleate
- Polyglyceryl-6 dioleate
- Polyglyceryl-10 tetraoleate
- Polysorbate 60, 80
- PPG-2-isodeceth-4, -6, -9, -12
- 30 PPG-10 lanolin alcohol ether
- Propylene glycol
- Sodium butoxyethoxy acetate
- Sodium capryloamphohydroxypropylsulfonate
- Sodium decyl diphenyl ether sulfonate
- 35 Sodium dodecyldiphenyl ether sulfonate
- Sodium lauryl sulfate
- Sulfated castor oil
- Triisocetyl citrate
- Triisostearin PEG-6 esters
- 40 Yucca vera extract

Claims:

1. A cosmetic composition comprising:
a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component randomly bonded to at least one poly(acrylic acid) component said polymer network capable of aggregation in response to a change in temperature; and
a cosmetically active agent which imparts a preselected cosmetic effect, said carrier and said agent disposed within an aqueous-based medium.
2. A cosmetic composition for topical application, comprising:
a cosmetically acceptable carrier, comprising a reverse thermal viscosifying polymer network comprising at least one poloxamer component capable of aggregation in response to a change in temperature randomly bonded to at least one poly(acrylic acid) component; and
a cosmetically active agent selected to treat imperfections or disorders of the skin, said carrier and said agent disposed within an aqueous-based medium.
3. The cosmetic composition of claim 1, wherein the cosmetic composition is a shampoo and the cosmetically active agent comprises a cleansing surfactant.
4. The cosmetic composition of claim 1, wherein the cosmetic composition is a moisturizer and the cosmetically active agent comprises a moisturizer.
5. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunscreen and the cosmetically active agent comprises a UV-absorbing agent.
6. The cosmetic composition of claim 1, wherein the cosmetic composition is an acne cream and the cosmetically active agent comprises an antiacne agent.

7. The cosmetic composition of claim 1, wherein the cosmetic composition is a hair straightener and the cosmetic agent comprises a base for increasing the pH.

8. The cosmetic composition of claim 1, wherein the cosmetic composition is a sunless tanning lotion and the cosmetically active agent comprises skin tinting agent.

9. The cosmetic composition of claim 1, wherein the cosmetic composition is an antiperspirant and the cosmetically active agent comprises aluminum chlorhydrate.

10. The cosmetic composition of claim 1, wherein the cosmetic composition is a shaving cream and the cosmetically active agent comprises an emollient and a foaming surfactant.

11. The cosmetic composition of claim 1, wherein the cosmetic composition is a face cosmetic and the cosmetically active agent comprises a pigment.

12. The cosmetic composition of claim 1 or 2, wherein the cosmetic agent comprises a hydrophobic material, wherein the cosmetically acceptable carrier stabilizes the hydrophobic material in the aqueous medium.

13. The cosmetic composition of claim 2, wherein said cosmetic agent selected to treat imperfections or disorders of the skin is selected from the group consisting of acidulents, antiacne agents, anti-aging agents, anti-inflammatories, anti-irritants, antioxidants, depilatories, detergents, disinfectants, emollients, exfoliants, humectants, lubricants, moisturizers, skin conditioners, skin protectants, skin lightening agents, skin soothing agents, suncreening agents, and tanning accelerators and mixtures thereof.

14. The composition of claim 4, wherein said composition further comprises a cosmetic agent selected from the group consisting of humectants and emollients.

15. The composition of claim 1 or 2, further comprising one or more
5 additives selected from the group consisting of preservatives, abrasives, acidulents, antiacne agents, anti-aging agents, antibacterials, anticaking, anticaries agents, anticellulites, antidandruff, antifungal, anti-inflammatories, anti-irritants, antimicrobials, antioxidants, astringents, antiperspirants, antiseptics, antistatic agents, binders, buffers, additional carriers, chelators, cell stimulants, cleansing agents,
10 conditioners, deodorants, depilatories, detergents, dispersants, emollients, emulsifiers, enzymes, essential oils, exfoliants, fibers, film forming agents, fixatives, foaming agents, foam stabilizers, foam boosters, fungicides, gellants, glosser, hair conditioner, hair set resins, hair sheen agents, hair waving agents, humectants, lubricants, moisture barrier agents, moisturizers, ointment bases, opacifier, plasticizer, polish, polymers,
15 powders, propellant, protein, refatting agents, sequestrant, silicones, skin calming agents, skin cleansers, skin conditioners, skin healing, skin lightening agents, skin protectants, skin smoothing agents, skin softening agents, skin soothing agents, stabilizers, sunscreen agents, surfactants, suspending agents, tanning accelerators, thickeners, vitamins, waxes, wetting agents, liquefiers, colors, flavors and/or
20 fragrances.

16. The composition of claim 1, wherein the cosmetic composition takes a form selected from the group consisting of lotions, creams, sticks, roll-on formulations, mousses, sprays, aerosols, pad-applied formulations and masks.

25

17. The composition of claim 1, wherein the viscosification occurs at a temperature in the range of about 27-40°C.

18. The composition of claim 1, wherein the viscosification occurs at a
30 temperature in the range of about 30 to 37°C.

19. The composition of claim 1, wherein said composition is formulated as a product selected from the group consisting of baby products, baby shampoos, lotions, powders and creams; bath preparations, bath oils, tablets and salts, bubble baths, bath fragrances, bath capsules; eye makeup preparations, eyebrow pencil, eyeliner, eye shadow, eye lotion, eye makeup remover, mascara; fragrance preparations, colognes, toilet waters, powders and sachets; noncoloring hair preparations, hair conditioner, hair spray, hair straighteners, permanent waves, rinses, shampoos, tonics, dressings and other grooming aids; color cosmetics; hair coloring preparations, hair dye, hair tints, hair color sprays, hair lighteners and hair bleaches; makeup preparations, face powders, foundations, leg and body paints, lipstick; makeup bases, rouges and makeup fixatives; manicuring preparations, basecoats, undercoats, cuticle softeners, nail creams, nail extenders, nail polish and enamel, and remover, oral hygiene products, dentrifices, mouthwashes; personal cleanliness, bath soaps, detergents, deodorants, douches and feminine hygiene products; shaving preparations, aftershave lotion, beard softeners, men's talcum shaving cream, shaving soap, preshave lotions; skin care preparations, skin cleansing preparations, skin antiseptics, depilatories, face and neck cleansers, body and hand cleansers, foot powders; moisturizers, night preparations, paste masks, skin fresheners; and suntan preparations, suntan creams, gels and lotions, and indoor tanning preparations.

20

20. The cosmetic composition of claim 1 or 2, wherein the poloxamer component is present in an amount in the range of about 0.01 to 20 wt% and the poly(acrylic acid) component is present in the amount of about 0.01 to 20 wt%.

25

21. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamers.

30

22. The cosmetic composition of claim 1, wherein the polymer network comprises a plurality of poloxamer components randomly bonded to a poly(acrylic acid) backbone.

23. The cosmetic composition of claim 1, wherein the reversibly viscosifying polymer composition comprises a plurality of poly(acrylic acid) components randomly bonded to a poloxamer component.

5 24. The cosmetic composition of claim 1, wherein the aqueous-based medium is selected from the group consisting of water, salt solutions and water with water-miscible organic compound(s).

 25. The cosmetic compositions of claim 1, further comprising an additive
10 selected to increase transition temperature and increase viscosity of the reversible viscosifying polymer network.

 26. The cosmetic composition of claim 1, further comprising an additive
15 selected to increase transition temperature and decrease viscosity of the reversible viscosifying polymer network.

 27. The cosmetic composition of claim 1, further comprising an additive
selected to increase transition temperature without affecting viscosity of the reversible
viscosifying polymer network.

20

 28. The cosmetic composition of claim 1, further comprising an additive
selected to decrease transition temperature and increase viscosity of the reversible
viscosifying polymer network.

25 29. The cosmetic composition of claim 1, further comprising an additive
selected to decrease transition temperature and decrease viscosity of the reversible
viscosifying polymer network.

30. The cosmetic composition of claim 1, further comprising an additive selected to decrease transition temperature without affecting viscosity of the reversible viscosifying polymer network.

5 31. The cosmetic composition of claim 1, further comprising an additive selected to increase viscosity without affecting transition temperature of the reversibly viscosifying polymer network.

10 32. The cosmetic composition of claim 1, further comprising an additive selected to decrease viscosity without affecting transition temperature of the reversibly viscosifying polymer network.

15 33. The cosmetic composition of claim 1 or 2, characterized in that the gel remains translucent to light before and after response to the environmental stimulus.

34. The cosmetic composition of claim 1, wherein the poly(acrylic acid) is branched.

20 35. Method of making a cosmetic composition, comprising:
dissolving a poloxamer capable of aggregation in response to a change in temperature in acrylic acid monomer;
initiating polymerization of the monomer to form a poly(acrylic acid) randomly bonded to the poloxamer, so as to form a reversibly viscosifying polymer composition;
mixing the reversibly gelling polymer compositions with a cosmetic agent which
25 imparts a desired cosmetic effect to the composition.

36. The method of claim 36, wherein a polymerization initiator is selected to provide the polymer network having a selected temperature of viscosification.

30 37. The method of claim 36, wherein one or more poloxamers are added.

38. The cosmetic composition of claim 1, wherein the reversibly viscósifying polymer network is present in an amount in the range of 0.01 % - 10%.

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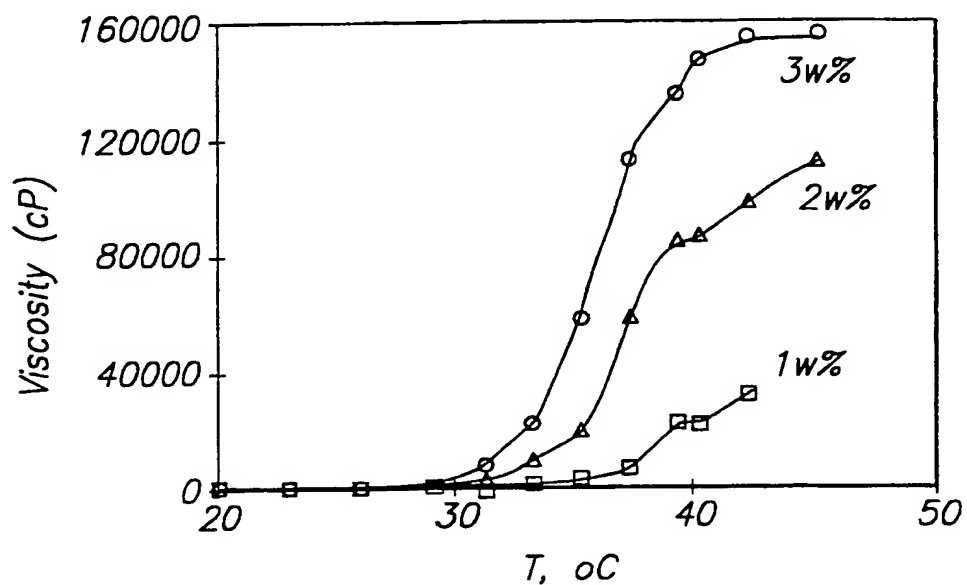


FIG. 1

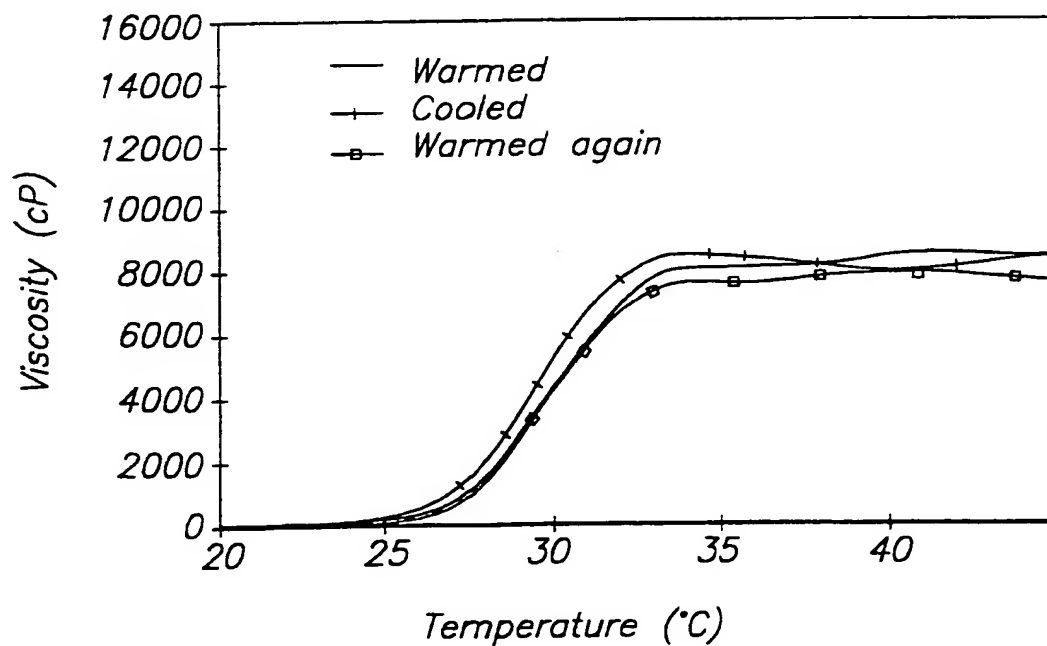
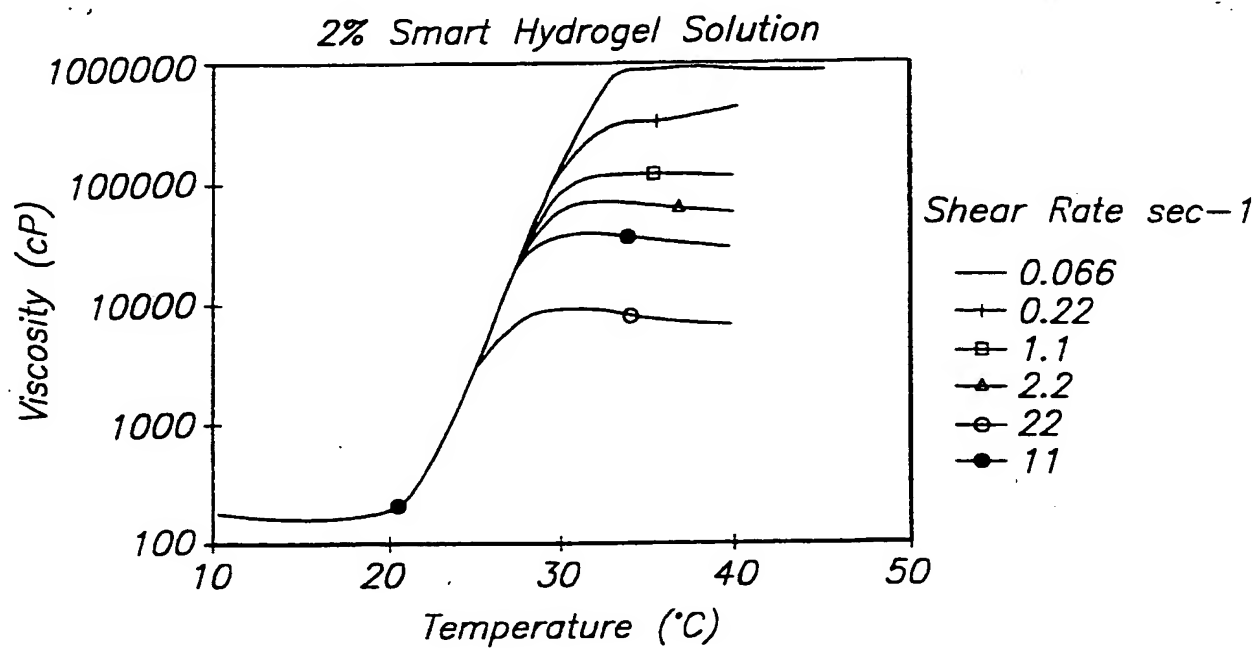
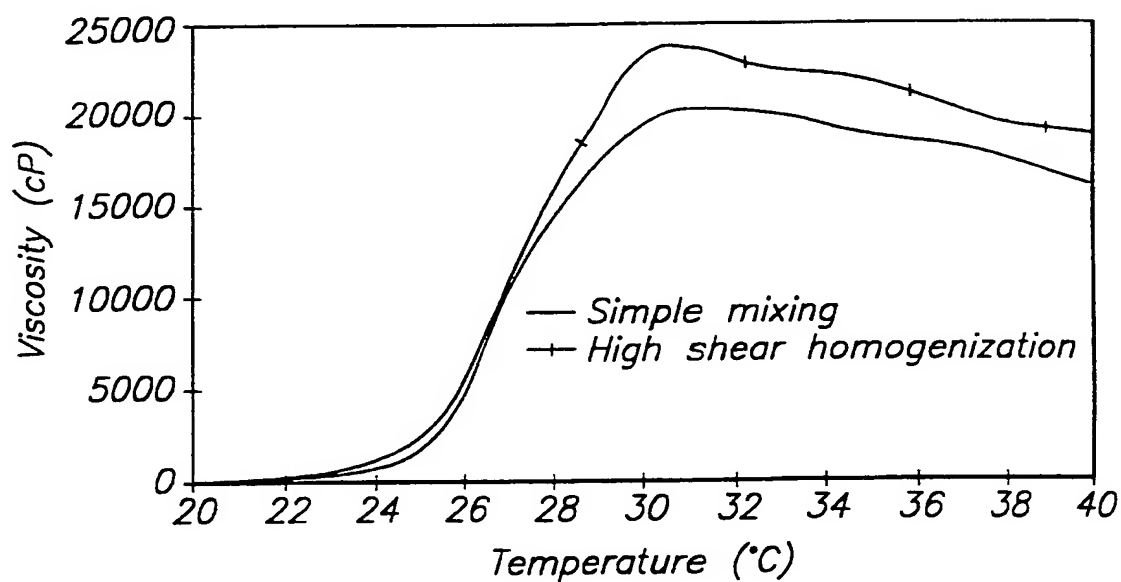


FIG. 2

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**FIG. 3****FIG. 4**

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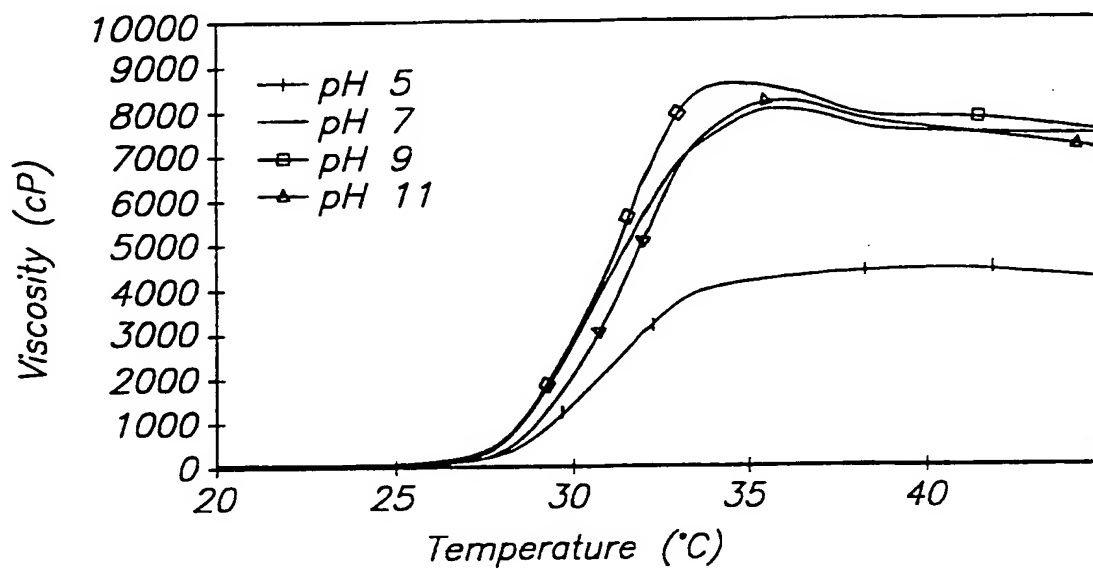


FIG. 5

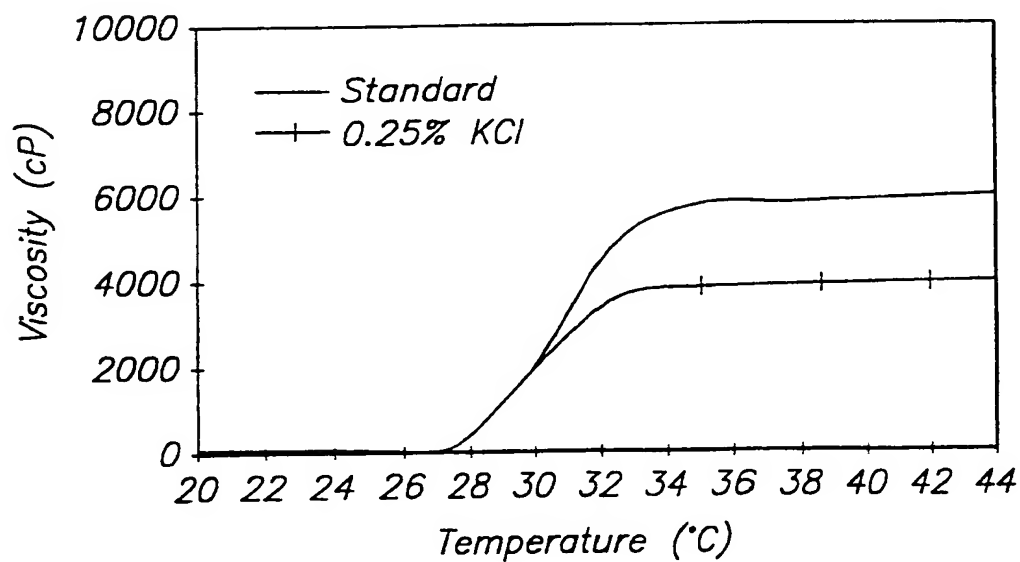


FIG. 6

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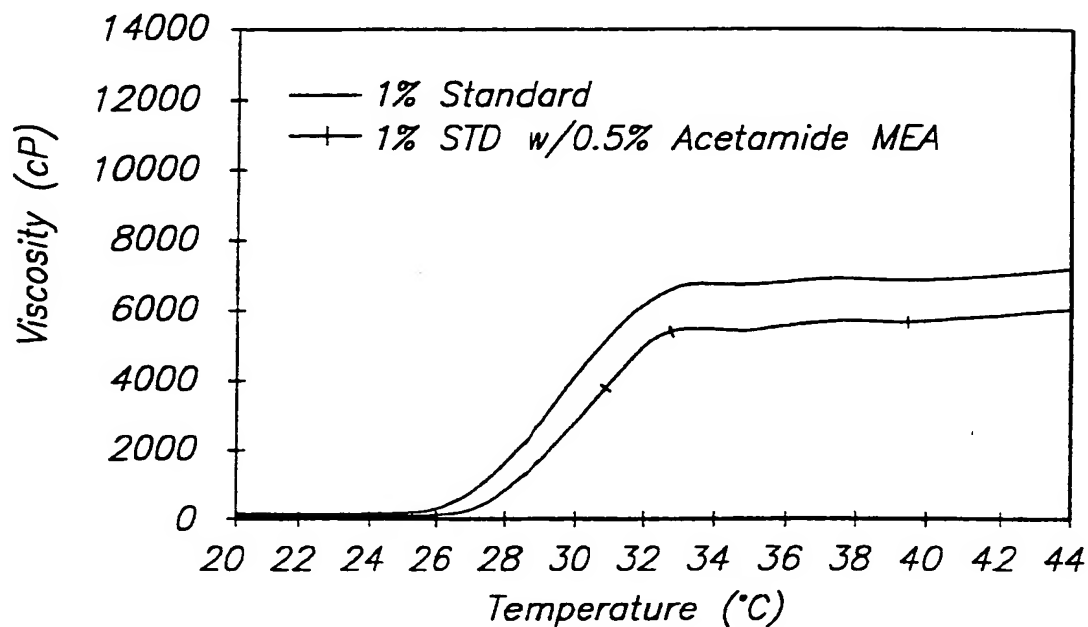


FIG. 7

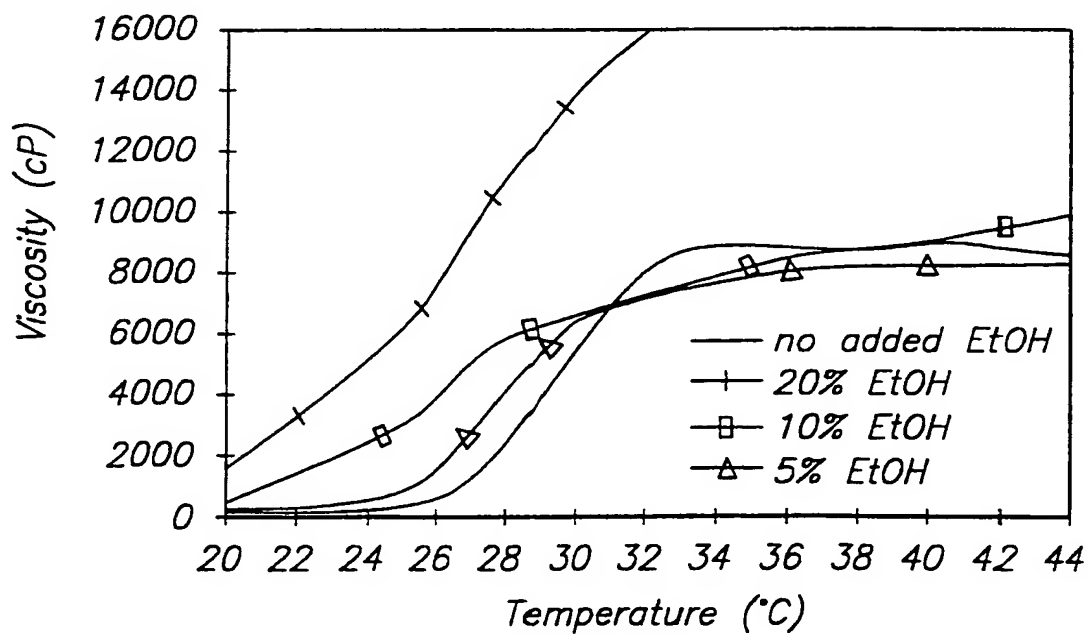
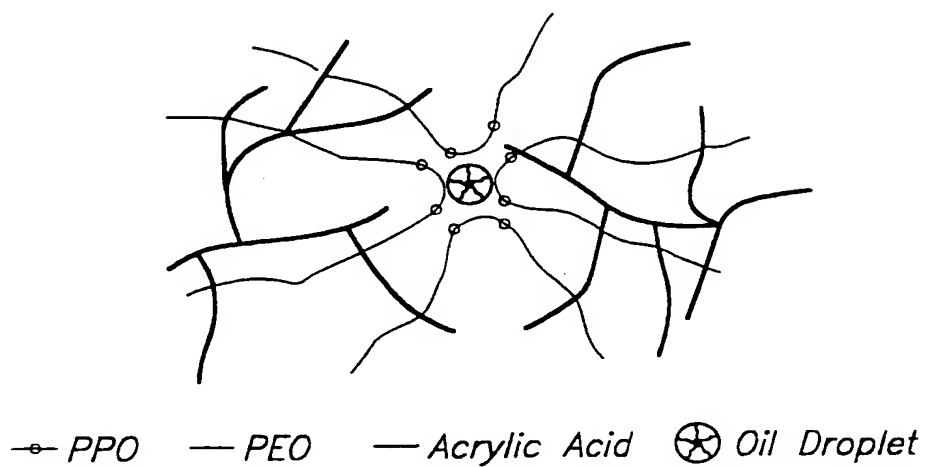
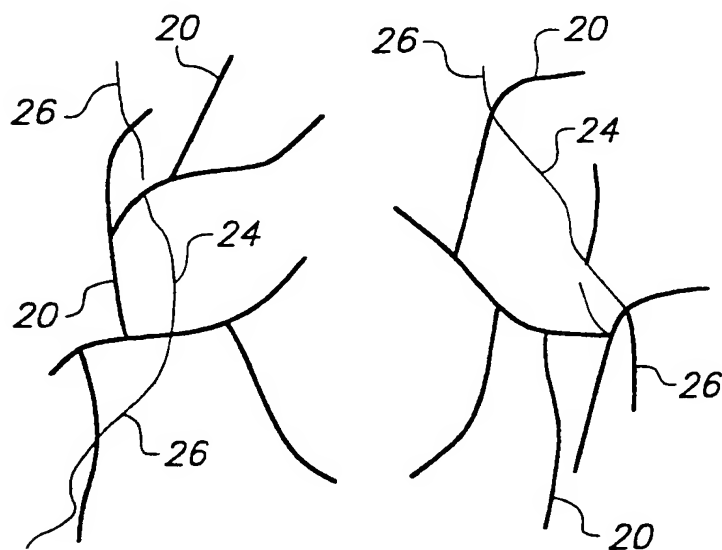
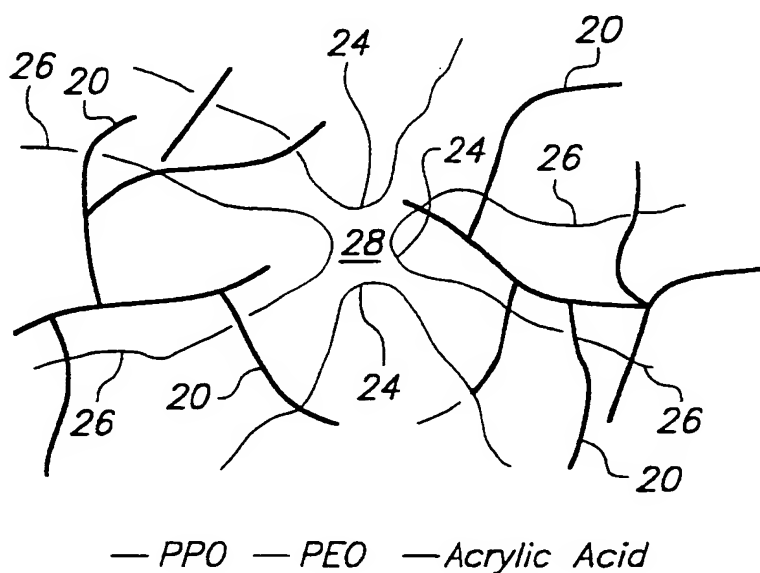
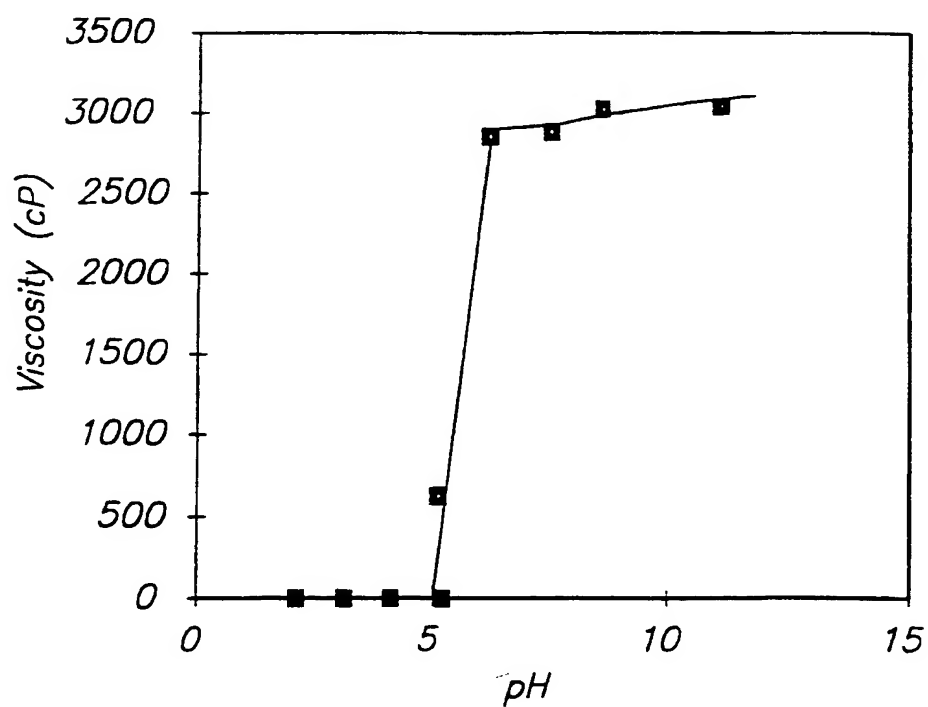


FIG. 8

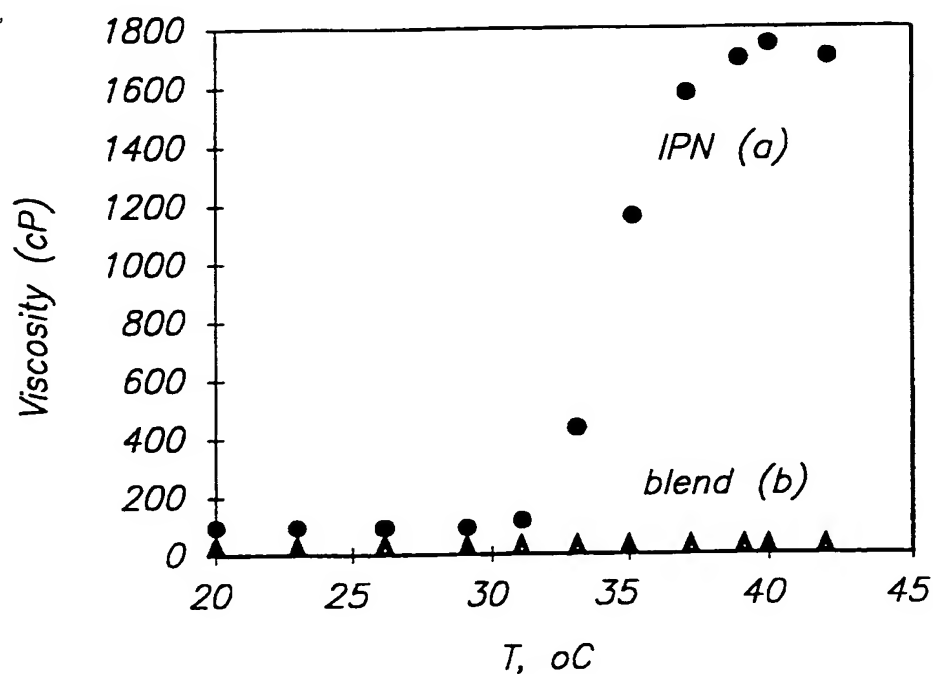
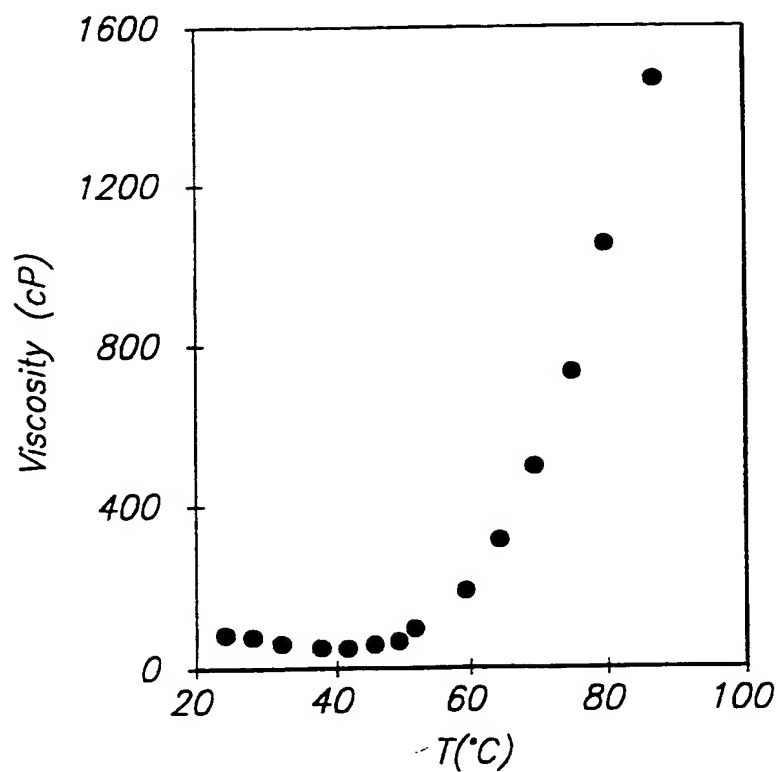
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**FIG. 9****FIG. 10A**

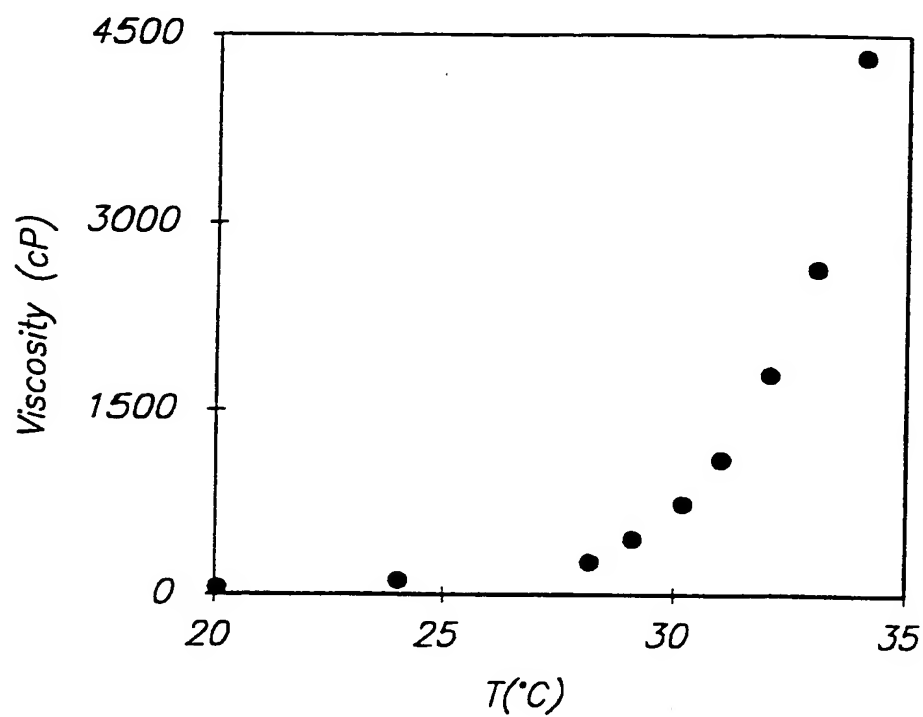
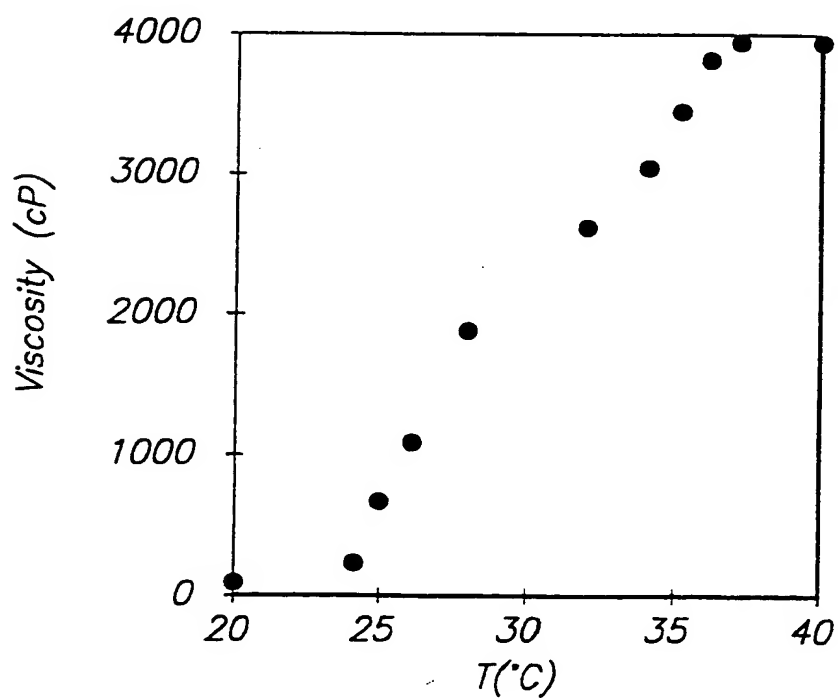
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**FIG. 10B****FIG. 11**

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**FIG. 12****FIG. 13**

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**FIG. 14****FIG. 15**

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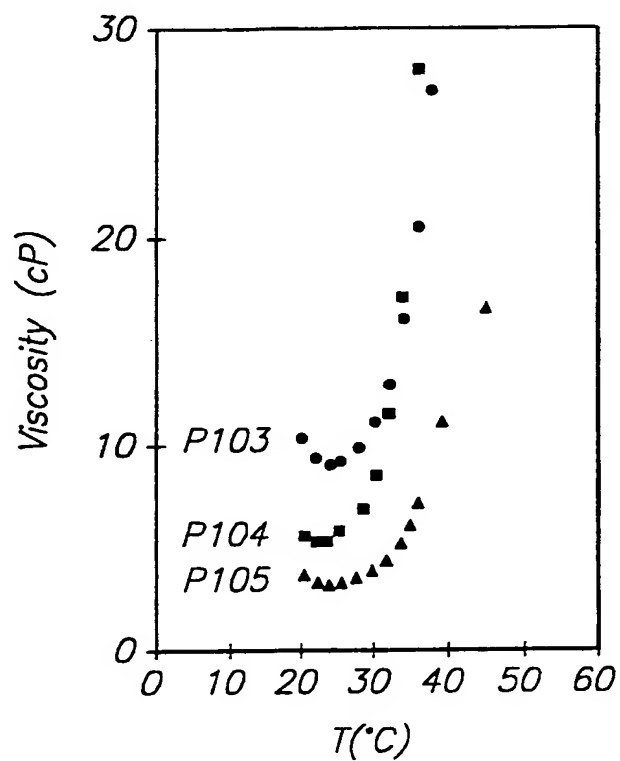


FIG. 16

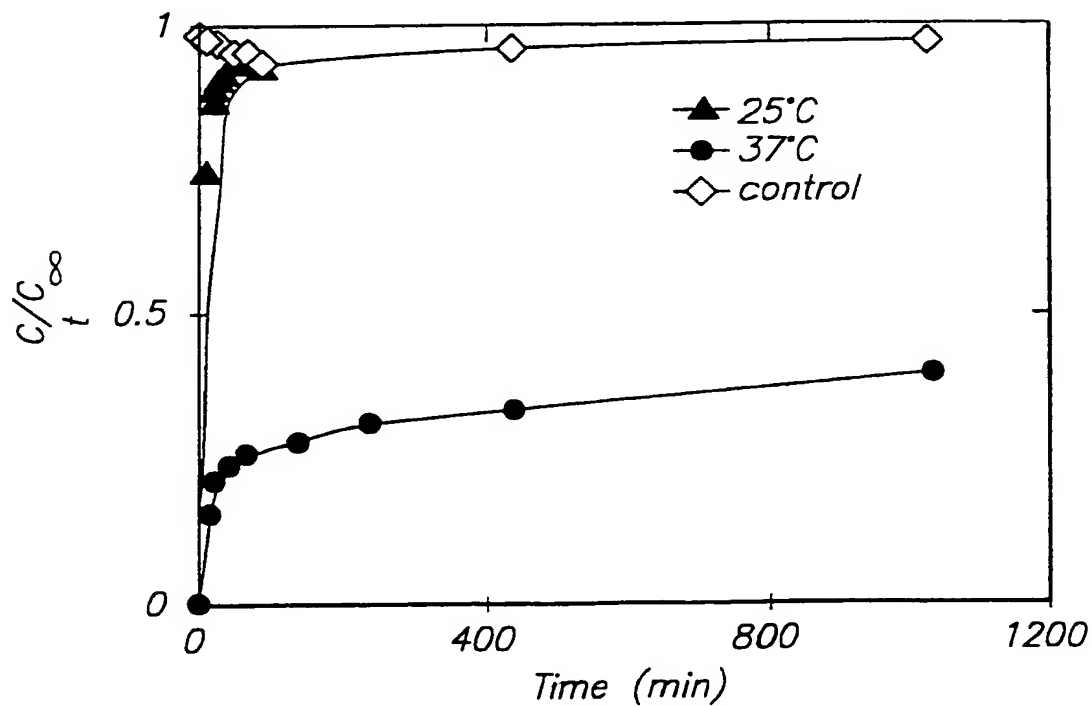


FIG. 17

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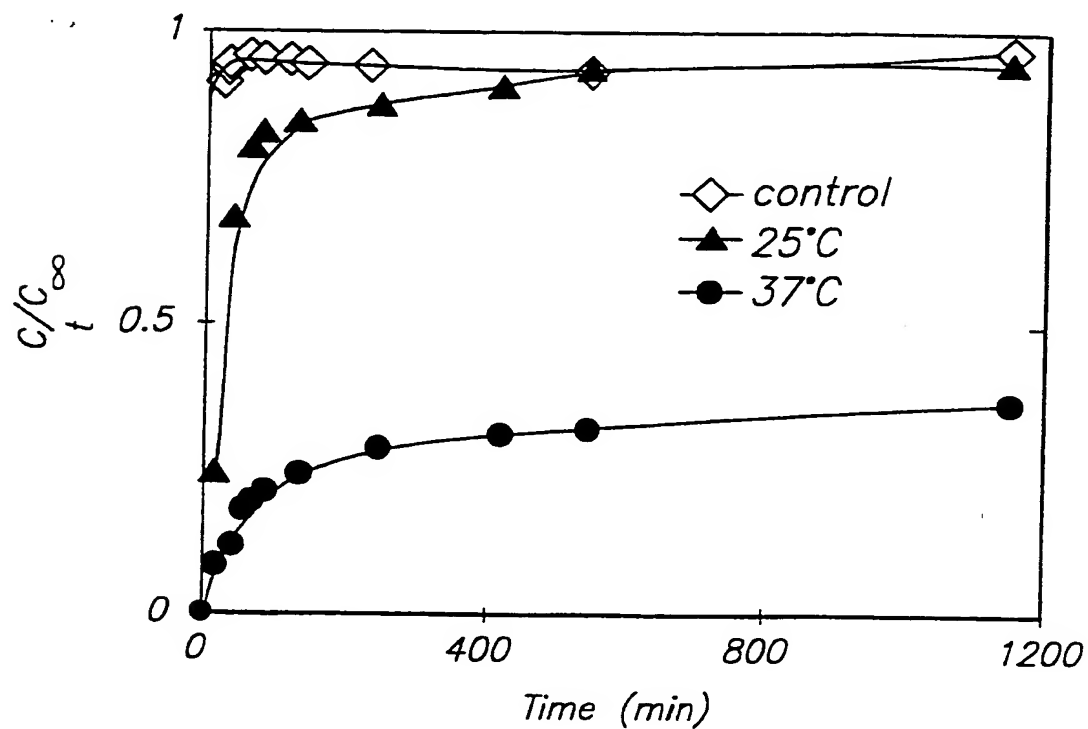


FIG. 18

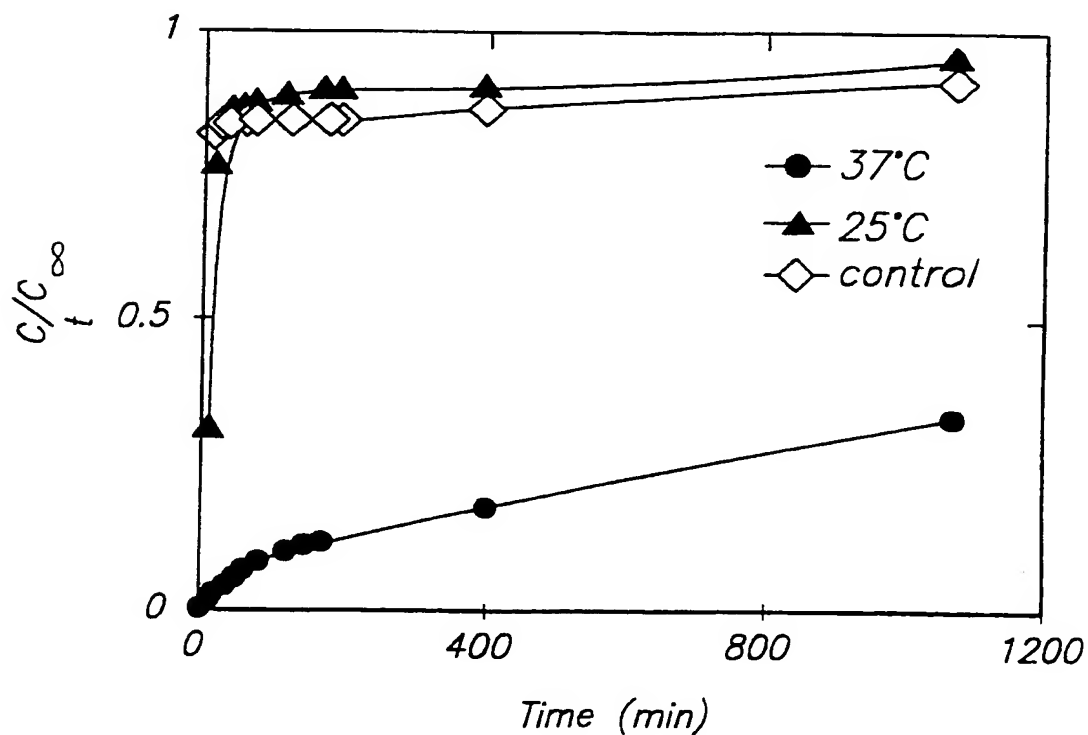


FIG. 19

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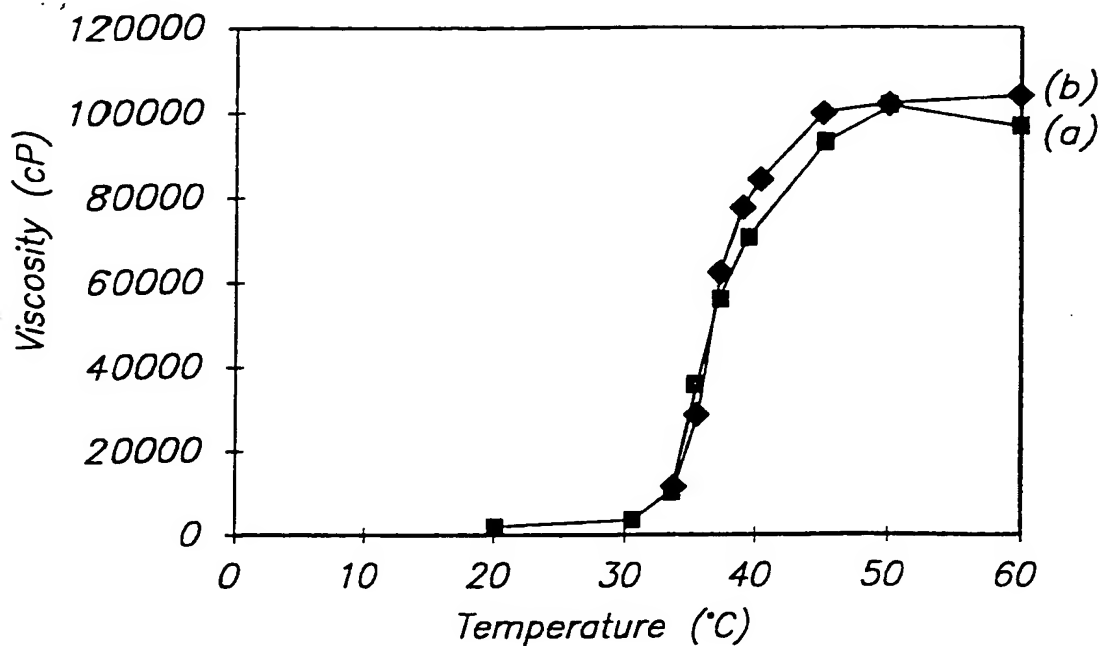


FIG. 20

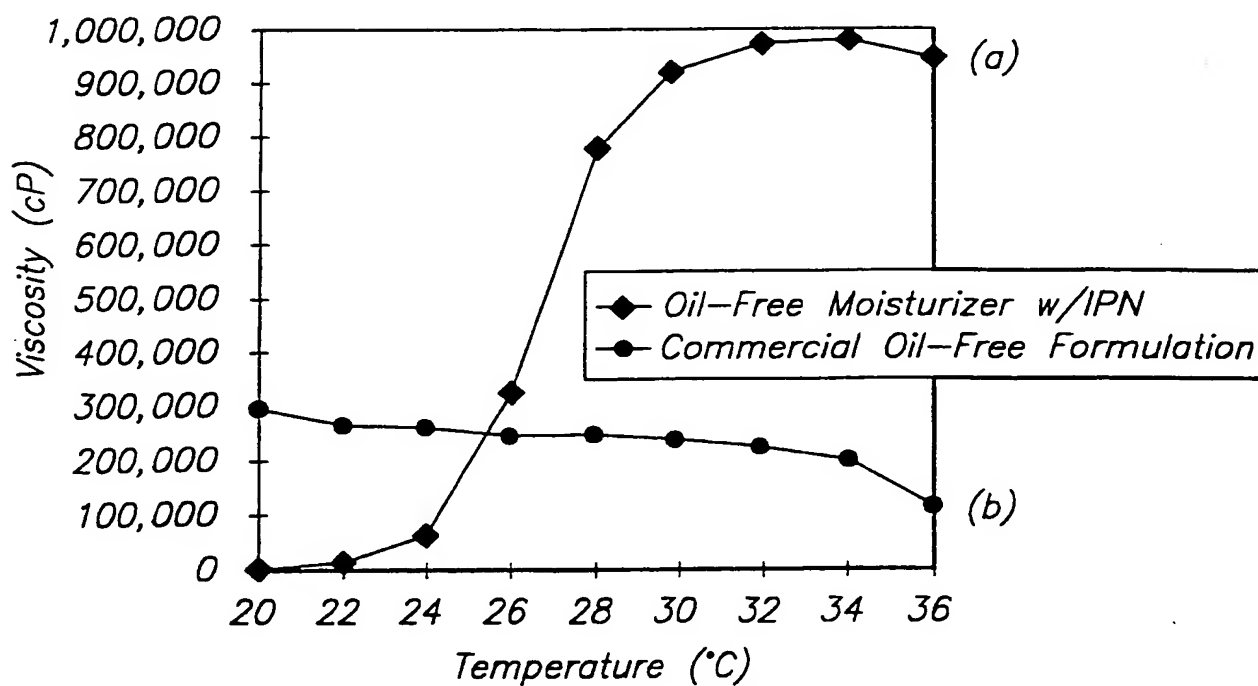


FIG. 21

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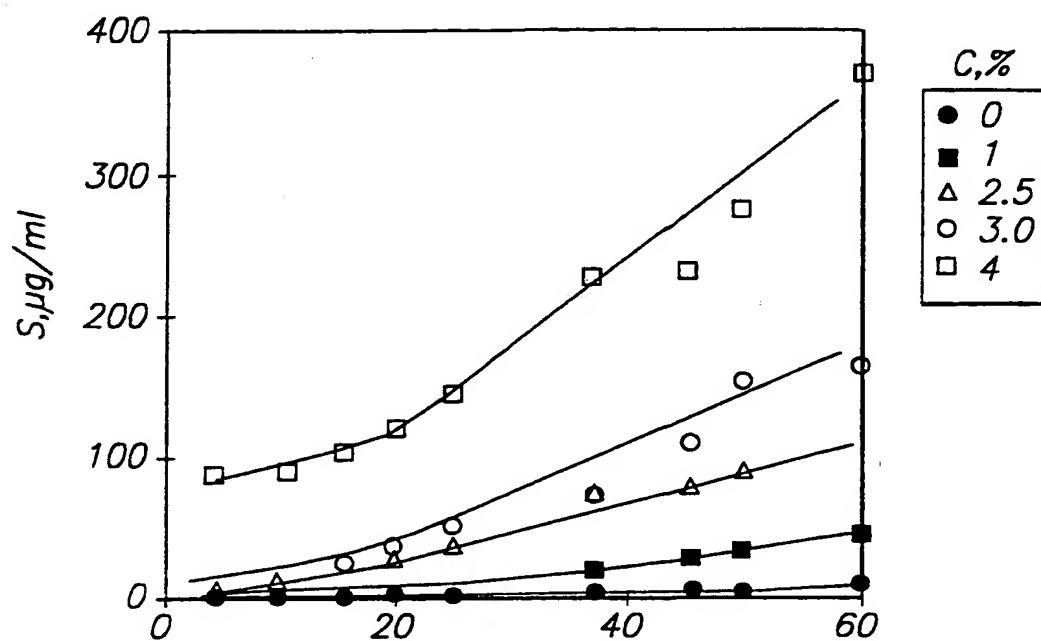


FIG. 22A

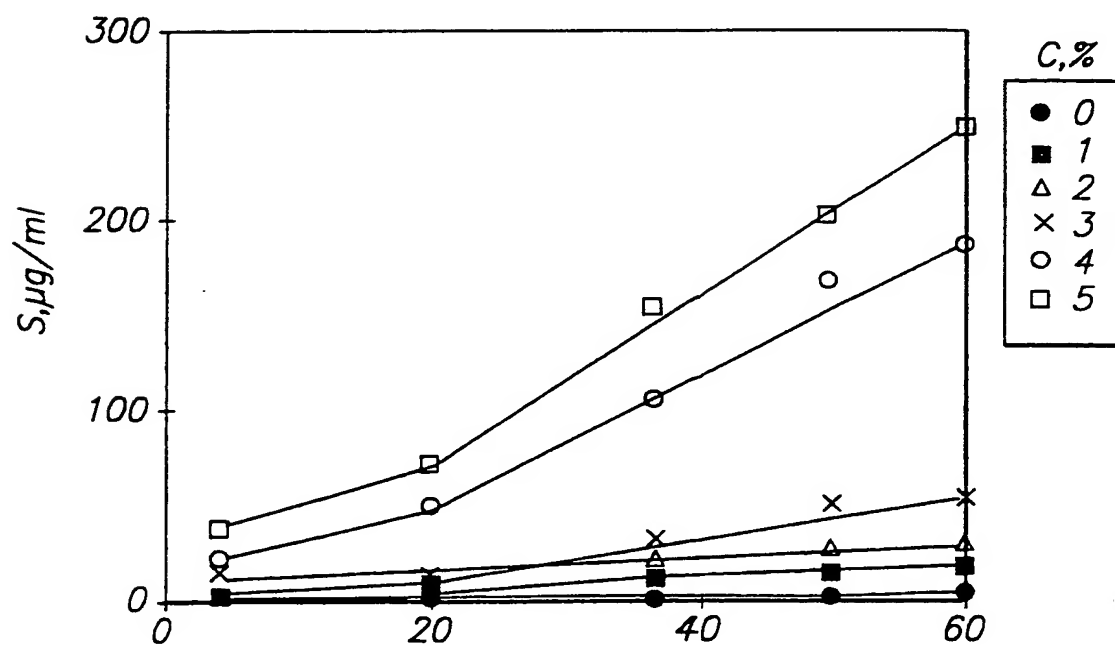


FIG. 22B

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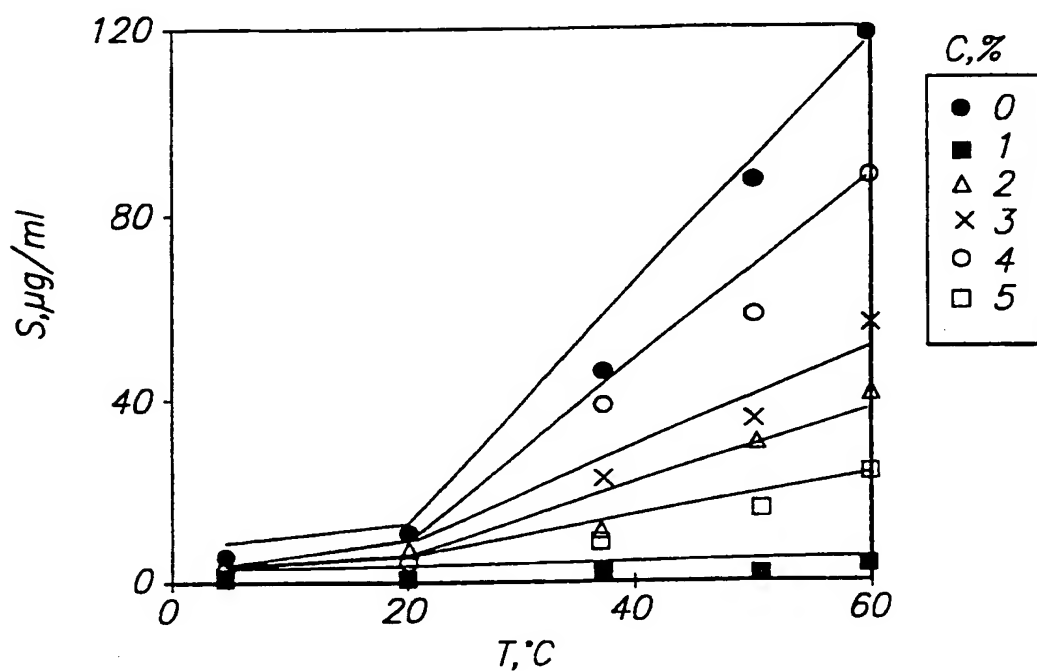


FIG. 22C

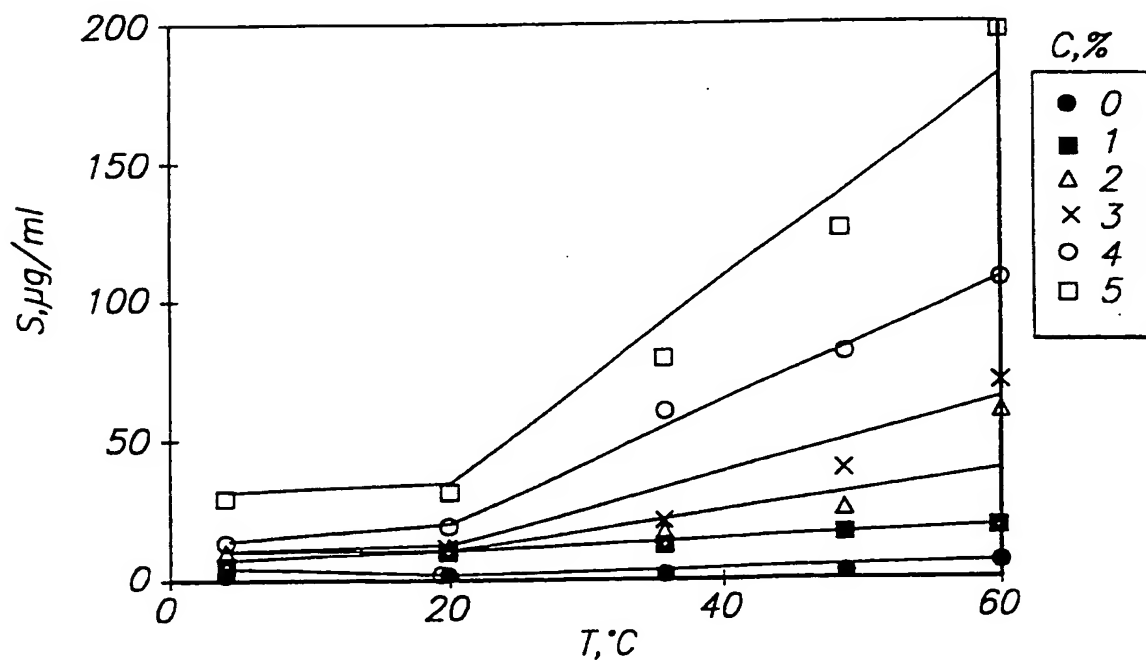


FIG. 22D

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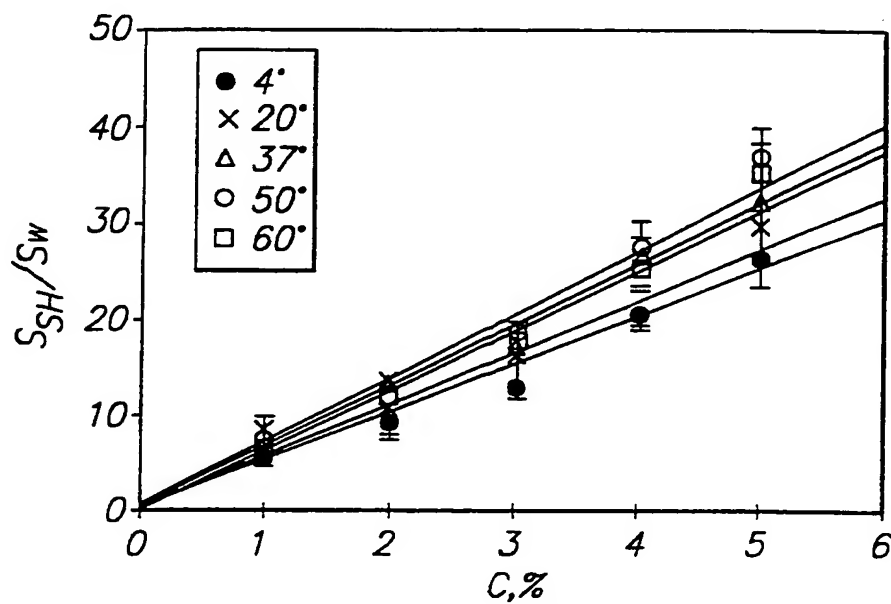


FIG. 23

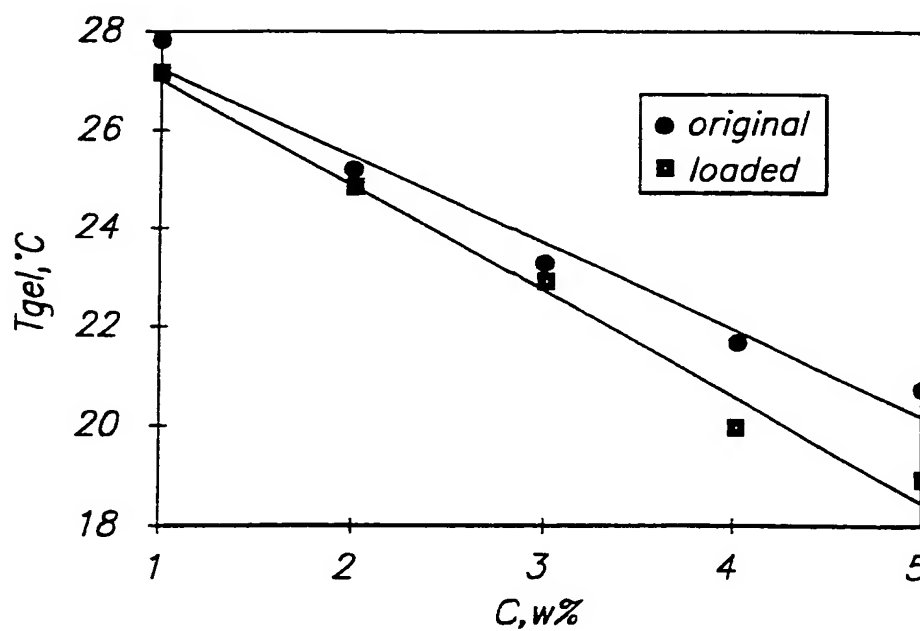


FIG. 24

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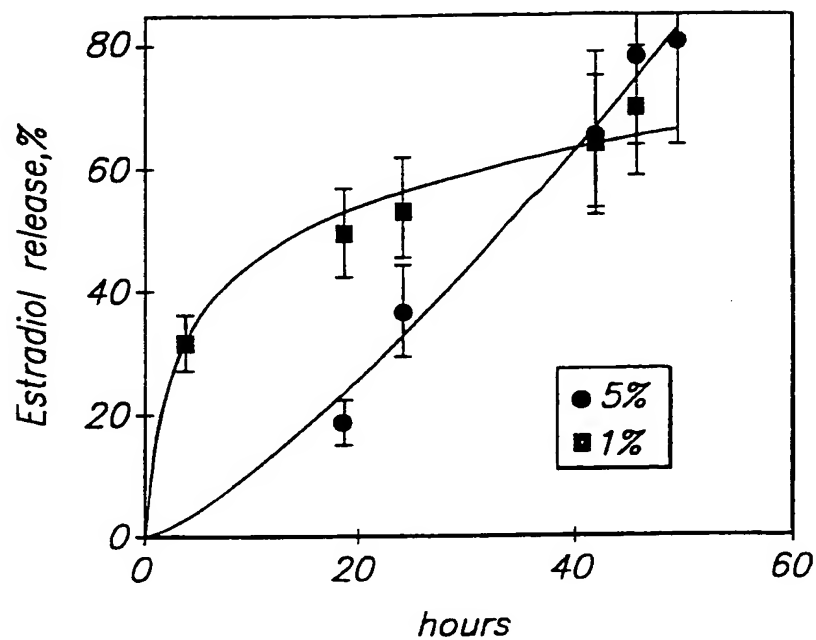


FIG. 25A

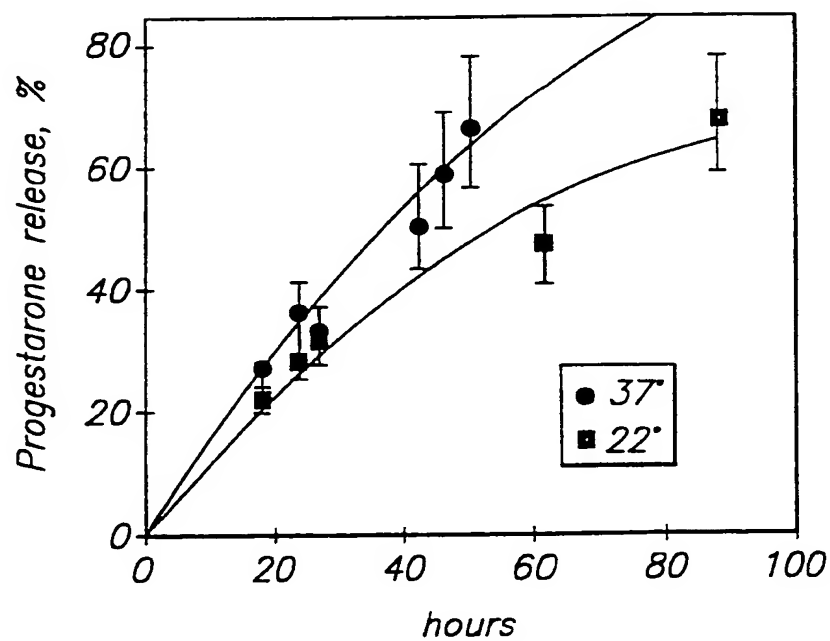
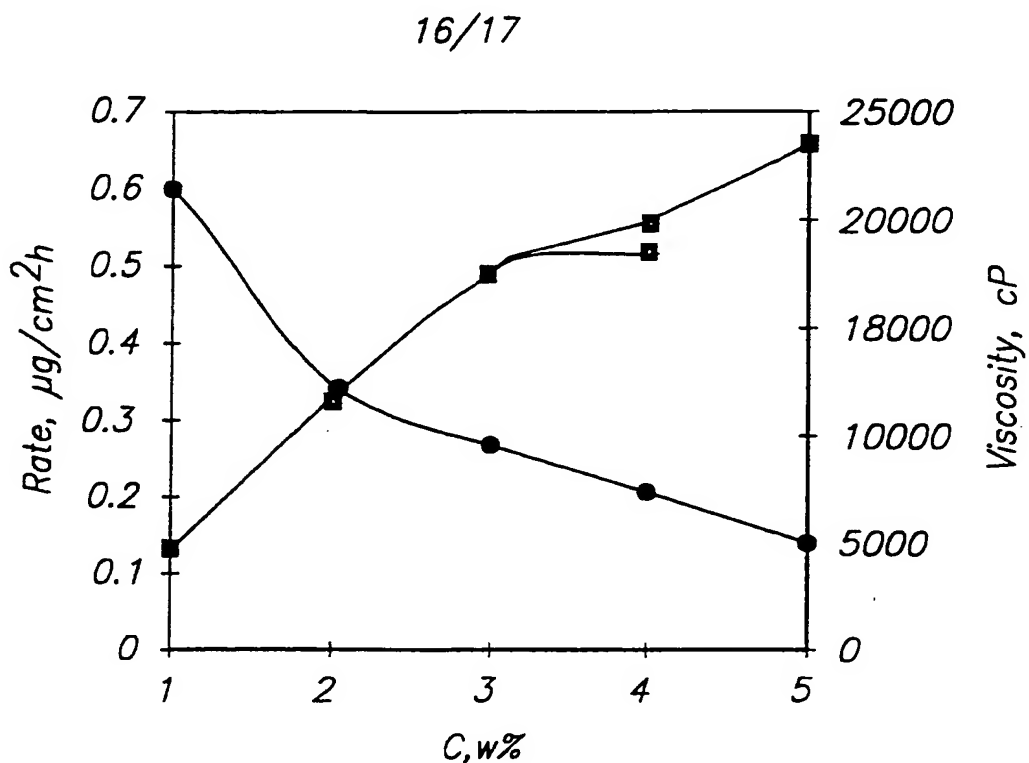
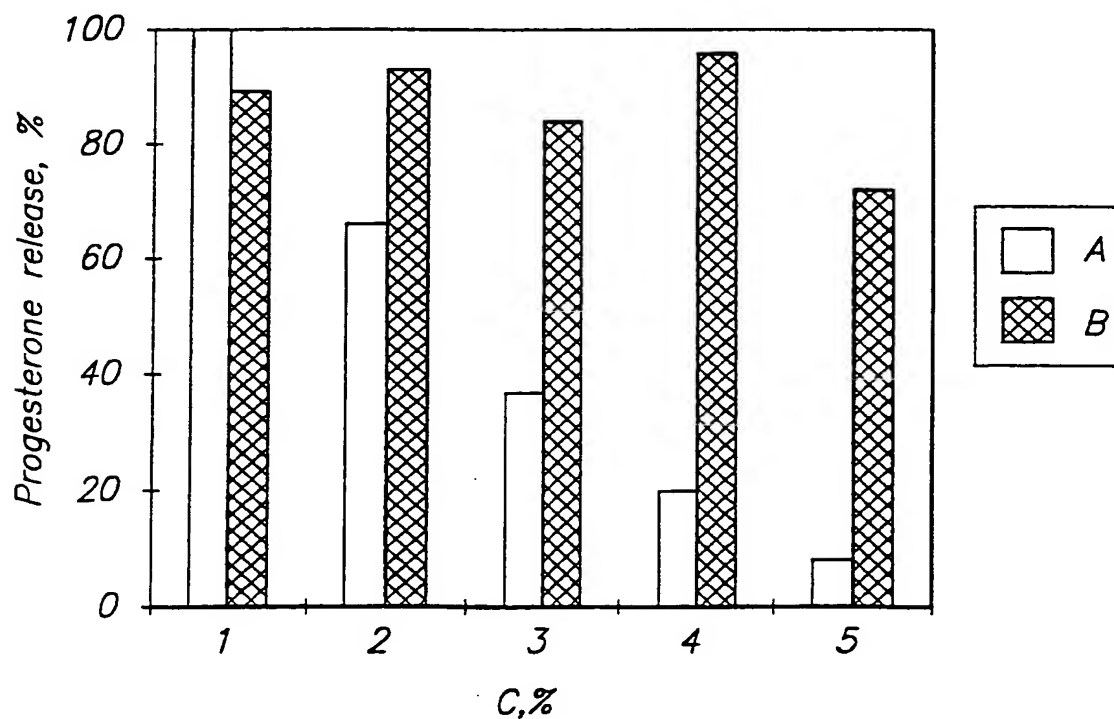
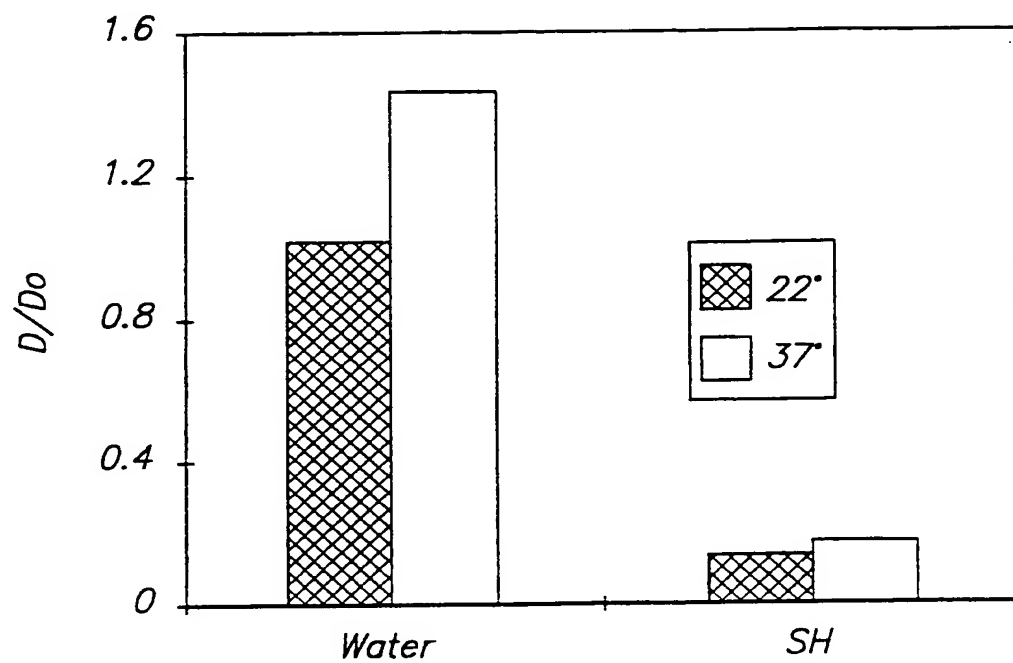


FIG. 25B

**FIG. 26****FIG. 27**

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**FIG. 28**

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US98/09211**A. CLASSIFICATION OF SUBJECT MATTER**IPC(6) : A61K 7/00, 7/021, 7/025, 7/06, 7/09, 7/16, 7/32, 7/42, 31/74
US CL : Please See Extra Sheet.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/49, 59, 63, 64, 65, 70.1, 70.2, 60.7, 78.02, 78.08, 400, 401, 405

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
NONE

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS: COSMETIC, POLYACRYLIC ACID, POLYMER NETWORK, POLOXAMER

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|-----------|--|-----------------------|
| A,P | US 5,662,892 A (BOLICH, JR. et al.) 02 September 1997, see entire document. | 1-38 |
| Y | US 5,106,609 A (BOLICH, JR. et al.) 21 April 1992, see entire document. | 1-38 |

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

| | |
|---|--|
| * Special categories of cited documents: | *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention |
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| *E* earlier document published on or after the international filing date | *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art |
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| *O* document referring to an oral disclosure, use, exhibition or other means | |
| *P* document published prior to the international filing date but later than the priority date claimed | |

Date of the actual completion of the international search

03 AUGUST 1998

Date of mailing of the international search report

01 SEP 1998

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US98/09211

A. CLASSIFICATION OF SUBJECT MATTER:

US CL : 424/49, 59, 63, 64, 65, 70.1, 70.2, 60.7, 78.02, 78.08, 400, 401, 405

